

Service
Service
Service



DDC/Power saving//TCO

201B 40/00C

Service Manual

TABLE OF CONTENTS

Horizontal frequencies
30 - 115 kHz

Description	Page	Description	Page
Important Safety Notice	2	Video(A2) Schematic Diagram	28
Technical Data.....	3	VideoPCB(A2)	29
Front control	4	Terminal(A1) Schematic Diagram & PCB (A1). .	30
OSD menu tree	5	Deflection(B) Schematic Diagram.....	31
OSD Adjustments	6~12	PCB(B,C).....	32
Troubleshooting	12	Power Board(Diagram C) & MHR Panel(E)	33
Lock/Unlock,Factory mode & Service mode ..	13	Key controls and Panel PCB(D).....	34
Warning and Notes	14	Repair Tips	35
Mechanical Instructions	15	Exploded View.....	36
Wiring Diagram	16	Recommended Parts List.	37
DDCDATA	17	SparePartsList.	38~41
DDC Instructions.....	18~22	Repair flow chart	42~49
Electrical Adjustments	23~25	General Product Specification.	50~80
Safety Test Requirements (Hipot & Ground)....	26	General Troubleshooting Guide	81~103
Block Diagram	27		

SAFETY NOTICE

ANY PERSON ATTEMPTING TO SERVICE THIS CHASSIS MUST FAMILIARIZE HIMSELF WITH THE CHASSIS AND BE AWARE OF THE NECESSARY SAFETY PRECAUTIONS TO BE USED WHEN SERVICING ELECTRONIC EQUIPMENT CONTAINING HIGH VOLTAGES.

CAUTION: USE A SEPARATE ISOLATION TRANSFORMER FOR THIS UNIT WHEN SERVICING.

www.electronicsrepair.net

(GB) 3138 106 10205

飛利浦



PHILIPS

IMPORTANT SAFETY NOTICE**Go to cover page**

Proper service and repair is important to the safe, reliable operation of all Philips Consumer Electronics Company** Equipment. The service procedures recommended by Philips and described in this service manual are effective methods of performing service operations. Some of these service operations require the use of tools specially designed for the purpose. The special tools should be used when and as recommended.

TO ENSURE THE CONTINUED RELIABILITY OF THIS PRODUCT, USE ONLY ORIGINAL MANUFACTURER'S REPLACEMENT PARTS, WHICH ARE LISTED WITH THEIR PART NUMBERS IN THE PARTS LIST SECTION OF THIS SERVICE MANUAL.

It is important to note that this manual contains various CAUTIONS and NOTICES which should be carefully read in order to minimize the risk of personal injury to service personnel. The possibility exists that improper service methods may damage the equipment. It also is important to understand that these CAUTIONS and NOTICES ARE NOT EXHAUSTIVE. Philips could not possibly know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Consequently, Philips has not undertaken any such broad evaluation. Accordingly, a servicer who uses a service procedure or tool which is not recommended by Philips must first satisfy himself thoroughly that neither his safety nor the safe operation of the equipment will be jeopardized by the service method selected.

** Hereafter throughout this manual, Philips Consumer Electronics Company will be referred to as Philips.

WARNING

Critical components having special safety characteristics are identified with a **A** by the Ref. No. in the parts list and enclosed within a broken line* (where several critical components are grouped in one area) along with the safety symbol **A** on the schematics or exploded views.

Use of substitute replacement parts which do not have the same specified safety characteristics may create shock, fire, or other hazards.

Under no circumstances should the original design be modified or altered without written permission from Philips. Philips assumes no liability, express or implied, arising out of any unauthorized modification of design. Servicer assumes all liability.

* Broken Line



[Go to cover page](#)

Technical Specification*

CRT

Size and deflection	: 21 inch/51cm, 90° deflection angle
Dot pitch/Grille pitch	: 0.25mm
Horizontal pitch	: 0.21mm
Tube type	: Shadow mask, super high contrast, antiglare, anti-static, anti-reflection, light transmission 43%
Phosphor	: P22

Recommended display area	: 15.4"x11.6"/392 x 294 mm
--------------------------	----------------------------

Maximum display area	: 16.0"x12.0"/406 x 305 mm
----------------------	----------------------------

Scanning

Horizontal scanning	: 30 - 115 KHz
Vertical scanning	: 50 - 160 Hz

Video

Video dot rate	: 297 Mhz
Input impedance	
-Video	: 75 Ohm
- Sync	: 2.2 kOhm
Input signal levels	: 0.7Vpp
Sync input signal	: Separate sync
Sync polarities	: Composite sync
White Color Temperature	: Positive and negative

Chromaticity CIE coordinates:

at 9300 °k	x = 0.283	y = 0.297
6500 °k	x = 0.313	y = 0.329
5500 °k	x = 0.332	y = 0.347

Physical Specifications

Dimensions	: 482x476x467mm(including base)
	482x437x428mm(excluding base)

weight	: 23.5 Kg
--------	-----------

Power supply	: 90 - 264 VAC, 50/60HZ
Power consumption	: <160 Watt

Operating condition

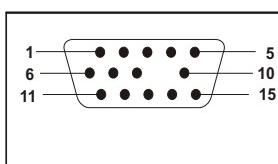
Temperature	: 0 °C - 35 °C
Relative Humidity	: 10 % - 90 %

Storage condition

Temperature	: - 25 °C - 65 °C
Relative Humidity	: 5 % - 95 %

Pin assignment :

The 15-pin D-sub connector(male) of the signal cable (IBM systems) :



Pin No.	Assignment	Pin No.	Assignment
1	Red video input	9	No pin
2	Green video input	10	Logic ground
3	Blue video input	11	Identical output - Connected to pin 10
4	Identification output - Connected to pin 10	12	Serial data line(SDA)
5	Ground	13	H.Sync /H+V
6	Red video ground	14	V.Sync(VCLK for DDC)
7	Green video ground	15	Data clock line(SCL)
8	Blue video ground		

Data Storage(Resolution Modes)

Factory preset modes:
This monitor has 34factory-preset modes as indicates in the following table:

Mode	Resolution	Frequency	Sync. polarity	
		H(KHz) / V(Hz)	H	V
1	640 X 480	31.469KHz/59.941 Hz	-	-
2	720 X 400	31.468KHz/70.084 Hz	-	+
3	640 X 480	37.5 KHz/75Hz	-	-
4	640 X 480	37.861 KHz/72.810 Hz	-	-
5	800 X 600	37.879 KHz/60.317 Hz	+	+
6	640 X 480	43.269 KHz/85.008 Hz	-	-
7	800 X 600	46.875 KHz/75.000 Hz	+	+
8	800 X 600	48.077 KHz/72.188 Hz	+	+
9	1024 X 768	48.363KHz/60.004Hz	-	-
10	832 X 624	49.722 KHz/74.546Hz	+	+
11	640 X 480	50.628 KHz/100.10 Hz	-	-
12	800 X 600	53.674 KHz/85.061 Hz	+	+
13	1024 X 768	56.476 KHz/70.069 Hz	-	-
14	1024 X 768	60.023KHz/75.029Hz	+	+
15	800 X 600	63.923 KHz/100.00 Hz	+	+
16	1280 X 1024	63.981KHz/60.020Hz	+	+
17	1024 X 768	68.677KHz/84.997Hz	+	+
18	1152 X 870	68.681KHz/74.979Hz	-	-
19	1600 X 1200	75.000 KHz/60.000 Hz	+	+
20	1280 X 1024	79.976KHz/75.024Hz	+	+
21	1600 X 1200	81.250 KHz/65.000 Hz	+	+
22	1792 X 1344	83.640 KHz/59.999 Hz	+	+
23	1856X 1392	86.333 KHz/59.995 Hz	+	+
24	1600 X 1200	87.500 KHz/70.000 Hz	+	+
25	1920X 1440	90.000 KHz/60.000 Hz	+	+
26	1280 X 1024	91.146KHz/85.024Hz	+	+
27	1600 X 1200	93.750KHz/75.000Hz	+	+
28	1600 X 1200	106.250KHz/85.000Hz	+	+
29	1792 X 1344	106.270 KHz/74.997 Hz	+	+
30	1920 X 1440	112.5 KHz/75 Hz	+	+
31	1856 X 1392	109.950KHz/75 Hz	+	+
32	1792 X 1344	114.048KHz/81 Hz	+	+
33	1280 X 1024	115.236KHz/106.7 Hz	+	+
34	1600 X 1200	115.238KHz/91.758 Hz	+	+

Automatic Power Saving

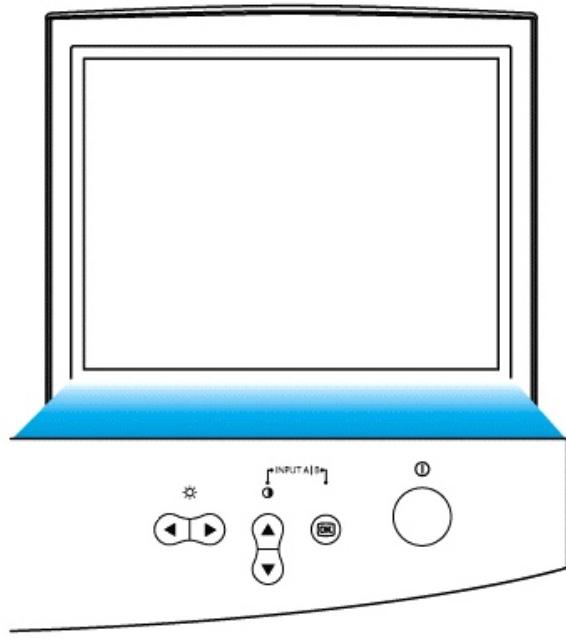
If you have VESA's DPMS compliance display card or software installed in your PC, the monitor can automatically reduce its power consumption when not in use. And if an input from a keyboard, mouse or other input devices is detected, the monitor will automatically "wake up". The following table shows the power consumption and signalling of this automatic power saving features :

Power Management Definition						
VESA's mode	VIDEO	H-SYNC	V-SYNC	POWER USED	POWER SAVING(%)	LED COLOR
ON	Active	Yes	Yes	< 112 W	0 %	Green
Stand-by	Blanked	No	Yes	< 2 W	97 %	Yellow
Suspend	Blanked	Yes	No	< 2 W	97 %	Yellow
OFF	Blanked	No	No	< 2 W	97 %	Amber

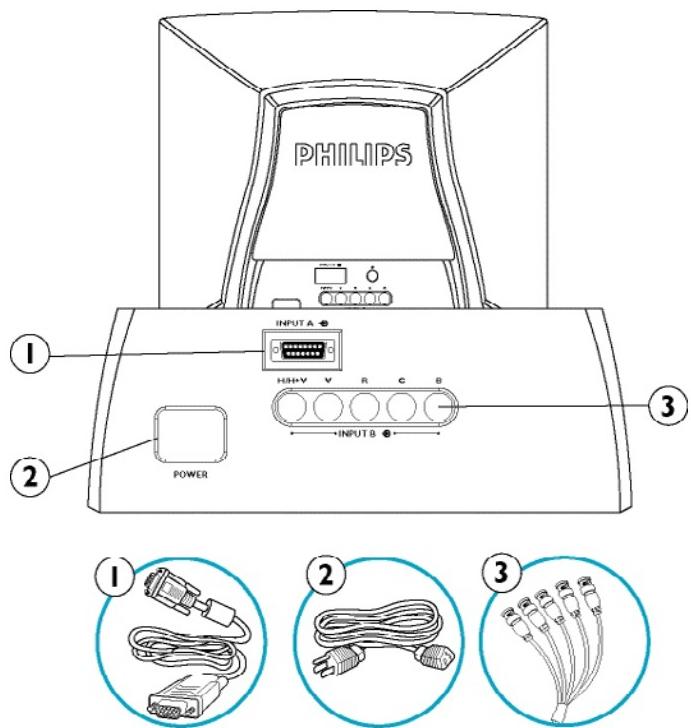
This monitor is Energy Star® compliant .As an ENERGY STAR® Partner, PHILIPS has determined that this product meets the ENERGY STAR® guidelines for energy efficiency.

Installation

Front View



Rear View



Power button switches your monitor on.



OK button which when pressed will take you to the OSD controls



Contrast hotkey. When the UP arrow is pressed, the adjustment controls for the CONTRAST will show up.



UP and DOWN buttons are used when adjusting the OSD of your monitor



Brightness hotkey. When the RIGHT arrow is pressed, the adjustment controls for BRIGHTNESS will show up.



LEFT and RIGHT buttons, like the UP and DOWN buttons, are also used in adjusting the OSD of your monitor.

1. D-Sub Port - Attach the D-Sub connector that comes with your monitor here. Other end connects to your PC.

2. Power in - Attach power cable here.

3. BNC Connectors - Attach the connectors here to get the best video performance from your monitor.

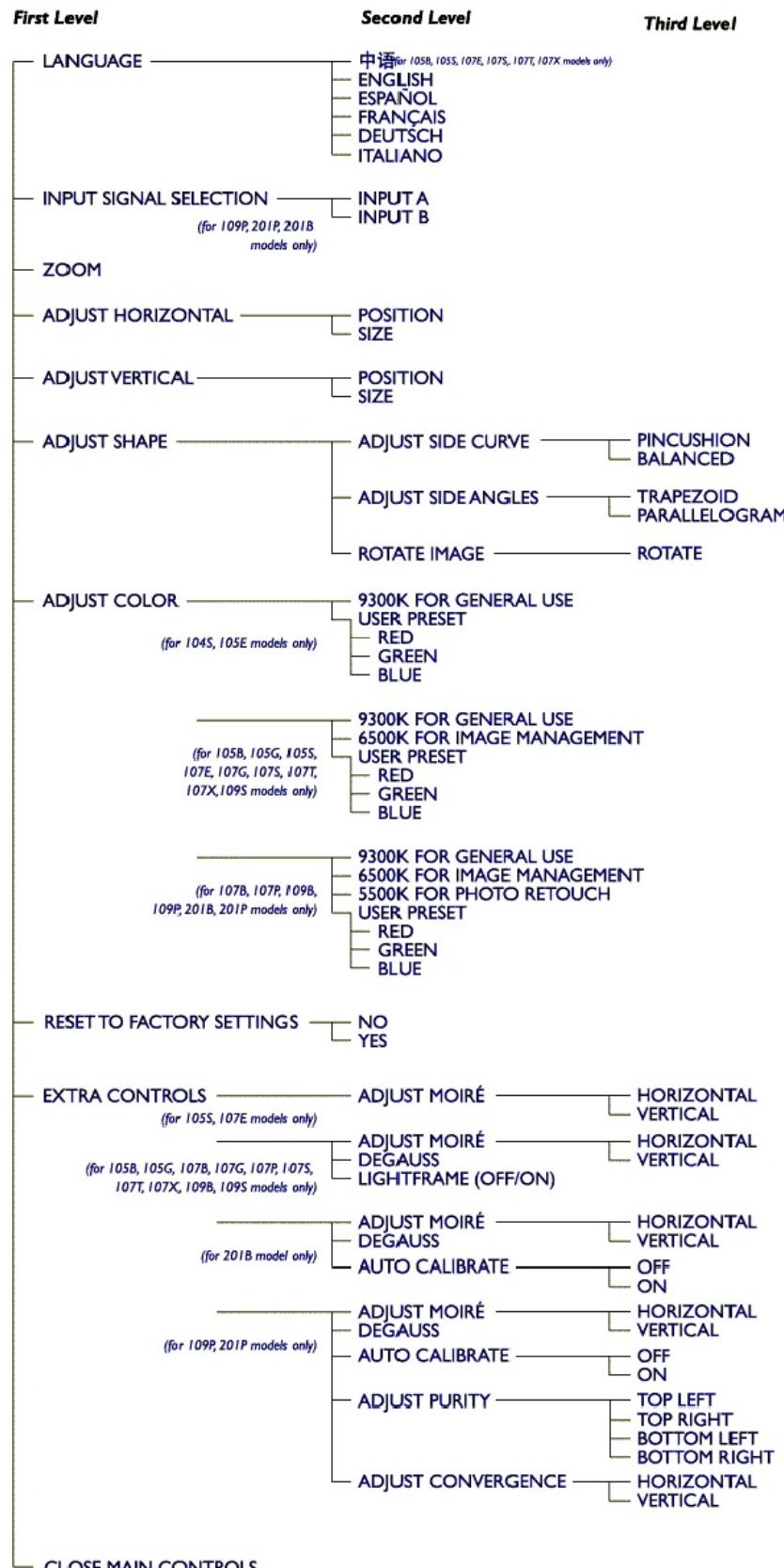


By pressing both the UP and OK buttons, you can easily access the Input Signals A and/or B.

The OSD Tree

Below is an overall view of the structure of the On-Screen Display. You can use this as reference when you want to later on work your way around the different adjustments.

CRT OSD tree / English



* Specifications are subject to change without prior notice.

OSD Adjustments

[Go to cover page](#)

The OSD Controls

BRIGHTNESS

To adjust your screen's brightness, follow the steps below. Brightness is the overall intensity of the light coming from the screen. A 50% brightness is recommended.

- 1) Press the or button on the monitor. The BRIGHTNESS window appears.



- 2) Press the or button to adjust the brightness.

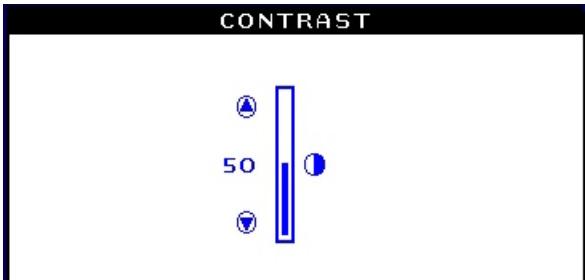
- 3) When the brightness is adjusted to the level desired, stop pressing the or button and after three seconds the BRIGHTNESS window will disappear with the new adjustment saved.

Smart Help After the BRIGHTNESS window has disappeared, to continue to the CONTRAST window, follow the steps under CONTRAST.

CONTRAST

To adjust your screen's contrast, follow the steps below. Contrast is the difference between the light and dark areas on the screen. A 100% contrast is recommended.

- 1) Press the or button on the monitor. The CONTRAST window appears.



- 2) Press the or button to adjust the contrast.

- 3) When the contrast is adjusted to the level desired, stop pressing the or button and after three seconds the CONTRAST window will disappear with the new adjustment saved.

Smart Help After the CONTRAST window has disappeared, to continue to the MAIN CONTROLS, follow the steps under LANGUAGE

LANGUAGE

The ON SCREEN DISPLAY shows its settings in one of five languages. The default is English, but you can select French, Spanish, German, or Italian.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears. LANGUAGE should be highlighted.
- 2) Press the button again. The LANGUAGE window appears.



- 3) Press the or button until the desired language is highlighted.



- 4) Press the button to confirm your selection and return to MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted...

Smart Help After returning to MAIN CONTROLS . . .

. . . to continue to INPUT SIGNAL SELECTION, press the button until INPUT SIGNAL SELECTION is highlighted. Next, follow steps 3 - 5 under INPUT SIGNAL SELECTION.

. . . to exit completely, press the button

INPUT SIGNAL SELECTION (Not available in all models)

INPUT SIGNAL SELECTION determines what you see on the screen. The default setting is INPUT A, but if the video input signal is different than the output signal, you may want to change it to INPUT B.?

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.
- 2) Press the button until INPUT SIGNAL SELECTION is highlighted.



- 3) Press the button. The INPUT SIGNAL SELECTION window appears.



- 4) Press the or button to highlight INPUT B or INPUT A.

- 5) Press the button to confirm your selection and return to the MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted.

After returning to MAIN CONTROLS . . .

. . . to continue to ZOOM, press the button until ZOOM is highlighted. Next, follow steps 3 - 5 under ZOOM.

. . . to exit completely, press the button

OSD Adjustments

201B4 M25P

7

[Go to cover page](#)

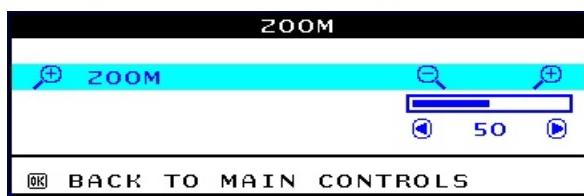
ZOOM

ZOOM increases or decreases the size of the images on your screen. To adjust the ZOOM follow the steps below.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.
- 2) Press the --button until ZOOM is highlighted.



- 3) Press the button. The ZOOM window appears.



- 4) Press the or button to adjust ZOOM.

- 5) Press the button to confirm your selection and return to the MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted.

Smart Help After returning to MAIN CONTROLS ...

... to continue to ADJUST HORIZONTAL, press the button until ADJUST HORIZONTAL is highlighted. Next, follow steps 3 - 7 under ADJUST HORIZONTAL.

... to exit completely, press the button

ADJUST HORIZONTAL

ADJUST POSITION under ADJUST HORIZONTAL shifts the image on your screen either to the left or right. Use this feature if your image does not appear centered. ADJUST SIZE under ADJUST HORIZONTAL expands or controls the image on your screen, pushing it out toward the left and right sides or pulling it in toward the center.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.

- 2) Press the button until ADJUST HORIZONTAL is highlighted.

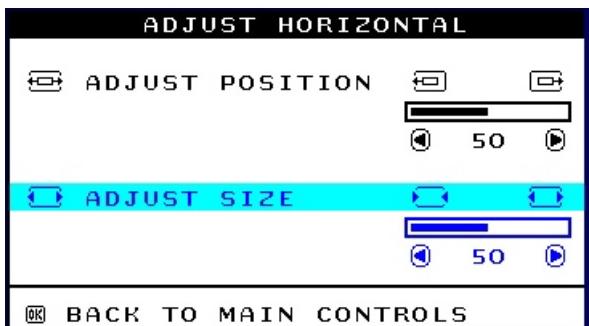


- 3) Press the button. The ADJUST HORIZONTAL window appears. ADJUST POSITION should be highlighted.



- 4) Press the or button to move the image to the left or right.

- 5) When the position is adjusted, press the button to return to MAIN CONTROLS window, or press the to highlight ADJUST SIZE.



- 6) To adjust the horizontal size, press the or button.

- 7) When the size is adjusted, press the button to return to MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted.

Smart Help After returning to MAIN CONTROLS ...

... to continue to ADJUST VERTICAL, press the button until ADJUST VERTICAL is highlighted. Next, start with step 3 under ADJUST VERTICAL and follow the directions.

... to exit completely, press the button

ADJUST VERTICAL

ADJUST POSITION under ADJUST VERTICAL shifts the image on your screen either up or down. Use this feature if your image does not appear centered. ADJUST SIZE under ADJUST VERTICAL expands or controls the image on your screen, pushing it out toward the top or bottom or pulling it in toward the center.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.

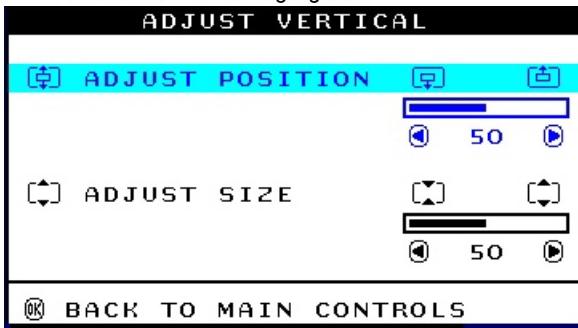
OSD Adjustments

[Go to cover page](#)

- 2) Press the button until ADJUST VERTICAL is highlighted.

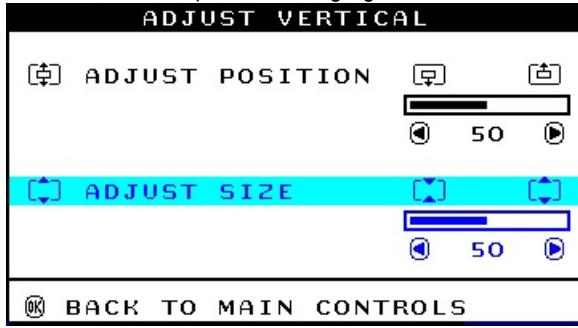


- 3) Press the button. The ADJUST VERTICAL window appears. ADJUST POSITION should be highlighted.



- 4) Press the or button to move the image up or down.

- 5) When the position is adjusted, press the button to return to MAIN CONTROLS window, or press the to highlight ADJUST SIZE.



- 6) To adjust the vertical size, press the or button.

- 7) When the size is adjusted, press the button to return to MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted.

Smart Help After returning to MAIN CONTROLS ...

... to continue to ADJUST SHAPE, press the button until ADJUST SHAPE is highlighted. Next, start with step 3 under ADJUST SHAPE and follow the directions.

... to exit completely, press the button

ADJUST SHAPE

ADJUST SIDE CURVE

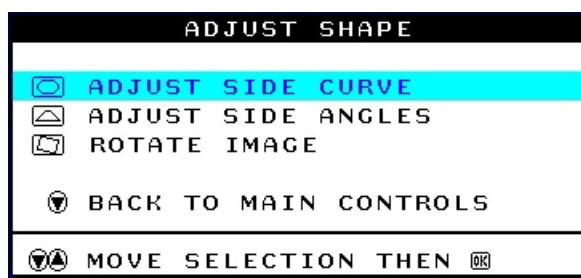
ADJUST SIDE CURVE under ADJUST SHAPE allows you to adjust two of the five preset options. These two options are PINCUSHION and BALANCED pincushion. Note: use these features only when the picture is not square.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.

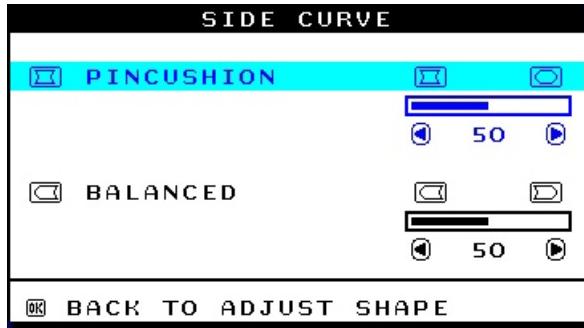
- 2) Press the button until ADJUST SHAPE is highlighted.



- 3) Press the button. The ADJUST SHAPE window appears. ADJUST SIDE CURVE should be highlighted.

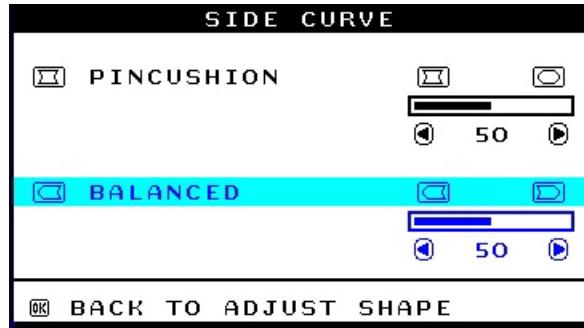


- 4) Press the button. The SIDE CURVE window appears. PINCUSHION should be highlighted.



- 5) To adjust the pincushion, press the or button.

- 6) When the pincushion is adjusted, press the button to highlight BALANCED or press the button to return to the ADJUST SHAPE window.



- 7) To adjust the balanced pincushion, press the or button.

- 8) When the balanced pincushion is adjusted, press the button to return to the ADJUST SHAPE window. BACK TO MAIN WINDOWS will be highlighted.

- 9) Press the button to return to the MAIN CONTROLS window, or press the button until ADJUST SIDE ANGLES is highlighted.

Smart Help After returning to MAIN CONTROLS . . .

...to continue to ADJUST SIDE ANGLES, start with step 5 under ADJUST SIDE ANGLES and follow the directions.

...to exit completely, press the button twice.

...to adjust only the BALANCED pincushion, follow steps 1 - 4 above, then press the button, and follow steps 7 - 9.

...to adjust only the PARALLELOGRAM, follow steps 1 - 4 above, then press the button, and follow steps 7 - 9

ADJUST SIDE ANGLES

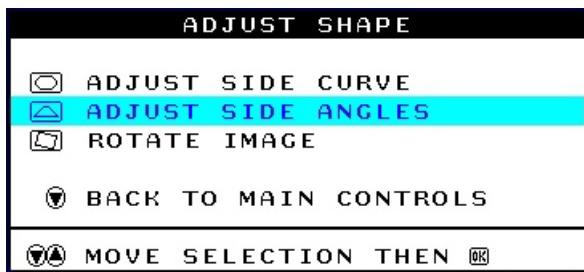
ADJUST SIDE ANGLES under ADJUST SHAPE allows you to adjust two of the five preset options. These two options are TRAPEZOID and PARALLELOGRAM. Note: use these features only when the picture is not square.

1) Press the button on the monitor. The MAIN CONTROLS window appears.

2) Press the button until ADJUST SHAPE is highlighted.

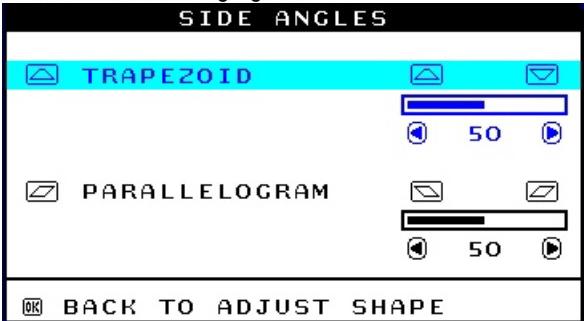


3) Press the button. The ADJUST SHAPE window appears. ADJUST SIDE CURVE should be highlighted.



4) Press the button to highlight ADJUST SIDE ANGLES.

5) Press the button. The SIDE ANGLES window appears. TRAPEZOID should be highlighted.



6) To adjust the trapezoid, press the or button. The SIDE ANGLES window appears.

7) When the trapezoid is adjusted, press the button to highlight PARALLELOGRAM or press the button to return to the ADJUST SHAPE window.



8) To adjust the parallelogram, press the or button.

9) When the parallelogram is adjusted, press the button to return to the ADJUST SHAPE window. BACK TO MAIN WINDOWS will be highlighted.

10) Press the button to return to the MAIN CONTROLS window, or press the button until ROTATE IMAGE is highlighted.

Smart Help After returning to MAIN CONTROLS . . .

...to continue to ROTATE IMAGE, start with step 5 under ROTATE IMAGE and follow the directions.

...to exit completely, press the button twice.

...to adjust only the PARALLELOGRAM, follow steps 1 - 4 above, then press the button, and follow steps 7 - 9

ROTATE IMAGE

ROTATE IMAGE under ADJUST SHAPE allows you to adjust one of the five preset options. These two options are PINCUSHION and BALANCED pincushion. Note: use this feature only when the picture is not square.

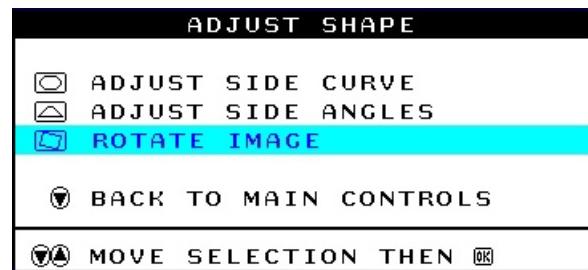
1) Press the button on the monitor. The MAIN CONTROLS window appears.

2) Press the button until ADJUST SHAPE is highlighted.



3) Press the button. The ADJUST SHAPE window appears. ADJUST SIDE CURVE should be highlighted.

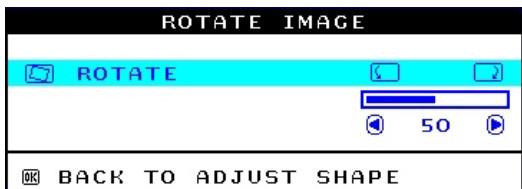
4) Press the arrow until ROTATE IMAGE is highlighted.



OSD Adjustments

[Go to cover page](#)

- 5) Press the button. The ROTATE IMAGE window appears. ROTATE should be highlighted.



- 6) To adjust the rotation, press the or button.

- 7) When the rotation is adjusted, press the button to return to the ADJUST SHAPE window. BACK TO MAIN CONTROLS should be highlighted.

- 8) Press the button to return to MAIN CONTROLS.

Smart Help After returning to MAIN CONTROLS . . .

. . . to continue to ADJUST COLOR, press the button until ADJUST COLOR is highlighted. Next, start with step 3 under ADJUST COLOR and follow the directions.

...to exit completely, press the button twice.

ADJUST COLOR

Your monitor has two preset options you can choose from. The first option is for GENERAL USE, which is fine for most applications. The second option is for GAMES, which is for playing computer games. When you select one of these options, the monitor automatically adjusts itself to that option. There is also a third option, USER PRESET, which allows you to adjust the colors on your screen to a setting you desire.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.

- 2) Press the button until ADJUST COLOR is highlighted.



- 3) Press the button. The ADJUST COLOR window appears.



- 4) Press the or button to highlight 9300K for GENERAL USE, 6500K for GAMES, or USER PRESET.

- 5) Once you have highlighted GENERAL USE or GAMES, press the button to confirm your selection and return to the MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted.



- 6a) If USER PRESET is highlighted, press the button to highlight RED. Next, press the LEFT CURSOR or RIGHT CURSOR button to adjust the color red.

- 6b) When finished with RED, press the button to highlight GREEN. Next, press the or button to adjust the color green.

- 6c) When finished GREEN, press the button to highlight BLUE. Next, press the or button to adjust the color blue.

- 6d) When all adjustments are complete, press the button to confirm your adjustments and return to the MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted.

Smart Help After returning to MAIN CONTROLS . . .

. . . to continue to RESET TO FACTORY SETTINGS, press the button until RESET TO FACTORY SETTINGS is highlighted. Next, start with step 3 under RESET TO FACTORY SETTINGS.

... to exit completely, press the button.

RESET TO FACTORY SETTINGS

RESET TO FACTORY SETTINGS returns everything in all the windows to factory presets.

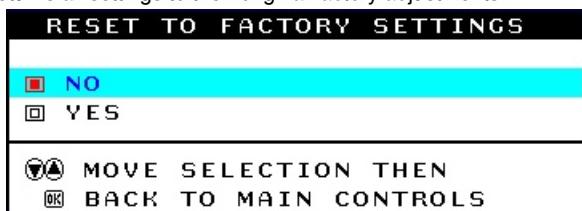
- 1) Press the button on the monitor. The MAIN CONTROLS window appears.

- 2) Press the button until RESET TO FACTORY SETTINGS is highlighted.



- 3) Press the button. The RESET TO FACTORY SETTINGS window appears.

- 4) Press the or button to select YES or NO. NO is the default. YES returns all settings to their original factory adjustments.



- 5) Press the button to confirm your selection and return to the MAIN CONTROLS window. CLOSE MAIN CONTROLS will be highlighted.

Smart Help After returning to MAIN CONTROLS ...

... to continue to EXTRA CONTROLS, press the button until EXTRA CONTROLS is highlighted. Next, start with step 3 under EXTRA CONTROLS.

... to exit completely, press the button.

EXTRA CONTROLS

ADJUST MOIRE

EXTRA CONTROLS is a set of three features, including ADJUST MOIRE. Moire is a fringe pattern arising from the interference between two superimposed line patterns. To adjust your moire, follow the steps below. Note: Use only if necessary. By activating ADJUST MOIRE, sharpness can be affected.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.

- 2) Press the DOWN CURSOR button until EXTRA CONTROLS is highlighted.



- 3) Press the button. The EXTRA CONTROLS window appears. will ADJUST MOIRE will be highlighted.



- 4) Press the button. The ADJUST MOIRE window appears. HORIZONTAL will be highlighted.



- 5) To adjust the horizontal moire, press the or button.

- 6) When the horizontal moire is adjusted, press the button to highlight VERTICAL.



- 7) To adjust the vertical moire, press the or button.

- 8) When the vertical moire is adjusted, press the button to return to the EXTRA CONTROLS window. BACK TO MAIN CONTROLS will be highlighted.

Smart Help After returning to MAIN CONTROLS ...

... to continue to DEGAUSS, press the button until DEGAUSS is highlighted. Next, start with step 3 under EXTRA CONTROLS, DEGAUSS.

... to exit completely, press the button.

OSD Adjustments (Continued), Troubleshooting

[Go to cover page](#)

DEGAUSS

EXTRA CONTROLS is a set of three features, including DEGAUSS. Degaussing removes electromagnetic build up that may distort the color on your screen.

- 1) Press the button on the monitor. The MAIN CONTROLS window appears.
- 2) Press the button until EXTRA CONTROLS is highlighted.



- 3) Press the button. The EXTRA CONTROLS window appears. ADJUST MOIRE will be highlighted.

- 4) Press the button until DEGAUSS is highlighted.



- 5) To degauss your screen, press the button. Your screen will be degaussed, then the MAIN CONTROLS window will reappear. CLOSE MAIN CONTROLS will be highlighted.

Smart Help After returning to MAIN CONTROLS . . .

. . . to exit completely, press the button.

CLOSE MAIN CONTROLS



Monitor Specific Troubleshooting

Self-Test Feature Check (STFC)

Your monitor provides a self-test feature that allows you to check whether your monitor is functioning properly. If your monitor and computer are properly connected but the monitor screen remains dark, run the monitor self-test by performing the following steps:

1. Turn off both your computer and the monitor.
2. Unplug the video cable from the back of the computer.
3. Turn on the monitor.

If the monitor is functioning properly, you will see a OSD message as shown in the following illustration:



This box also appears during normal system operation if the video cable becomes disconnected or damaged. This box will remain on for one minute, go off five seconds, then on for one minute, and will repeat cycle.

1. Turn off your monitor and reconnect the video cable; then turn on both your computer and the monitor.
2. While in self-test mode, the LED remains green and the pattern remains on and stationary.

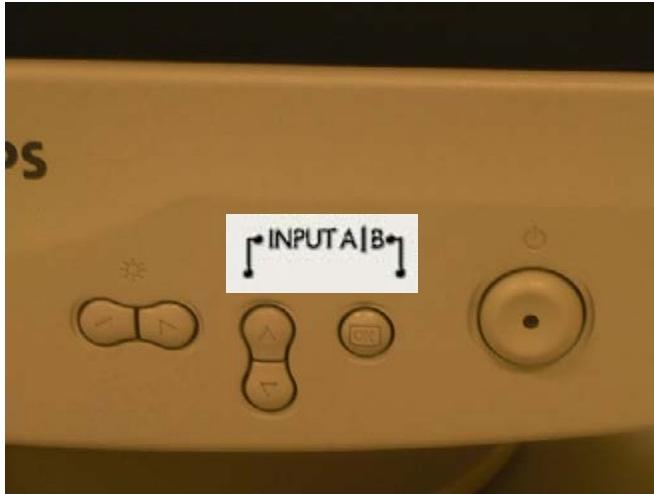
If your monitor screen still remains dark after you use the previous procedure, check your video controller and computer system; your monitor is functioning properly.

NO SIGNAL INPUT

If there is something wrong with the input signal, a message appears on the screen although the power indicator LED is still on. The message may indicate that the monitor is NO SIGNAL INPUT or that you need to check the signal cable.



Front Control



- Power button switches your monitor on.
- OK button which when pressed will take you to the OSD controls
- Contrast hotkey. When the UP arrow is pressed, the adjustment controls for the CONTRAST will show up.
- UP and DOWN buttons are used when adjusting the OSD of your monitor
- Brightness hotkey. When the RIGHT arrow is pressed, the adjustment controls for BRIGHTNESS will show up.
- LEFT and RIGHT buttons, like the UP and DOWN buttons, are also used in adjusting the OSD of your monitor.

OSD Lock

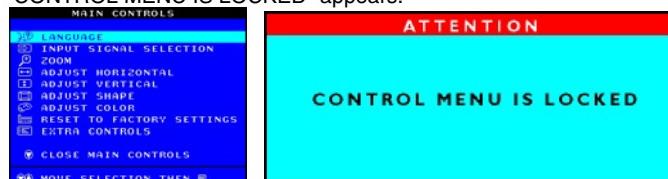
OSD lock is a feature which disables the OSD controls. It can be used when the monitor is set up for demonstration purposes or when adjustment of the OSD is not desirable.

Switch on OSD lock feature:

Press and hold the button continuously for 15 seconds.

Release the button when the message

"CONTROL MENU IS LOCKED" appears.



Switch off OSD lock feature:

Press and hold the button continuously for 15 seconds or until the message window "CONTROL MENU IS LOCKED" disappears, and "MAIN CONTROLS" appears.



Default setting of MODEL SELECT (Do not change it.)

MODEL SELECT

	115K 201B4
	111K 109P4
	130K 202P4
	RESERVE
	RESERVE
	SWDDC

To access factory mode

1. Turn off monitor (don't turn off PC)
2. Press " and " simultaneously on the front control panel, then press "", wait till the OSD menu with characters "CM25 PLUS V0.70 20020115 (below OSD menu)" come on the screen of monitor.



3. If OSD menu disappears on the screen of monitor, press " again (anytime), then the OSD menu comes on the screen again.
4. Using " : to select OSD menu.
5. Using " : to increase or decrease the setting.
6. Using " " to access/confirm the selection.

To leave factory mode

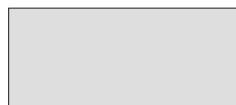
7. After alignment of factory mode, turn off monitor (if you do not turn off monitor, the OSD menu is always at the factory mode), then turn on monitor again (at this moment, the OSD menu goes back to user mode).

To access BURN IN mode

First of all, monitor displays an image.

1. Disconnect the video cable (interface cable).
2. Turn off monitor
3. Press " and " simultaneously on the front control panel, then the BURN IN mode comes on the screen of monitor as below.

50 seconds around



5 seconds around



repeatedly

4. Reconnect the video cable, then return to normal image.

SERVICE MODE (Indication-Factory mode)



- 00010: stands for
 1. using 10 hours already.
 2. turn on/off 10 times.
 3. using several hours + turn on/off monitor.

Warning and Notes

Warnings

1. Safety regulations require that the unit should be returned in its original condition and that components identical to the original components are used. The safety components are indicated by the symbol .
2. In order to prevent damage to ICs and transistors, all high-voltage flash-overs must be avoided. In order to prevent damage to the picture tube, the method shown in Fig. 1 should be used to discharge the picture tube. Use a high-voltage probe and a multimeter (position DC-V). Discharge until the meter reading is **0 V** (after approximately 30 seconds).
3. **ESD**  All ICs and many other semiconductors are sensitive to electrostatic discharges (ESD). Careless handling during repair can drastically shorten their life. Make sure that during repair you are connected by a pulse band with resistance to the same potential as the ground of the unit. Keep components and tools also at this same potential.
4. When repairing a unit, always connect it to the AC Power voltage via an isolating transformer.
5. Be careful when taking measurements in the high-voltage section and on the picture tube panel.
6. It is recommended that safety goggles be worn when replacing the picture tube.
7. When making adjustments, use plastic rather than metal tools. This will prevent any short-circuit or the danger of a circuit becoming unstable.
8. Never replace modules or other components while the unit is switched on.
9. Together with the deflection unit, the picture tube is used as an integrated unit. Adjustment of this unit during repair is not recommended.
10. After repair, the wiring should be fastened in place with the cable clamps.
11. All units that are returned for service or repair must pass the original manufacturer's safety tests.

Notes

1. The direct voltages and waveforms are average voltages. They have been measured using the Service test software and under the following conditions :
 - Mode : 640 * 480 (31.5kHz / 60Hz)
 - Signal pattern : grey scale
 - Adjust brightness and contrast control for the mechanical mid-position (click position)
2. The picture tube panel has printed spark gaps. Each spark gap is connected between an electrode of the picture tube and the Aquadag coating.
3. The semiconductors indicated in the circuit diagram(s) and in the parts lists are completely interchangeable per position with the semiconductors in the unit, irrespective of the type indication on these semiconductors.

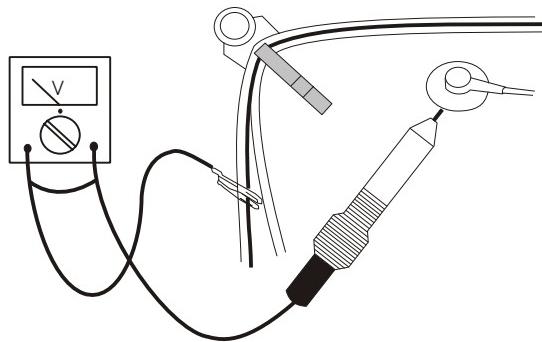


Fig.1

0. Location of the panel

- 0.1 Main panel (1160)
- 0.2 Video panel (1161)

1. General

To be able to perform measurements and repairs on the "circuit boards", the monitor should be placed in Service Position (fig. 1) first:

How to remove the back cover of monitor :

There are 2 screws in the lid [1 screw are at the right side of the monitor, The other 1 screw are at the left side of the monitor], to fix the front cabinet and back cover of the monitor.



Fig. 2

- Step 1: To open the lid at the right-upper side and 1 screw in right-downer side of the monitor. (FIG.3)
- Step 2: To open the lid at the left-upper side and 1 screw in left-downer side of the monitor. (FIG.4)
- Step 3: To remove the backcover, you can see FIG.5
- Step 4: To remove the 16 screws on the metal shield, and remove the metal shield, you can see FIG.6.

Chassis :

- After remove the back cover & metal shield, you can see the inside of the monitor as Fig. 6.
- To remove 13 screws for service position as Fig. 6 to Fig. 8.
- Include remove bottom plate screw, then slide out chassis board and disconnect metal shield.

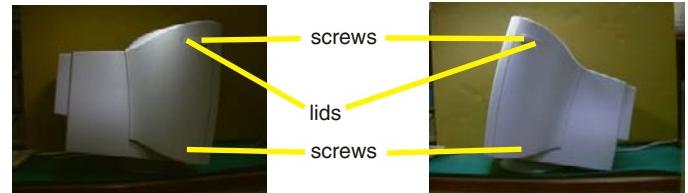


Fig. 3

Fig. 4

Video panel :

- After remove the metal frame (Fig. 5), to remove the metal shield on rear side of Video panel for measurement.

Main panel :

After remove the metal frame.

- To cut out cable tie and disconnect "video panel"
- To disconnect EHT cable
- To disconnect ground wire(1703) of video board.
- To disconnect M1311(4pin) to control panel.
- To disconnect M1501(4pin) yoke connector.
- To disconnect M1131(2pin) degaussing coil
- To slide out Main panel as Fig. 1.



Fig. 5

Fig. 6

Service position :

To get service position as Fig. 1 through Fig. 2 to Fig. 8.

2. Repair instructions

After the service position was obtained, all the panel's copper track side could be accessed.



Fig. 1 Service Position

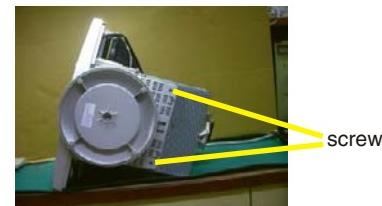


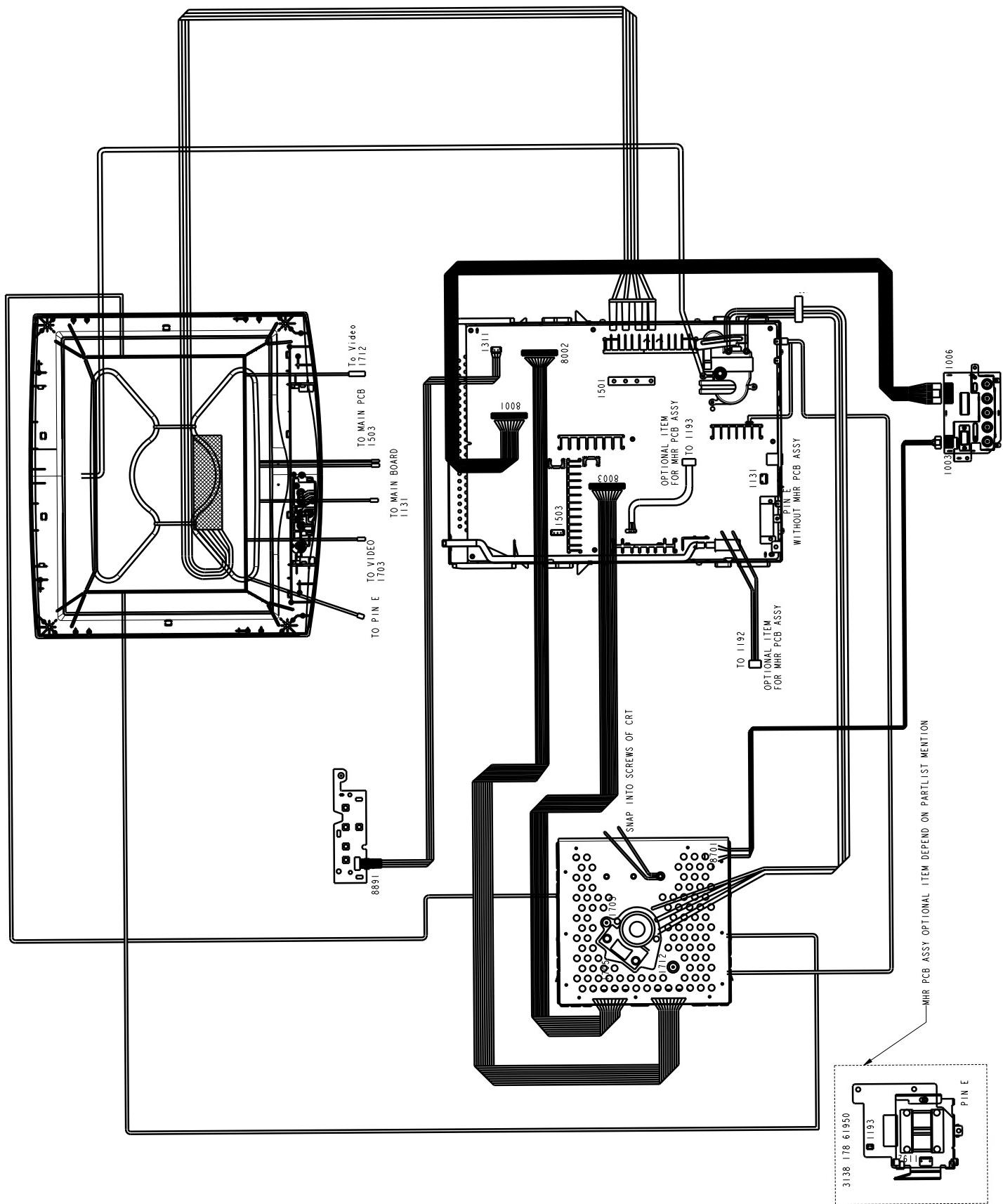
Fig. 7



Fig. 8

Wiring Diagram

[Go to cover page](#)



***** EDID log file *****		
Vendor/Product Identification		
ID Manufacturer Name : PHL		
ID Product Code : 0009 (HEX.)		
ID Serial Number : 1E240 (HEX.)		
Week of Manufacture : 8		
Year of Manufacture : 2002		
EDID Version, Revision		
Version : 1		
Revision : 3		
Basic Display Parameters/Features		
Video Input Definition		
Analog Video Input		
0.700V/0.000V (0.70Vpp)		
without Blank-to-Black Setup		
Separate Sync		
Composite Sync		
without Sync on Green		
no Serration required		
Maximum H Image Size : 40		
Maximum V Image Size : 30		
Display Transfer Characteristic : 2.86 (gamma)		
Feature Support (DPMS)		
Standby		
Suspend		
Active Off		
Display Type : RGB color display		
GTF supported		
Based on GTF standard		
Color Characteristics		
Red X coordinate : 0.642		
Red Y coordinate : 0.322		
Green X coordinate : 0.285		
Green Y coordinate : 0.595		
Blue X coordinate : 0.144		
Blue Y coordinate : 0.061		
White X coordinate : 0.283		
White Y coordinate : 0.297		
Established Timings		
Established Timings I		
720 x 400 @70Hz (IBM,VGA)		
640 x 480 @60Hz (IBM,VGA)		
640 x 480 @72Hz (VESA)		
640 x 480 @75Hz (VESA)		
800 x 600 @60Hz (VESA)		
Established Timings II		
800 x 600 @72Hz (VESA)		
800 x 600 @75Hz (VESA)		
1024 x 768 @60Hz (VESA)		
1024 x 768 @70Hz (VESA)		
1024 x 768 @75Hz (VESA)		
1280 x 1024 @75Hz (VESA)		
1152 x 870 @75Hz (Apple,Mac II)		
Manufacturer's timings		
Standard Timing Identification #1		
Horizontal active pixels : 1024		
Aspect Ratio : 4:3		
Refresh Rate : 85		
Standard Timing Identification #2		
Horizontal active pixels : 800		
Aspect Ratio : 4:3		
Refresh Rate : 85		
Standard Timing Identification #3		
Horizontal active pixels : 1280		
Aspect Ratio : 5:4		
Refresh Rate : 75		
Standard Timing Identification #4		
Horizontal active pixels : 1600		
Aspect Ratio : 4:3		
Refresh Rate : 75		
Standard Timing Identification #5		
Horizontal active pixels : 1600		
Aspect Ratio : 4:3		
Refresh Rate : 85		
Standard Timing Identification #6		
Horizontal active pixels : 1792		
Aspect Ratio : 4:3		
Refresh Rate : 75		
Standard Timing Identification #7		
Horizontal active pixels : 1920		
Aspect Ratio : 4:3		
Refresh Rate : 75		
Detailed Timing #1		
Pixel Clock (MHz) : 297		
H Active (pixels) : 1920		
H Blanking (pixels) : 720		
V Active (lines) : 1440		
V Blanking (lines) : 60		
H Sync Offset (F Porch) (pixels) : 144		
H Sync Pulse Width (pixels) : 224		
V Sync Offset (F Porch) (lines) : 1		
V Sync Pulse Width (lines) : 3		
H Image Size (mm) : 392		
V Image Size (mm) : 294		
H Border (pixels) : 0		
V Border (lines) : 0		
Flags : Non-interlaced		
Flags : Normal Display, No stereo		
Flags : Digital Separate sync.		
Flags : Negative Vertical Sync.		
Flags : Negative Horizontal Sync.		
Monitor Descriptor #2		
Serial Number : TY 123456		
Monitor Descriptor #3		
Monitor Name : PHILIPS 201B4		
Monitor Descriptor #4		
Monitor Range Limits		
Min. Vt rate Hz : 50		
Max. Vt rate Hz : 160		
Min. Horiz. rate kHz : 30		
Max. Horiz. rate kHz : 115		
Max. Supported Pixel : 300		
No secondary GTF timing formula supported.		
Extension Flag : 0		
Check sum : F8 (HEX.)		

EDID data (128 bytes)		

0: 00 1: ff 2: ff 3: ff 4: ff 5: ff 6: ff 7: 00 8: 41 9: 0c 10: 09 11: 00 12: 40 13: e2 14: 01 15: 00 16: 08 17: 0c 18: 01 19: 03 20: 6c 21: 28 22: 1e 23: ba 24: e9 25: 61 26: e8 27: a4 28: 52 29: 49 30: 98 31: 24 32: 0f 33: 48 34: 4c 35: ad 36: cf 37: 80 38: 61 39: 59 40: 45 41: 59 42: 81 43: 8f 44: a9 45: 4f 46: a9 47: 59 48: c1 49: 4f 50: d1 51: 4f 52: 01 53: 01 54: 04 55: 74 56: 80 57: d0 58: 72 59: a0 60: 3c 61: 50 62: 90 63: e0 64: 13 65: 00 66: 88 67: 26 68: 11 69: 00 70: 00 71: 18 72: 00 73: 00 74: 00 75: ff 76: 00 77: 20 78: 54 79: 59 80: 20 81: 20 82: 31 83: 32 84: 33 85: 34 86: 35 87: 36 88: 0a 89: 20 90: 00 91: 00 92: 00 93: fc 94: 00 95: 50 96: 48 97: 49 98: 4c 99: 49 100: 50 101: 53 102: 20 103: 32 104: 30 105: 31 106: 42 107: 34 108: 00 109: 00 110: 00 111: fd 112: 00 113: 32 114: a0 115: 1e 116: 73 117: 1e 118: 00 119: 0a 120: 20 121: 20 122: 20 123: 20 124: 20 125: 20 126: 00 127: f8		

DDC Instructions

[Go to cover page](#)

1. General

DDC Data Re-programming

In case the main EEPROM with Software DDC which store all factory settings were replaced because a defect, repaired monitor the serial numbers have to be re-programmed.

It is advised to re-soldered the main EEPROM with Software DDC from the old board onto the new board if circuit board have been replaced, in this case the DDC data does not need to be re-programmed.

Additional information

Additional information about DDC (Display Data Channel) may be obtained from Video Electronics Standards Association (VESA). Extended Display Identification Data(EDID) information may be also obtained from VESA.

DDC EDID structure

For the monitor : Standard Version 3.0
Structure Version 1.2

2. System and equipment requirements

1. An i486 (or above) personal computer or compatible.
2. Microsoft operation system Windows 95/98.
3. EDID301.EXE program (3138 106 10103) shown as Fig. 1
4. Software DDC Alignment kits (4822 310 11184) shown as Fig. 2.

The kit contents: a. Alignment box x1
b. Printer cable x1
c. D-Sub cable x1

Note: The EDID301.EXE (Release Version 1.58, 20000818)is a windows-based program, which cannot be run in MS-DOS.

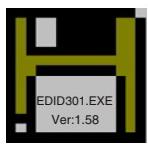


Figure 1 Diskette with EDID301.EXE

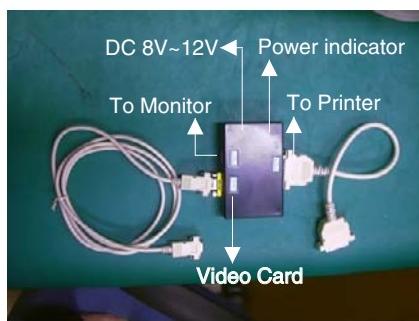
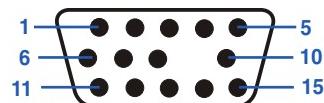


Fig. 2 Alignment Kits

3. Pin assignment

A. 15-pin D-Sub Connector

The 15-pin D-sub connector (male) of the signal cable on the 3rd row for DDC feature :



Pin No.	Assignment
1	Red video input
2	Green video input
3	Blue video input
4	Identical output - connected to pin 10
5	Self test
6	Red video ground
7	Green video ground
8	Blue video ground
9	No pin
10	Logic ground
11	Identical output - connected to pin 10
12	Serial data line (SDA)
13	H. Sync / H + V
14	V. Sync (VCLK for DDC)
15	Data clock line (SCL)

4. Configuration and procedure

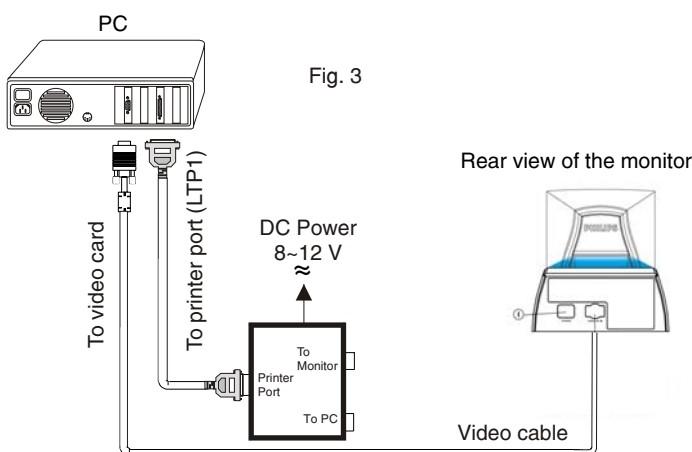
There is no Hardware DDC (DDC IC) anymore. Main EEPROM stores all factory settings and DDC data (EDID code) which is so called Software DDC. The following section describes the connection and procedure for Software DDC application. The main EEPROM can be re-programmed by enabling "factory memory data write" function on the DDC program (EDID301.EXE).

*** INITIALIZE ALIGNMENT BOX ***

In order to avoid that monitor entering power saving mode due to sync will cut off by alignment box, it is necessary to initialize alignment box before re-programming DDC Data. Following steps show you the procedures and connection.

Step 1: Supply 8~12V DC power source to the Alignment box by plugging a DC power cord or using batteries.

Step 2: Connecting printer cable and video cable of monitor as shown in Fig.3.



Step 3: Installation of EDID301.EXE

Method 1: Start on DDC program

Start Microsoft Windows.

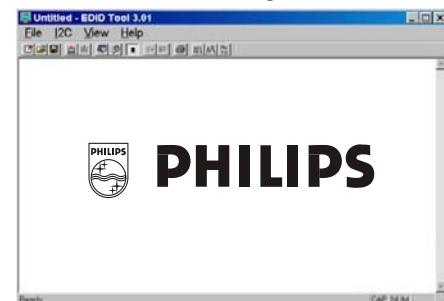
1. Insert the disk containing EDID301.EXE program into floppy disk drive.
2. Click **Start**, choose Run at start menu of Windows 95/98 as shown in Fig. 4.



3. At the submenu, type the letter of your computer's floppy disk drive followed by :EDID301 (for example, A:EDID301, as shown in Fig. 5).



4. Click **OK** button. The main menu appears (as shown in Fig. 6). This is for initialize alignment box.



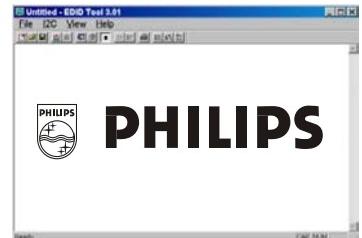
Note 1: If the connection is improper, you will see the following error message (as shown in Fig. 7) before entering the main menu. Meanwhile, the (read EDID) function will be disable. At this time, please make sure all cables are connected correctly and fixedly, and the procedure has been performed properly.



Method 2: After create a shortcut of EDID301.EXE

: Double click EDID301 icon (as shown in Fig. 8) which is on the screen of Windows Wallpaper.

Bring up main menu of EDID301 as shown in Fig. 9. This is for initialize alignment box.



Note 2: During the loading, EDID301 will verify the EDID data which just loaded from monitor before proceed any further function, once the data structure of EDID can not be recognized, the following error message will appear on the screen as below. Please confirm following steps to avoid this message.

1. The data structure of EDID was incorrect.
2. DDC IC that you are trying to load data is empty.
3. Wrong communication channel has set at configuration setup windows.
4. Cables loosed or poor contact of connection.



DDC Instructions (Continued)

 Go to cover page

Re-programming EEPROM (Software DDC)

Step 1: After initialize alignment box, connecting all cables and box as shown in Fig. 10

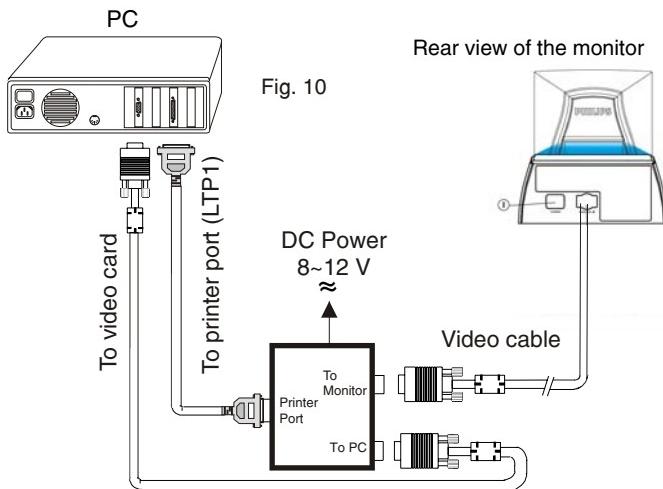


Fig. 10

Rear view of the monitor

Step 2: Read DDC data from monitor

- 1-1 Click the left key of Mouse, or hit any key on the keyboard, then the characters disappear from the screen.
 - 1-2 Click  icon as shown in Fig. 11 from the tool bar to bring up the "Configuration Setup" windows as shown in Fig. 12.

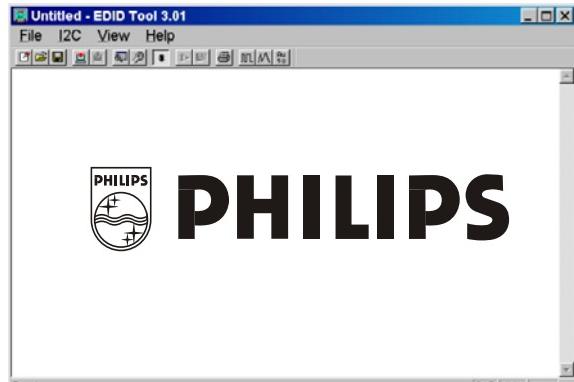


Fig. 11

2. Select the DDC2B as the communication channel.
Select "**Enable**" & fill out "**F0**" for Mapped EDID page address as shown in Fig. 12.

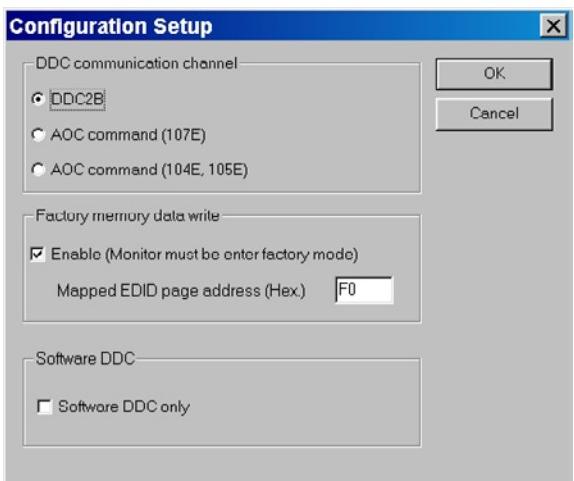


Fig. 12

3. Click OK button to confirm your selection.

4. Click  icon (Read EDID function) to read DDC EDID data from monitor. The EDID codes will display on screen as shown in Fig. 13.

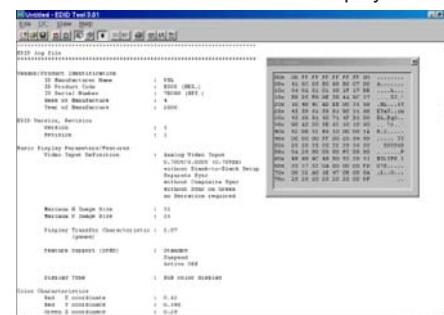


Fig. 13

Step 3: Modify DDC data (verify EDID version, week, year)

1. Click  (new function) icon from the tool bar, bring up Step 1 of 9 as shown in Fig. 14 .
EDID301 DDC application provides the function selection and text change (select & fill out) from Step 1 to Step 9.

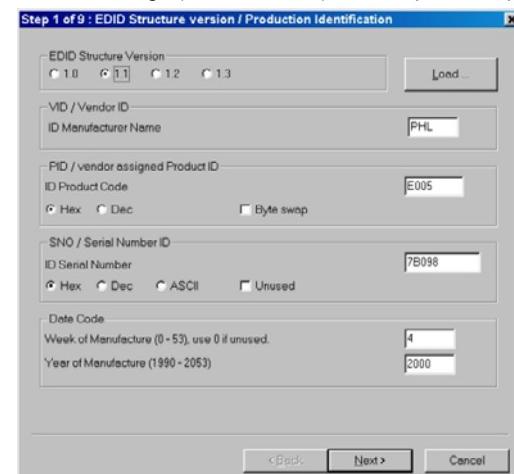


Fig. 14

Step 4: Modify DDC data (Monitor Serial No.)

1. Click **Next** till the Step 7 of 9 window appears as shown in Fig. 15.
 2. Fill out the new Serial No. (for example, TY 503960, TY 123456).
 3. Click **Next** till the last step window appears, then click **Finish** to exit the Step window.

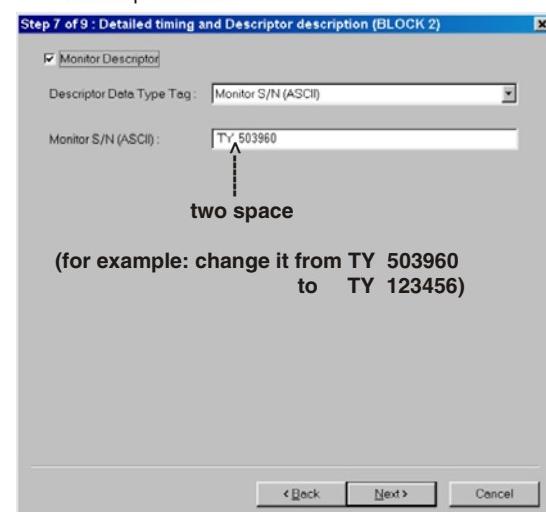
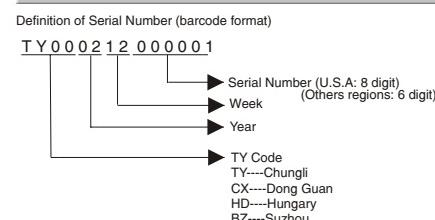


Fig. 15



Step 5: **Configuration Setup & Enter Factory Mode
for "write EDID data"**

- Click icon from the tool bar to bring up the Configuration Setup windows again. Then, select "Software DDC only" as shown in Fig. 16. Click "OK".

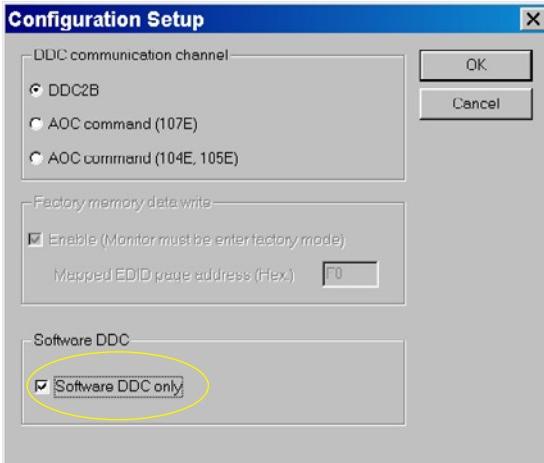


Fig. 16

If you do not select "Software DDC only", when you execute "write EDID", it will bring up an error message as below.



To access factory mode

- Turn off monitor (don't turn off PC)
- Press " " and " " simultaneously on the front control panel, then press "", wait till the OSD menu with characters CM25 PLUS V0.70 20020115 (below OSD menu) come on the screen of monitor.



Fig. 17

If OSD menu disappears on the screen of monitor, press " " again (anytime), then the OSD menu comes on the screen again.

If you do not access "Factory mode", when you execute "write EDID", it will bring up an error message as below.



Step 6: Write DDC data

- Click (Write EDID) icon from the tool bar to write DDC data. Bring up "Writing 0%~100%, ready" a progressing bar on the left down corner.
- Click (Read EDID) to confirm it.

Step 7: Confirm Serial Number in User Mode

- Press the button to turn off the monitor. Press the button again to turn on the monitor.
- Press the button to bring up the OSD Main Menu.
- Press the button to select Extra Controls, press the button to confirm your selection.
- Confirm the Serial Number "123456" is updated as shown in Fig. 18.



Fig. 18

Step 8: Save DDC data

Sometimes, you may need to save DDC data as a text file for using in other IC chip. To save DDC data, follow the steps below:

- Click (Save) icon (or click "file"->"save as") from the tool bar and give a file name as shown in Fig. 19. The file type is EDID301 file (*.ddc) which can be open in WordPad. By using WordPad, the texts of DDC data & table (128 bytes, hex code) can be modified. If DDC TEXTS & HEX Table are completely correct, it can be saved as .ddc file to re-load it into EEPROM for DDC Data application.

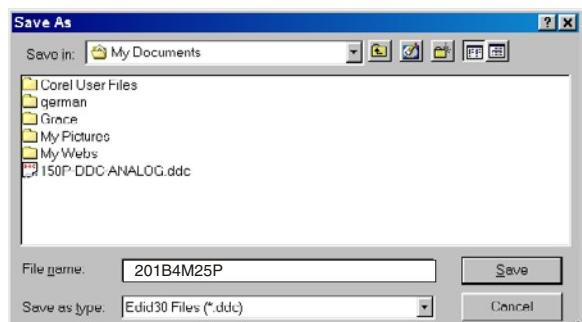


Fig. 19

- Click Save.

If you do not access "Factory mode", when you execute "write EDID", it will bring up an error message as below.



DDC Instructions (Continued)

[Go to cover page](#)

Step 9: Load DDC data

1. Click  from the tool bar.
2. Select the file you want to open as shown in Fig. 20.
3. Click **Open**.
4. Access "Factory Mode" and enable "Software DDC only" as shown in Fig. 17 & Fig. 16.
5. Write EDID (click ).

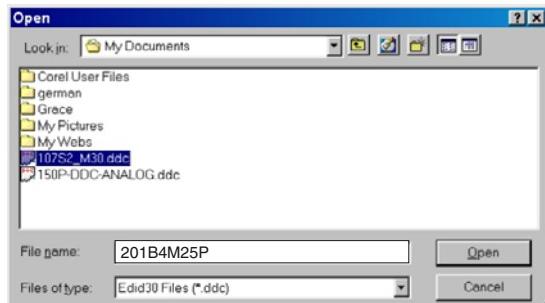


Fig. 20

Note 2 : In Factory Mode: Read/Write DDC data

Before Read/Write EDID code, please confirm that the **Software DDC only was enabled** as shown in Fig. 23.

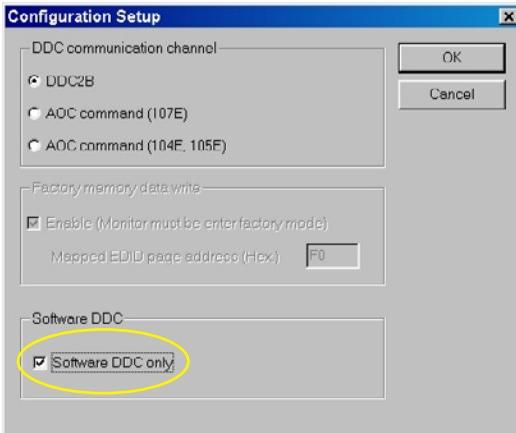


Fig. 23

Step 10: Exit DDC program

Pull down the File menu and select Exit as shown in Fig. 21.
(EDID Tool 3.01)



Fig. 21

Note1 : In User Mode: Read DDC data only

Before read EDID code, please confirm that the **Software DDC only was disabled** as shown in Fig. 22.

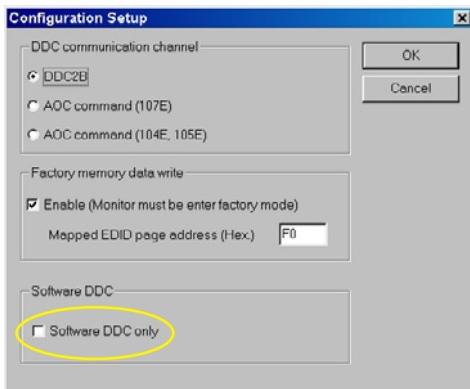


Fig. 22

If you do not disable "Software DDC only", when you execute "read EDID", it will bring up an error message as below.



0. General

When carry-out the electrical settings in many cases a video signal must be applied to the monitor. A computer with:

- ATI GPT-1600 (4822 397 10065), Mach 64 (up to 115kHz)

are used as the video signal source. The signal patterns are selected from the "service test software" package, see user guide 4822 727 21046 (GPT-1600).

0.1 This monitor has 34 factory-preset modes as below

```

31.469 KHz/59.941 Hz, 640 X 480 81.250 KHz/65.000 Hz, 1600 X 1200
31.468 KHz/70.084 Hz, 720 X 400 83.640 KHz/59.999 Hz, 1792 X 1344
37.5 KHz/75 Hz, 640 X 480 86.333 KHz/59.995 Hz, 1856X 1392
37.861 KHz/72.810 Hz, 640 X 480 87.500 KHz/70.000 Hz, 1600 X 1200
37.879 KHz/60.317 Hz, 800 X 600 90.000 KHz/60.000 Hz, 1920 X 1440
43.269 KHz/85.008 Hz, 640 X 480 91.146 KHz/85.024 Hz, 1280 X 1024
46.875 KHz/75.000 Hz, 8 00 X 600 93.750 KHz/75.000Hz, 1600 X 1200
48.077 KHz/72.188 Hz, 800 X 600 106.250KHz/85.00 Hz, 1600 X 1200
48.363 KHz/60.004Hz, 1024X 768 106.270KHz/74.997Hz, 1792 X 1344
49.722 KHz/74.546Hz, 832 X 624 112.5KHz/75Hz, 1920 X 1440
50.628 KHz/100.10 Hz, 640 X 480 109.950KHz/75Hz, 1856 X 1392
53.674 KHz/85.061 Hz, 800 X 600 114.048KHz/81Hz, 1792 X 1344
56.476 KHz/70.069 Hz,1024X 768 115.236KHz/106.7Hz, 1280 X 1024
60.023KHz/75.029Hz, 1024 X 768 115.238KHz/91.758Hz,1600 X 1200
63.923 KHz/100.00 Hz, 800 X 600
63.981KHz/60.020Hz, 1280 X 1024
68.677KHz/84.997Hz, 1024 X 768
68.681KHz/74.979Hz, 1152 X 870
75.000KHz/60.000 Hz, 1600 X 1200
79.976KHz/75.024 Hz, 1280 X 1024

```

0.2 With normal VGA card:

If not using the ATI card during repair or alignment, The service engineer also can use this service test software adapting with normal standard VGA adaptor and using standard VGA mode 640 x 480, 31.5 kHz/60 Hz (only) as signal source.

0.3 AC/DC Measurement:

The measurements for AC waveform and DC figure is based on 640 x 480 31.5 kHz/60 Hz resolution mode with test pattern "gray scale".

Power input: 110V AC

1. B+ supply voltage (3157) 210Vdc

- Apply a video signal in the 1024 x 768 with 68.7 kHz/85Hz mode.

- Select the "cross-hatch" pattern.

- Set the brightness control and the contrast control to the minimum position.

- Pre-set trimming potentiometer 3157(B+) and 3698(EHT) in mid-position.

- Set Vg2 (screen) to fully Counter-clockwise (zero beamcurrent).

- Connect a dc voltmeter between the joint of capacitor 2154 and ground (common ground).

- Set the B+ trimming potentiometer 3157 so that the reading on the dc voltmeter is 210 V +/- 0.2 Vdc.

2. High-voltage EHT (3698)

- Apply a video signal in the 1024 x 768 with 68.7 kHz/85Hz mode.

- Select the "cross-hatch" pattern.

- Set the brightness control and the contrast control to the minimum position.

- Turn off the power.

- Connect a "high-voltage voltmeter" between the high-voltage connection of the picture tube and earth.
- Turn on the power.
- Set the EHT trimming potentiometer 3661 so that the "high-voltage voltmeter" reads 27.0 kV +/- 0.2 kV .

- Turn off the power.
- Remove the "high-voltage voltmeter" from the picture tube.
- Turn on the power again.

3. Monitor the following auxiliary voltages.

SOURCE ACROSS C2362	+	8.0V +/- 0.5 VDC
SOURCE ACROSS C2143	+	5.0V +/- 0.5 VDC
SOURCE ACROSS C2361	+	12.0V +/- 0.5 VDC
SOURCE ACROSS C2134	+	15.0V +/- 1.0 VDC
SOURCE ACROSS C2137	-	15.0V +/- 1.0 VDC
SOURCE ACROSS D6148	+	6.3V +/- 0.5 VDC
SOURCE ACROSS C2131	+	210.0V +/- 1.5 VDC
SOURCE ACROSS C2133	+	82.7V +/- 2.0 VDC

4. General conditions for alignment

- 1 During all alignments, supply a distortion free AC mains voltage to set via an isolating transformer with low internal impedance.
- 2 Align in pre-warmed condition, at least 30 minutes warm-up with nominal picture brightness.
- 3 Purity, geometry and subsequent alignments should be carried out in magnetic cage with correct magnetic field.

Northern hemisphere : H=0, V=450+/-50 mG, Z=0

Southern hemisphere : H=0, V=-450+/-50 mG, Z=0

Equatorial Support : H=0, V=0 mG, Z=0

- 4 All voltages are to be measured or applied with respect to ground.

Note: Do not use heatsink as ground.

- 5 Adjust function controls " " to center position except for contrast control which should be set to MAX.

5. To access factory mode:

- Turn off monitor (don't turn off PC)
- Press " " and " " simultaneously on the front control panel, then press " ", wait till the OSD menu with characters "factory mode (below OSD menu)" come on the screen of monitor.



- If OSD menu disappears on the screen of monitor, press " " again (anytime), then the OSD menu comes on the screen again.
- using " " : to select OSD menu.
" " : to increase or decrease the setting.
- Using " " to confirm the selection.

Electrical Adjustments (Continued)

[Go to cover page](#)

7. Alignment of Vg2 cut-off point, white tracking

Equipment : 1. Video Test Generator-801GC (Quantum Data)
2. Color-analyzer (Minolta CA-100)

VG2 [(screen), at the bottom of the L.O.T.]

7.1 Apply a video signal in the 1024 x 768 with 68.7 kHz/85 Hz mode,
select the "full white pattern" (sizes 306 x 230 mm).

* Use color-analyzer (Minolta CA-100) to adjust R/G/B cutoff and
Gain.

OSD R/G/B cut-off and R/G/B gain can be accessed (for Philips
CRT), with initial data:

9300 °K

R cutoff = 62%, R gain = 71% (°C)

G cutoff = 62%, G gain = 71% (°C)

B cutoff = 62%, B gain = 71% (°C)

6500 °K

R cutoff = 62%, R gain = 71% (°C)

G cutoff = 62%, G gain = 71% (°C)

B cutoff = 62%, B gain = 71% (°C)

5500 °K

R cutoff = 62%, R gain = 71% (°C)

G cutoff = 62%, G gain = 71% (°C)

B cutoff = 62%, B gain = 71% (°C)

Brightness = 50%, Sub-Contrast = 88%, ABL = 58% (I² C)

Step 1: To access factory mode

- Turn off monitor (don't turn off PC)
- Press " " and " " simultaneously on the front control panel, then press " ", wait till the OSD menu with characters CM25 PLUS V0.70 20020115 (below OSD menu) comes on the screen of monitor as shown in Fig. 2.1.



Fig. 2.1

- If OSD menu disappears on the screen of monitor, press " " again (anytime), then the OSD menu comes on the screen again.
- Using " " to select CM25 PLUS V0.70 20020115.
- Press " " button to access/confirm the selection.
- Bring up the "function adjustment" as shown in Fig. 2.2.
- Press " " or " " button for function selection as shown in Fig. 2.2.
- Press " " button to access/confirm each item selection (The cursor indicator will be changed from yellow colour to red colour.)
- Using " " or " " : to increase or decrease the value.

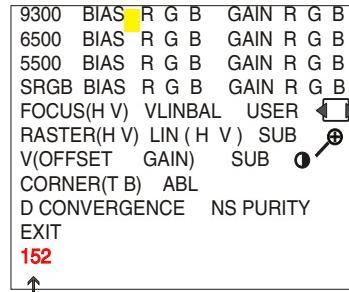


Fig. 2.2

(for example: 152 is value of "BIAS R")

BIAS R G B : R(red) G(green) B(blue) cutoff
GAIN R G B : R(red) G(green) B(blue) gain

V FOCUS : Vertical Focus

VLIN BAL : Vertical Linearity Balance

USER : Horizontal size range

RASTER H: Horizontal DC (raster) Shift

RASTER V: Vertical DC (raster) Shift

SUB : Zoom range

SUB : Sub Contrast

V OFFSET : Vertical offset

V GAIN : Vertical Gain

ABL : Auto Beam Limit

T CORNER: Corner Correction of TOP

B CORNER: Corner Correction of BOTTOM

D CONVERGENCE

NS PURITY

7.2 Connect the video input, set brightness control at center, and contrast control at maximum

7.3 Set R,G,B bias at 90 for CPT CRT, at 160 for BGDCRT,SDI CRT

R,G,B gain at 180 9300°K ,6500°K & 5500°K
(EEPROM preload value)

ABL at 150 9300°K ,6500°K & 5500°K
(EEPROM preload value)

SUB-CON at 225 (EEPROM preload value)

7.4 Adjust 9300K Color:

Adjust R3517 until raster appears to reach 0.1 FL
With color analyzer CA 100,

set R,G,B cut-off x=0.283, y=0.297, Y=0.10

7.5 Set R,G,B gain Y=40+/- 1FL, x=0.283, y=0.297

7.6 Repeat 7.4,7.5 until RGB three guns get x=0.283, y=0.297, readings on low Y=0.10+/-0.05FL and high Y=40+/-1FL brightness of 9300.

7.7 Adjust 6500K color:

With color analyzer CA 100,
set R,G,B cut-off x=0.313, y=0.329, Y=0.10FL

7.8 Adjust 5500K color:

With color analyzer CA 100,
set R,G,B cut-off x=0.332, y=0.347, Y=0.10FL

7.9 Apply full white pattern of 9300 mode, adjust ABL to reach 32 +/- 1FL (at 9300 high brightness of R/G/B gain, contrast at 100%)

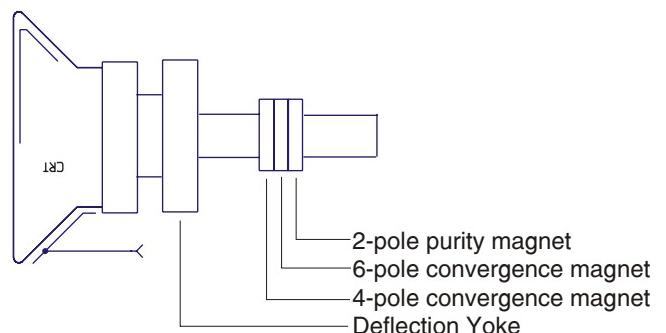
7.10 Check full white at contrast and brightness at minimum

8. Focus adjustment

Apply a signal of " @ " character at 64 kHz/60 Hz mode set the brightness to mid-position , contrast to max - position and adjust the focus for optimal sharpness in the area within 2/3 from the screen center.

9. Loading DDC code

The DDC HEX data should be written into the EEPROM (7803) by EDID301.EXE Program(3138 106 10103) and software DDC Alignment kits (4822 310 11184).



10. Purity adjustment

- Make sure the monitor is not exposed to any external magnetic field.
- Produce a full red pattern on the screen, adjust the purity magnet rings on the PCM assy (on CRT) to obtain a complete field of the color red. This is done by moving the two tabs (2-pole) in such a manner that they advance in an opposite direction but at the same time to obtain the same angle between the two tabs, which should be approximately 180 degree.
- Check by full green pattern and full blue pattern again to observe their respective color purity.

11. Static convergence

Introduction

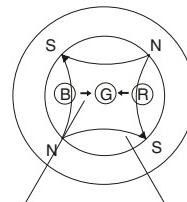
Slight deviation in the static convergence can be corrected by using two permanent pairs of magnets which are fitted around the neck of the CRT. These are the 4-pole magnet and the 6-pole magnet. The 4-pole magnet move the outermost electron beams (R and B) parallel in the opposite direction from the other. The 6-pole magnet moves the outermost electron beam (R, B and G) parallel in the opposite direction from the other. The magnetic field of the above magnets do not affect the center of the CRT neck.

Setting

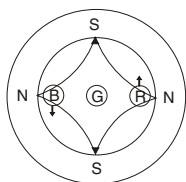
- Before the static convergence setting can be made, the monitor must be switched on for 30 minutes.
- The focus setting must be made correctly.
- Signal: 640 * 480, 31.5 kHz/60 Hz mode.
- Set the tabs of the 4-pole magnet in the neutral position. This is when the tabs are opposite one another. In this position the magnets do not affect the deflection of the R and B electron beams.
- Set the tabs of the 6-pole magnet in the neutral position. This is when the tabs are opposite one another. In this position the magnets do not affect the deflection of the R, B, and G electron beams.
- First set the 4-pole magnet optimally.
- Then set the 6-pole magnet optimally.
- If the convergence is not now optimal, then adjust to the optimal setting with the 4-pole magnet and then with the 6- Pole magnet again.
- Set the tabs of the 6-pole magnet in the neutral position. This is when the tabs are opposite one another. In this position the magnets do not affect the deflection of the R, B, and G electron beams.
- First set the 4-pole magnet optimally.
- Then set the 6-pole magnet optimally.
- If the convergence is not now optimal, then adjust to the optimal setting with the 4-pole magnet and then with the 6- pole magnet again.

4-pole

Beam motion produced by the 4-pole convergence magnet



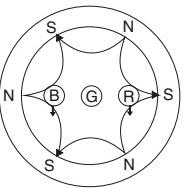
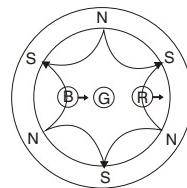
Beam displacement direction



Magnetic flux lines

6-pole

Beam motion produced by the 6- pole convergence magnet



Safety test requirements

Go to cover page

All units that are returned for service or repair must pass the original manufacturers safety tests. Safety testing requires both **Hipot** and **Ground Continuity** testing.

HI-POT TEST INSTRUCTION

1. Application requirements

- 1.1 All mains operated products must pass the Hi-Pot test as described in this instruction.
- 1.2 This test must be performed again after the covers have been refitted following the repair, inspection or modification of the product.

2. Test method

2.1 Connecting conditions

- 2.1.1 The test specified must be applied between the parallel-blade plug of the mainscord and all accessible metal parts of the product.
- 2.1.2 Before carrying out the test, reliable conductive connections must be ensured and thereafter be maintained throughout the test period.
- 2.1.3 The mains switch(es) must be in the "ON" position.

2.2 Test Requirements

All products should be HiPot and Ground Continuity tested as follows:

Condition	HiPot Test for products where the mains input range is Full range(or 220V AC)	HiPot Test for products where the mains input is 110V AC(USA type)	Ground Continuity Test requirement
Test voltage	2820VDC (2000VAC)	1700VDC (1200VAC)	Test current: 25A,AC Test time: 3 seconds(min.) Resistance required: $\leq 0.09 + R$ ohm, R is the resistance of the mains cord.
Test time (min.)	3 seconds	1 second	
Trip current (Tester)	set at 100 uA for Max. limitation; set at 0.1 uA for Min. limitation	5 mA	
Ramp time	set at 2 seconds		

- 2.2.1 The test with AC voltage is only for production purpose, Service center shall use DC voltage.
- 2.2.2 The minimum test duration for Quality Control Inspector must be 1 minute.No breakdown during the test.
- 2.2.3 The test voltage must be maintained within the specified voltage + 5%.
- 2.2.4 The grounding blade or pin of mains plug must be conducted with accessible metal parts.

3. Equipments and Connection

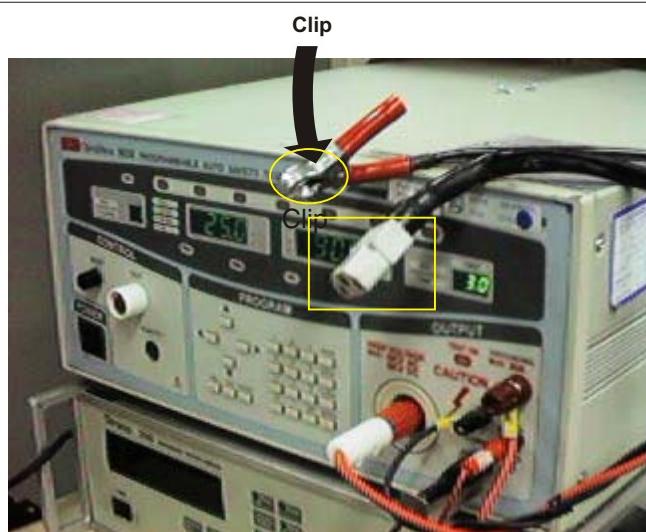
3.1. Equipments

For example :

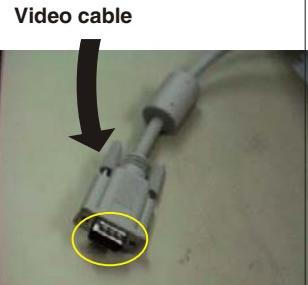
- ChenHwa 9032 PROGRAMMABLE AUTO SAFETY TESTER
- ChenHwa 510B Digital Grounding Continuity Tester
- ChenHwa 901 (AC Hi-pot test), 902 (AC, DC Hi-pot test) Withstanding Tester

3.2. Connection

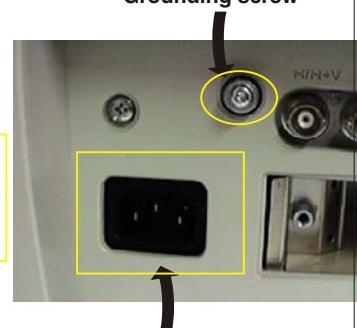
- * Turn on the power switch of monitor before Hipot and Ground Continuity testing.



(ChenHwa 9032 tester)



Connect the "video cable" or "grounding screw" to the CLIP on your tester.



Connect the power cord to the monitor.

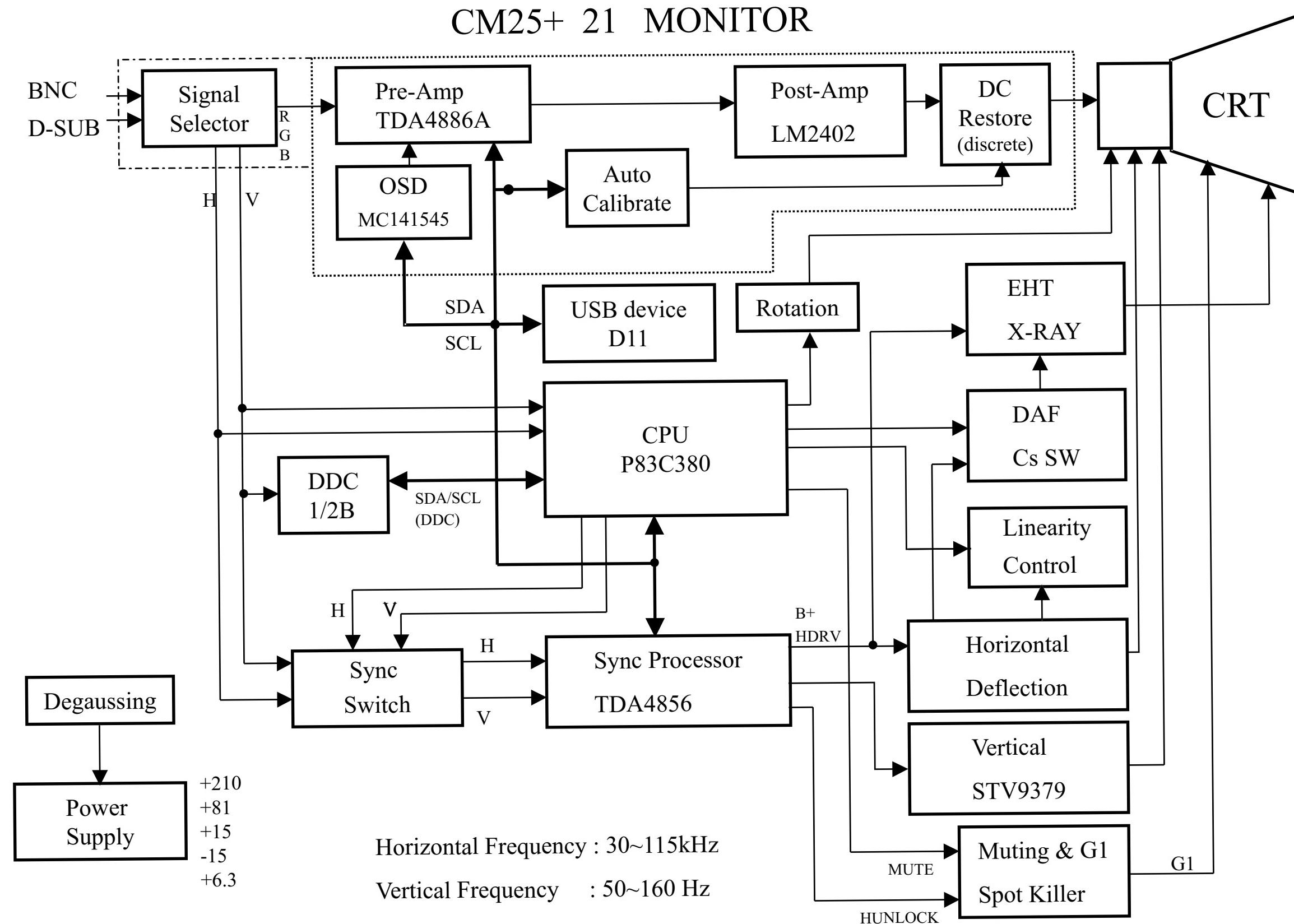
Power outlet

(Rear view of monitor)

4. Recording

Hipot and Ground Continuity testing records have to be kept for a period of 10 years.

FUNCTION BLOCK OF COCA+ 201B4 M25P



Video Schematic Diagram

Go to cover page

A2

VIDEO BOARD

SB-55891 x6
PB-55901

TO TERMINAL BD 1003

F008

F004

F003

F002

F001

F005

F006

F007

F008

F009

F010

F011

F012

F013

F014

F015

F016

F017

F018

F019

F020

F021

F022

F023

F024

F025

F026

F027

F028

F029

F030

F031

F032

F033

F034

F035

F036

F037

F038

C 6

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

F

G

H

I

J

K

L

A

B

C

D

E

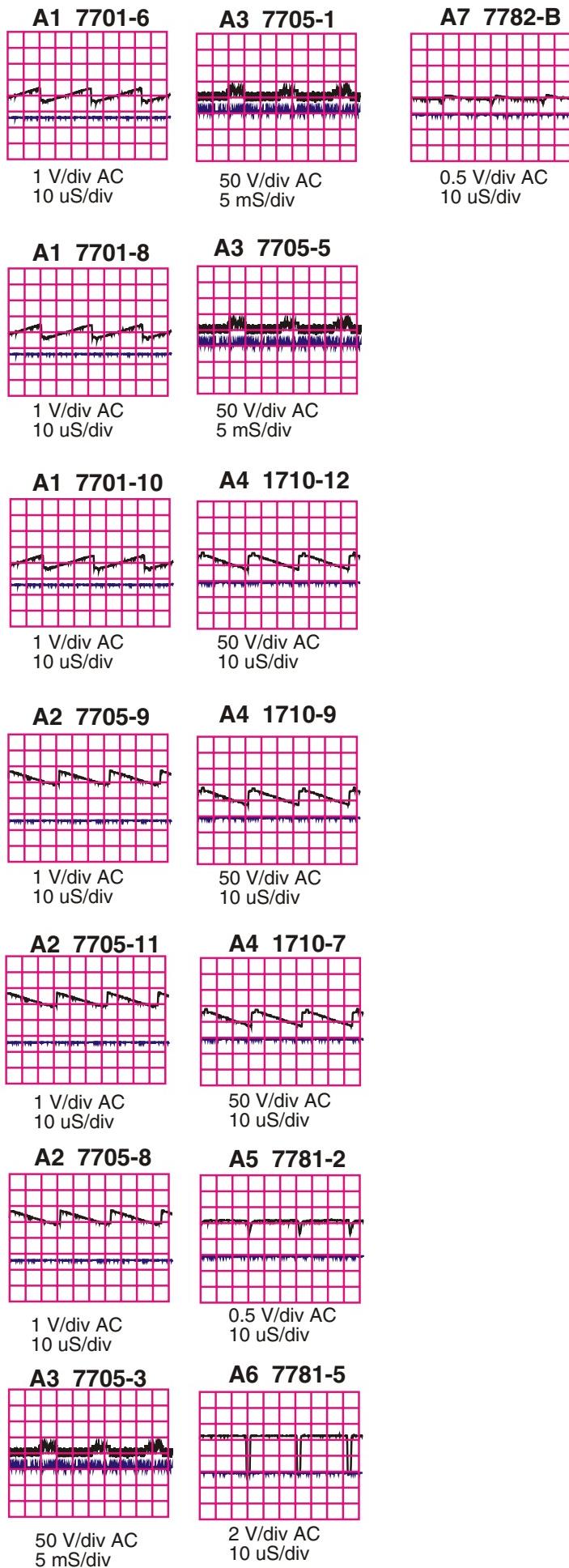
F

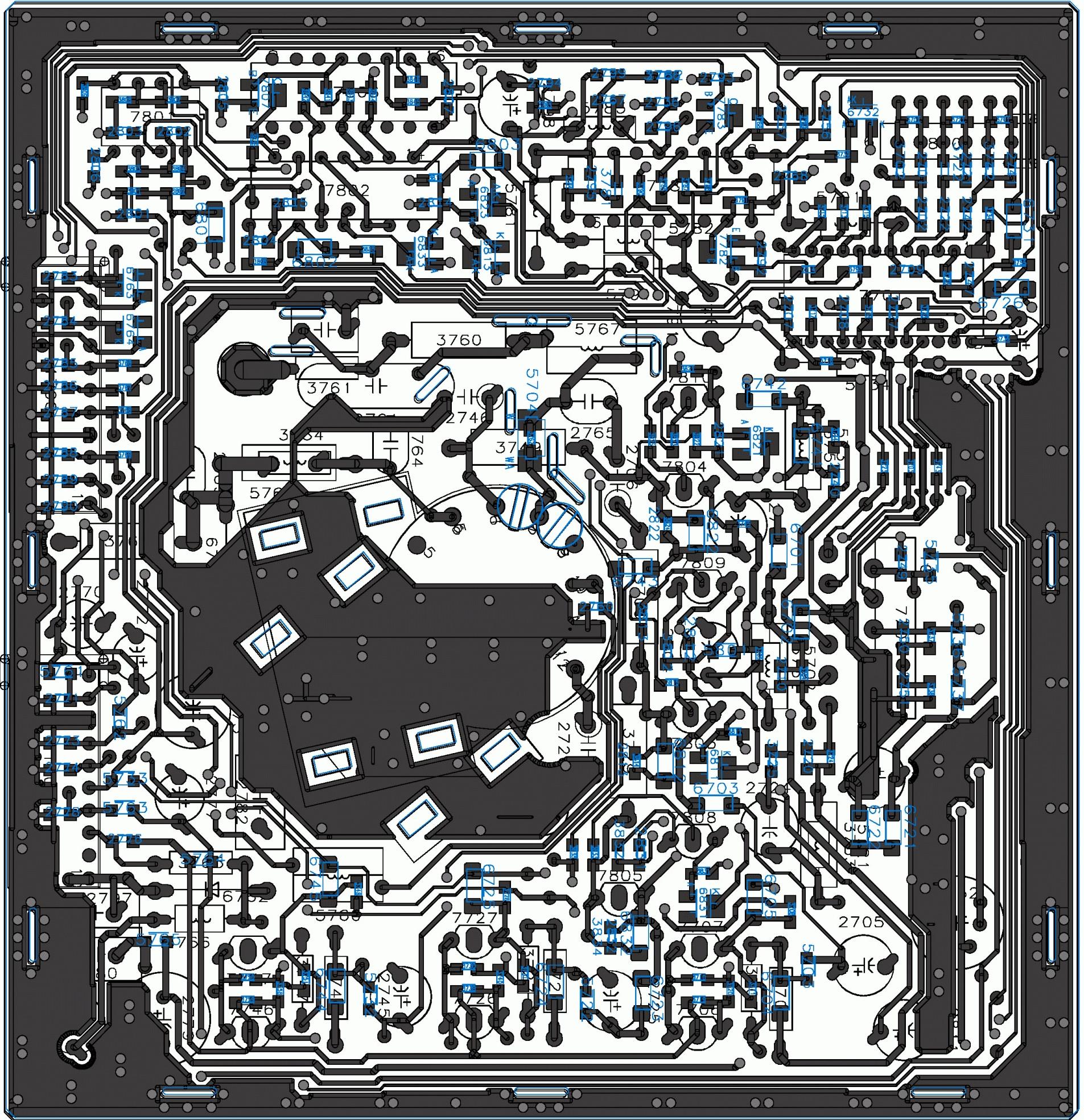
G

H

I

Waveform (A)



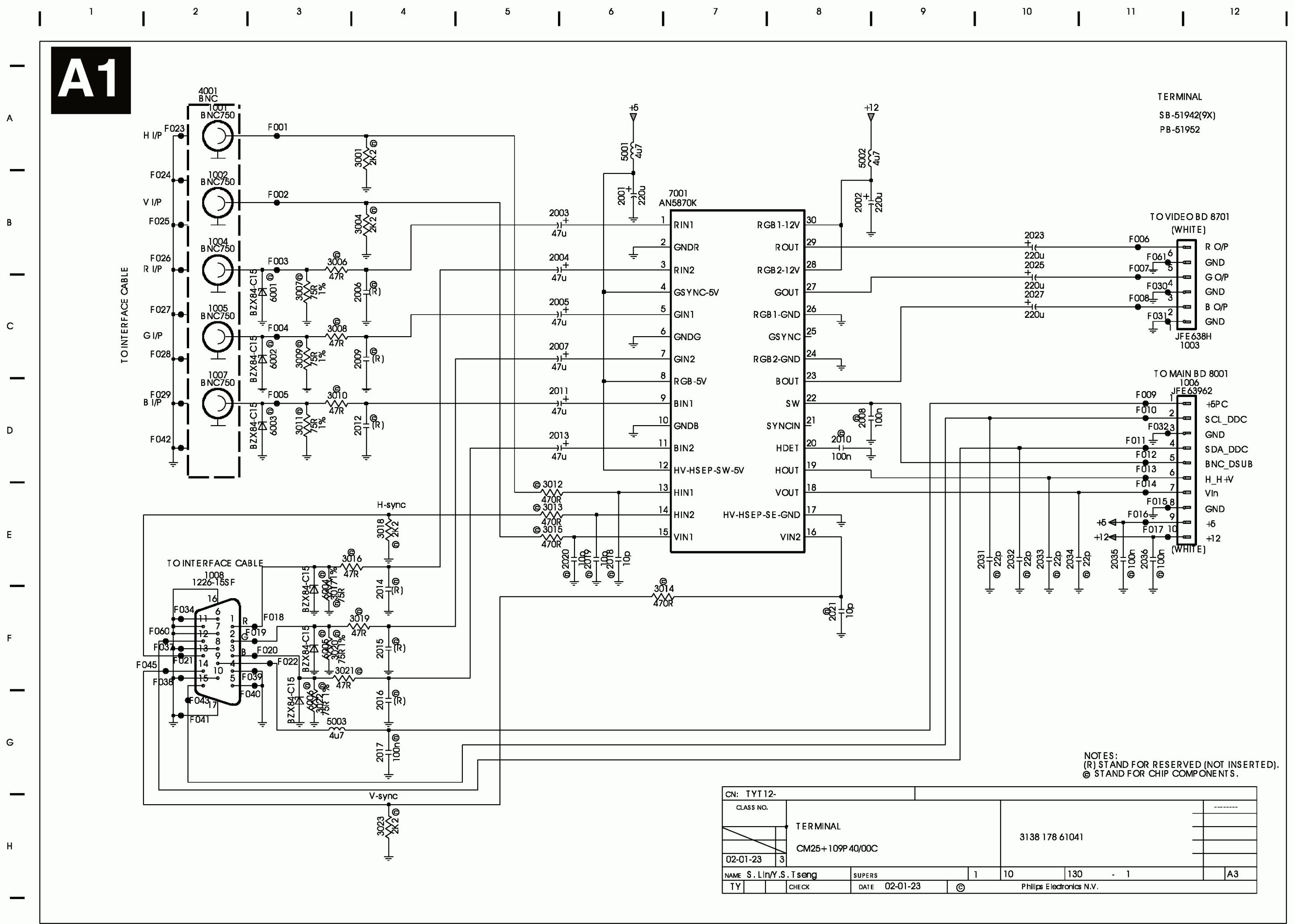


PCB (Video)

GRID BOARD REF LABEL SIDE	7746 B2 B	7747 B2 B	GRID BOARD REF LABEL SIDE	7727 C6 B	7746 C6 B	GRID BOARD REF LABEL SIDE	3718 A1 A	3842 B1 A	GRID BOARD REF LABEL SIDE	3719 C7 A	3844 A6 A
1703 A2 B	7801 B1 B	7781 A1 B	1703 B6 B	7781 A6 B	2701 A1 A	3719 A2 A	3843 B1 A	3844 B1 A	3720 C7 A	3845 A6 A	3845 A6 A
1705 B2 B	7802 B1 B	7801 A1 B	1705 B5 B	7801 A5 B	2702 A1 A	3720 A2 A	3844 B1 A	3845 B1 A	3721 A7 A	3846 A6 A	3846 A6 A
1706 B1 B	7803 A2 B	7802 A1 B	1706 A5 B	7802 A6 B	2707 A1 A	3721 A1 A	3845 B1 A	3846 B1 A	3722 A7 A	3846 A6 A	3846 A6 A
1710 A1 B	7804 A1 B	7803 A1 B	1710 B6 B	7803 B6 B	2708 A1 A	3722 A1 A	3846 B1 A	3847 B1 A	3723 B7 A	3847 B1 A	3847 B1 A
1711 A1 B	7805 A2 B	7804 A1 B	1711 B6 B	7804 B6 B	2709 A1 A	3723 A1 A	3847 B1 A	3848 B1 A	3724 B7 A	3848 B1 A	3848 B1 A
1712 B1 B	7806 B1 B	7805 A1 B	1712 A5 B	7805 B6 B	2710 A2 A	3724 A2 A	3848 B1 A	3849 B1 A	3725 B7 A	3849 B1 A	3849 B1 A
2704 A1 B	7808 A2 B	7807 A1 B	2704 B6 B	7806 A6 B	2720 A2 A	3725 A2 A	3849 B1 A	3850 B1 A	3726 B6 A	3850 C6 A	3850 C6 A
2705 A2 B	7809 A1 B	7808 A1 B	2705 C7 B	7808 B6 B	2721 A1 A	3726 A2 A	3850 B1 A	3851 B1 A	3727 B7 A	3851 B1 A	3851 B1 A
2706 A1 B	7810 A1 B	7809 A1 B	2706 B6 B	7809 B7 B	2722 A1 A	3727 A1 A	3851 B1 A	3852 B1 A	3728 B6 A	3852 C6 A	3852 C6 A
2724 A2 B	8701 A1 B	7810 A1 B	2724 B7 B	7810 A6 B	2736 A1 A	3728 A1 A	3852 B1 A	3853 B1 A	3729 B7 A	3853 C6 A	3853 C6 A
2725 A2 B			2725 C6 B		8701 A7 B	3729 A1 A	3853 B1 A	3854 B1 A	3730 C6 A	3854 C6 A	3854 C6 A
2726 A2 B			2726 B6 B			3730 A1 A	3854 B1 A	3855 B1 A	3731 C6 A	3855 C6 A	3855 C6 A
2744 A1 B			2744 B7 B			3731 A1 A	3855 B1 A	3856 B1 A	3732 C6 A	3856 C6 A	3856 C6 A
2745 B2 B			2745 C6 B			3732 A1 A	3856 B1 A	3857 B1 A	3733 C6 A	3857 C6 A	3857 C6 A
2746 A1 B			2746 A6 B			3733 A1 A	3857 B1 A	3858 B1 A	3734 C6 A	3858 C6 A	3858 C6 A
2748 A1 B			2748 A7 B			3734 A1 A	3858 B1 A	3859 B1 A	3735 C6 A	3859 C6 A	3859 C6 A
2752 A2 B			2752 B7 B			3735 A1 A	3859 B1 A	3860 B1 A	3736 C6 A	3860 C6 A	3860 C6 A
2753 A2 B			2753 B7 B			3736 A1 A	3860 B1 A	3861 B1 A	3737 C6 A	3861 C6 A	3861 C6 A
2761 B1 B			2761 A6 B			3737 A1 A	3861 B1 A	3862 B1 A	3738 C6 A	3862 C6 A	3862 C6 A
2762 B1 B			2762 A6 B			3738 A1 A	3862 B1 A	3863 B1 A	3739 C6 A	3863 C6 A	3863 C6 A
2763 B1 B			2763 B5 B			3739 A1 A	3863 B1 A	3864 B1 A	3740 C6 A	3864 C6 A	3864 C6 A
2764 B1 B			2764 A6 B			3740 A1 A	3864 B1 A	3865 B1 A	3741 C6 A	3865 C6 A	3865 C6 A
2765 A1 B			2765 A6 B			3741 A1 A	3865 B1 A	3866 B1 A	3742 C6 A	3866 C6 A	3866 C6 A
2770 B1 B			2770 B5 B			3742 A1 A	3866 B1 A	3867 B1 A	3743 C6 A	3867 C6 A	3867 C6 A
2772 B1 B			2772 B5 B			3743 A1 A	3867 B1 A	3868 B1 A	3744 C6 A	3868 C6 A	3868 C6 A
2775 B2 B			2775 B5 B			3744 A1 A	3868 B1 A	3869 B1 A	3745 C6 A	3869 C6 A	3869 C6 A
2777 B2 B			2777 B5 B			3745 A1 A	3869 B1 A	3870 B1 A	3746 C6 A	3870 C6 A	3870 C6 A
2779 B2 B			2779 C5 B			3746 A1 A	3870 B1 A	3871 B1 A	3747 C6 A	3871 C6 A	3871 C6 A
2780 B2 B			2780 C5 B			3747 A1 A	3871 B1 A	3872 B1 A	3748 C6 A	3872 C6 A	3872 C6 A
2781 B2 B			2781 C5 B			3748 A1 A	3872 B1 A	3873 B1 A	3749 C6 A	3873 C6 A	3873 C6 A
2782 B2 B			2782 B5 B			3749 A1 A	3873 B1 A	3874 B1 A	3750 C6 A	3874 C6 A	3874 C6 A
2791 A1 B			2791 A6 B			3750 A1 A	3874 B1 A	3875 B1 A	3751 C6 A	3875 C6 A	3875 C6 A
2797 B2 B			2797 C5 B			3751 A1 A	3875 B1 A	3876 B1 A	3752 C6 A	3876 C6 A	3876 C6 A
2798 A1 B			2798 A6 B			3752 A1 A	3876 B1 A	3877 B1 A	3753 C6 A	3877 C6 A	3877 C6 A
2811 A2 B			2811 C7 B			3753 A1 A	3877 B1 A	3878 B1 A	3754 C6 A	3878 C6 A	3878 C6 A
3706 A2 B			3706 C7 B			3754 A1 A	3878 B1 A	3879 B1 A	3755 C6 A	3879 C6 A	3879 C6 A
3707 A2 B			3707 C7 B			3755 A1 A	3879 B1 A	3880 B1 A	3756 C6 A	3880 C6 A	3880 C6 A
3709 A1 B			3709 B6 B			3756 A1 A	3880 B1 A	3881 B1 A	3757 C6 A	3881 C6 A	3881 C6 A
3726 A2 B			3726 C6 B			3757 A1 A	3881 B1 A	3882 B1 A	3758 C6 A	3882 C6 A	3882 C6 A
3727 A2 B			3727 C6 B			3758 A1 A	3882 B1 A	3883 B1 A	3759 C6 A	3883 C6 A	3883 C6 A
3729 A2 B			3729 B6 B			3759 A1 A	3883 B1 A	3884 B1 A	3760 C6 A	3884 C6 A	3884 C6 A
3746 B2 B			3746 C6 B			3760 A1 A	3884 B1 A	3885 B1 A	3761 C6 A	3885 C6 A	3885 C6 A
3747 B2 B			3747 C6 B			3761 A1 A	3885 B1 A	3886 B1 A	3762 C6 A	3886 C6 A	3886 C6 A
3749 A1 B			3749 A6 B			3762 A1 A	3886 B1 A	3887 B1 A	3763 C6 A	3887 C6 A	3887 C6 A
3752 A1 B			3752 B7 B			3763 A1 A	3887 B1 A	3888 B1 A	3764 C6 A	3888 C6 A	3888 C6 A
3753 A2 B			3753 B7 B			3764 A1 A	3888 B1 A	3889 B1 A	3765 C6 A	3889 C6 A	3889 C6 A
3754 A1 B			3754 B7 B			3765 A1 A	3889 B1 A	3890 B1 A	3766 C6 A	3890 C6 A	3890 C6 A
3760 A1 B			3760 A6 B			3766 A1 A	3890 B1 A	3891 B1 A	3767 C6 A	3891 C6 A	3891 C6 A
3761 B1 B			3761 A6 B			3767 A1 A	3891 B1 A	3892 B1 A	3768 C6 A	3892 C6 A	3892 C6 A
3763 B1 B			3763 B5 B			3768 A1 A	3892 B1 A	3893 B1 A	3769 C6 A	3893 C6 A	3893 C6 A
3764 B1 B			3764 A6 B			3769 A1 A	3893 B1 A	3894 B1 A	3770 C6 A	3894 C6 A	3894 C6 A
3765 B2 B			3765 B5 B			3770 A1 A	3894 B1 A	3895 B1 A	3771 C6 A	3895 C6 A	3895 C6 A
5701 A1 B			5701 A7 B			3771 A1 A	3895 B1 A	3896 B1 A	3772 C6 A	3896 C6 A	3896 C6 A
5702 A1 B			5702 B7 B			3772 A1 A	3896 B1 A	3897 B1 A	3773 C6 A	3897 C6 A	3897 C6 A
5721 A2 B			5721 B7 B			3773 A1 A	3897 B1 A	3898 B1 A	3774 C6 A	3898 C6 A	3898 C6 A
5731 A1 B			5731 B7 B			3774 A1 A	3898 B1 A	3899 B1 A	3775 C6 A	3899 C6 A	3899 C6 A
5734 A1 B			5734 A7 B			3775 A1 A	3899 B1 A	3900 B1 A	3776 C6 A	3900 C6 A	3900 C6 A
5760 B2 B			5760 C6 B			3776 A1 A	3900 B1 A	3901 B1 A	3777 C6 A	3901 C6 A	3901 C6 A
5766 B2 B			5766 C5 B			3777 A1 A	3901 B1 A	3902 B1 A	3778 C6 A	3902 C6 A	3902 C6 A
5767 A1 B			5767 A6 B			3778 A1 A	3902 B1 A	3903 B1 A	3779 C6 A	3903 C6 A	3903 C6 A
5768 B1 B			5768 B6 B			3779 A1 A	3903 B1 A	3904 B1 A	3780 C6 A	3904 C6 A	3904 C6 A
5781 A1 B			5781 A6 B			3780 A1 A	3904 B1 A	3905 B1 A	3781 C6 A	3905 C6 A	3905 C6 A
5782 A1 B			5782 A6 B			3781 A1 A	3905 B1 A	3906 B1 A	3782 C6 A	3906 C6 A	3906 C6 A
5783 A1 B			5783 A6 B			3782 A1 A	3906 B1 A	3907 B1 A	3783 C6 A	3907 C6 A	3907 C6 A
5791 A1 B			5791 A6 B			3783 A1 A	3907 B1 A	3908 B1 A	3784 C6 A	3908 C6 A	3908 C6 A
6761 B1 B			6761 B5 B			3784 A1 A	3908 B1 A	3909 B1 A	3785 C6 A	3909 C6 A	3909 C6 A
6762 B2 B			6762 B5 B			3785 A1 A	3909 B1 A	3910 B1 A	3786 C6 A	3910 C6 A	3910 C6 A
7701 A1 B			7701 A7 B			3786 A1 A	3910 B1 A	3911 B1 A	3787 C6 A	3911 C6 A	3911 C6 A
7705 A1 B			7705 B7 B			3787 A1 A	3911 B1 A	3912 B1 A	3788 C6 A	3912 C6 A	3912 C6 A
7706 A2 B			7706 C7 B			3788 A1 A	3912 B1 A	3913 B1 A	3789 C6 A	3913 C6 A	3913 C6 A
7707 A2 B			7707 C7 B			3789 A1 A	3913 B1 A	3914 B1 A	3790 C6 A	3914 C6 A	3914 C6 A
7726 A2 B			7726 C6 B			3790 A1 A	3914 B1 A	3915 B1 A	3791 C6 A	3915 C6 A	3915 C6 A
7727 A2 B						3791 A1 A	3915 B1 A	3916 B1 A	3792 C6 A	3916 C6 A	3916 C6 A

Terminal Schematic Diagram

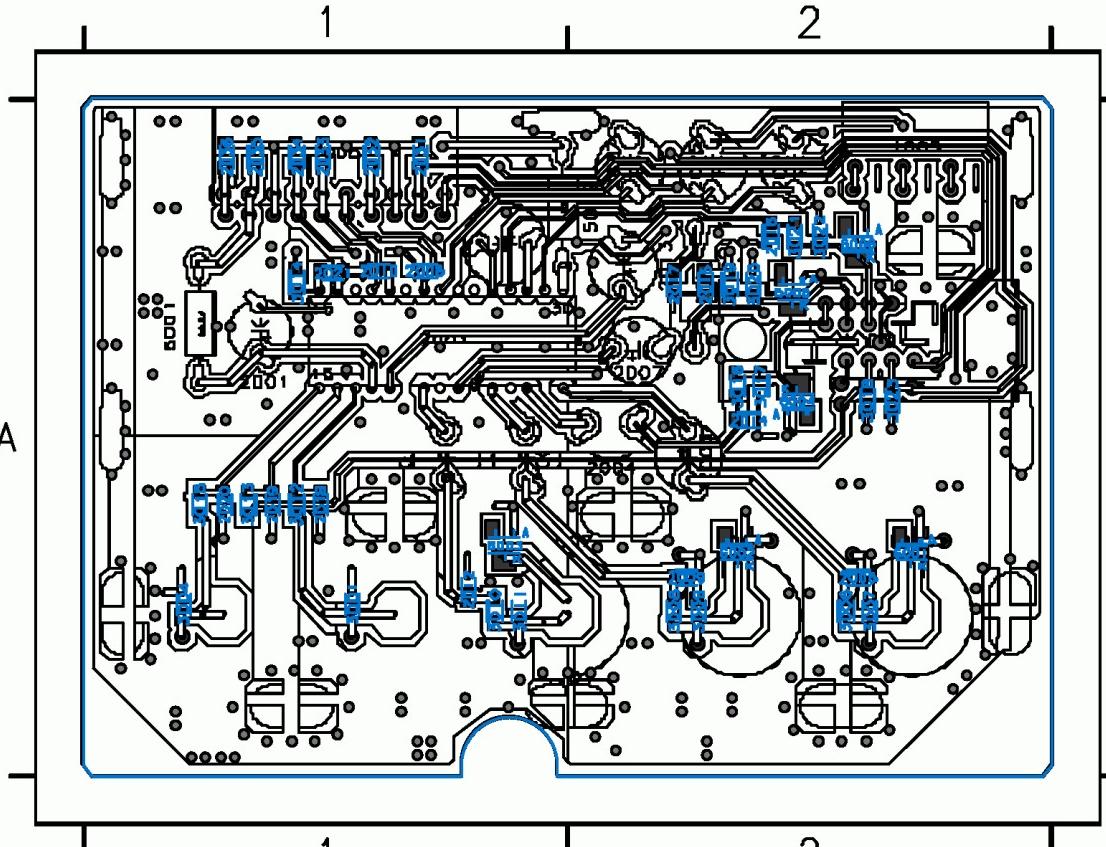
Go to cover page

A1

PCB (A1)

1001 A2 F039 F3
 1002 B2 F040 G3
 1003 C11 F041 G2
 1004 B2 F042 D2
 1005 C2 F043 G2
 1006 D11 F048 F2
 1007 C2 F060 F2
 1008 E2 F061 B11
 2001 B6
 2002 B8
 2003 B5
 2004 B5
 2005 C5
 2006 C4
 2007 C5
 2008 D8
 2009 C4
 2010 D8
 2011 D5
 2012 D4
 2013 D5
 2014 F4
 2015 F4
 2016 G4
 2017 G4
 2018 E6
 2019 E6
 2020 E6
 2021 F8
 2023 B10
 2025 B10
 2027 C10
 2031 E10
 2032 E10
 2033 E10
 2034 E10
 2035 E11
 2036 E11
 3001 A4
 3004 B4
 3006 B3
 3007 C3
 3008 C3
 3009 C3
 3010 D3
 3011 D3
 3012 E5
 3013 E5
 3014 F7
 3015 E5
 3016 E5
 3017 F3
 3018 E4
 3019 F4
 3020 F3
 3021 F3
 3022 G3
 3023 H4
 4001 A2
 5001 A6
 5002 A8
 6003 G3
 6001 C3
 6002 C3
 6003 D3
 6004 F3
 6005 F3
 6006 G3
 7001 B7
 F001 A3
 F002 B3
 F003 B3
 F004 C3
 F005 D3
 F006 B11
 F007 B11
 F008 C11
 F009 D11
 F010 D11
 F011 D11
 F012 D11
 F013 D11
 F014 E11
 F015 E11
 F016 E11
 F017 E11
 F018 F3
 F019 F3
 F020 F3
 F021 F2
 F022 F3
 F023 A2
 F024 B2
 F025 B2
 F026 B2
 F027 C2
 F028 C2
 F029 D2
 F030 C11
 F031 C11
 F032 D11
 F034 F2
 F037 F2
 F038 F2

GRID BOARD	REF LABEL	SIDE	GRID BOARD	REF LABEL	SIDE
2006	A2	A	1001	A1	B
2008	A1	A	1002	A1	B
2009	A2	A	1003	A2	B
2010	A1	A	1004	A2	B
2012	A1	A	1005	A2	B
2014	A2	A	1006	A1	B
2015	A2	A	1007	A1	B
2016	A2	A	1008	A2	B
2017	A2	A	2001	A1	B
2018	A1	A	2002	A1	B
2019	A1	A	2003	A2	B
2020	A1	A	2004	A2	B
2021	A1	A	2005	A1	B
2031	A1	A	2007	A2	B
2032	A1	A	2011	A1	B
2033	A1	A	2013	A2	B
2034	A1	A	2023	A2	B
2035	A1	A	2025	A2	B
2036	A1	A	2027	A2	B
3001	A1	A	4001	A2	B
3004	A1	A	5001	A1	B
3006	A2	A	5002	A2	B
3007	A2	A	5003	A2	B
3008	A2	A			
3009	A2	A			
3010	A1	A			
3011	A1	A			
3012	A1	A			
3013	A1	A			
3014	A1	A			
3015	A1	A			
3016	A2	A			
3017	A2	A			
3018	A2	A			
3019	A2	A			
3020	A2	A			
3021	A2	A			
3022	A2	A			
3023	A2	A			
6001	A2	A			
6002	A2	A			
6003	A1	A			
6004	A2	A			
6005	A2	A			
6006	A2	A			



2

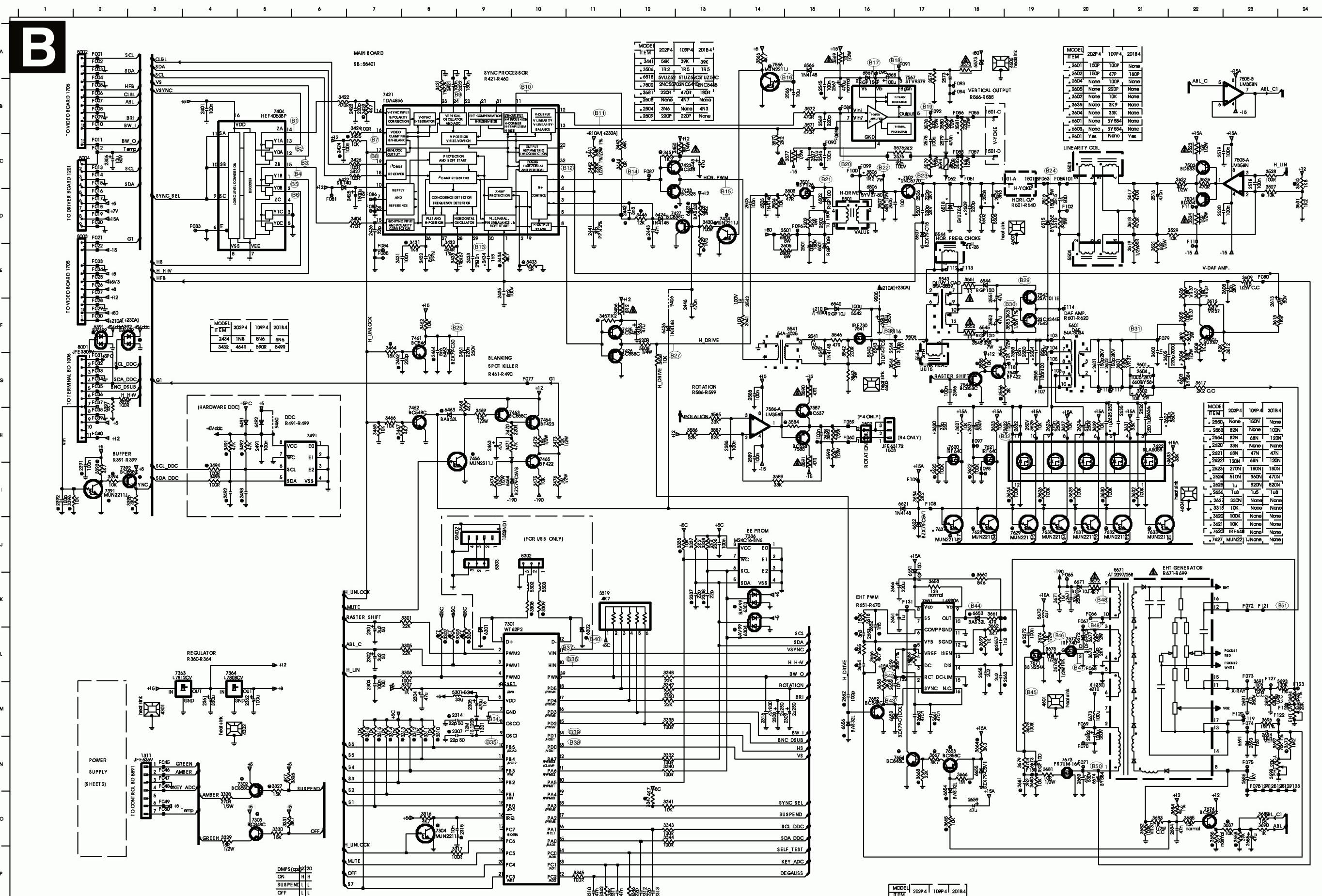
1

A

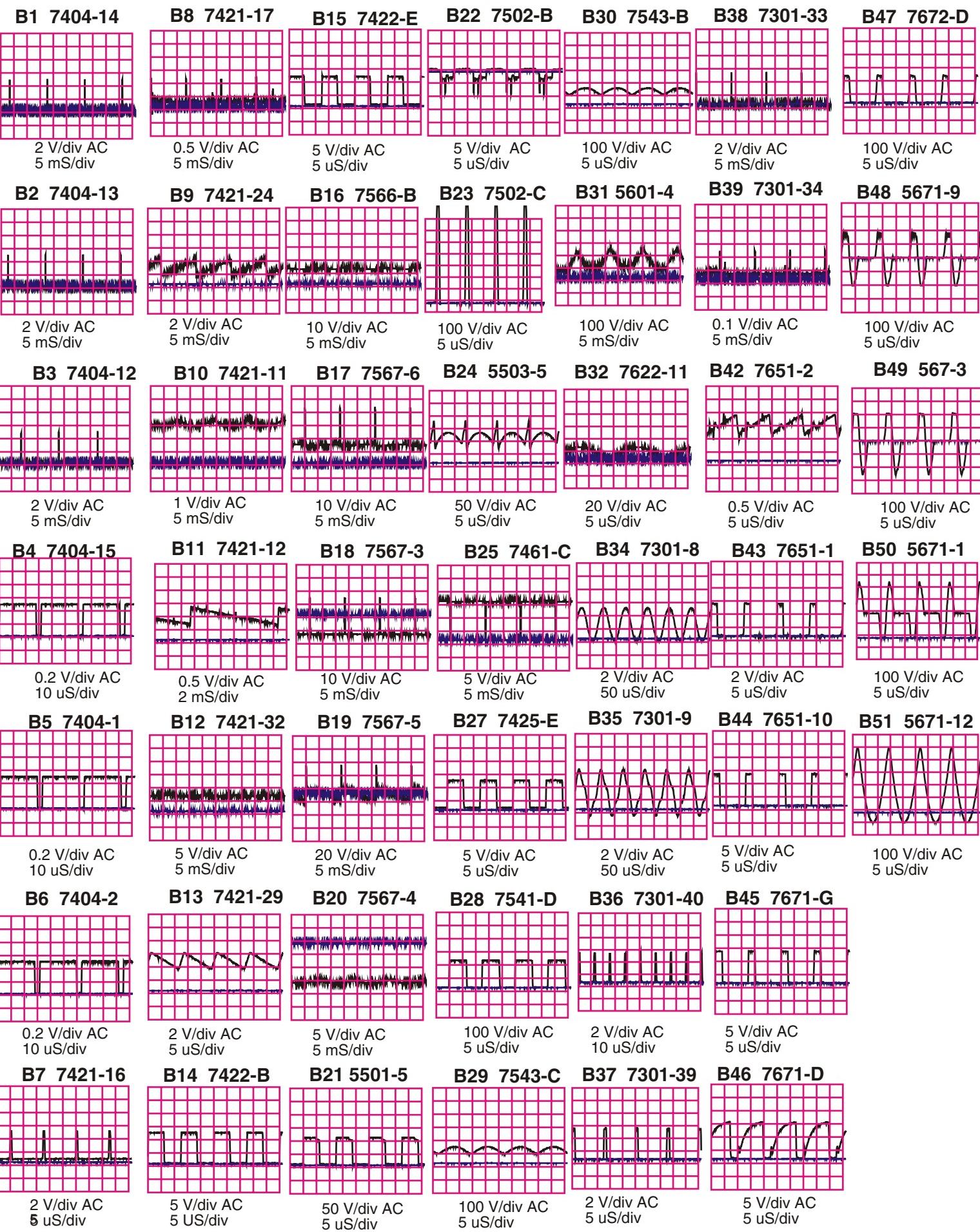
A

Deflection Schematic Diagram

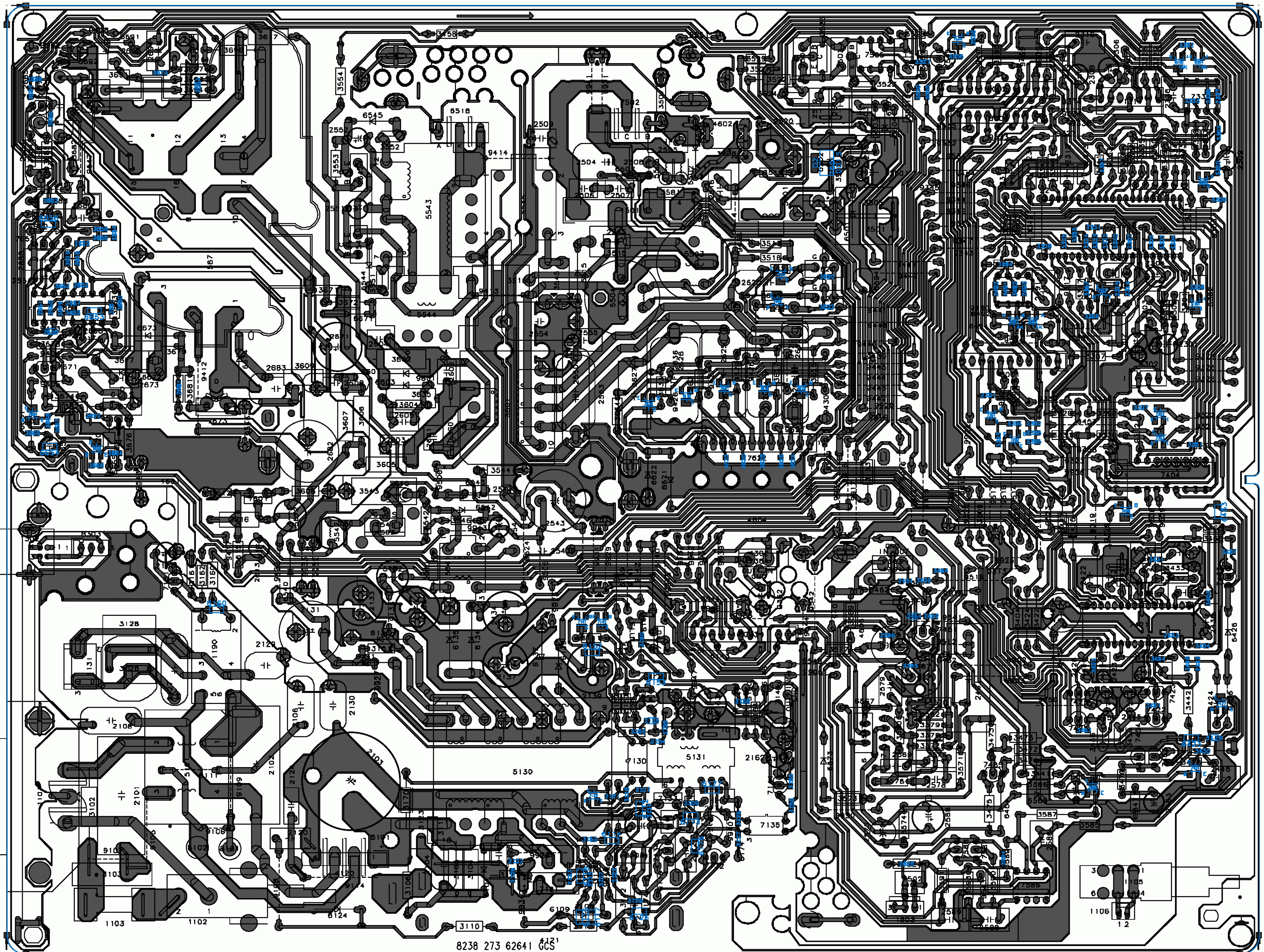
[Go to cover page](#)



1301 M9	3441 C1	6507 D17
1302 J9	3442 C1	6515 D19
1311 N3	3443 C1	6518 D17
1310 A19	3444 C1	6520 D17
1301 A19	3444 C12	6522 D15
1301 C18	3450 C13	6545 F16
1302 D18	3451 F12	6546 F18
1303 H15	3457 H9	6556 E15
1303 H15	3457 H12	6556 E15
2322 L7	3462 F1	6573 A18
2303 M7	3464 F7	6601 G21
2304 M8	3465 H7	6626 G22
2305 C7	3467 H7	6637 G21
2306 C2	3467 H7	6622 J17
2307 M9	3468 G9	6651 J17
2308 M9	3469 G9	6652 J17
2309 M15	3470 H9	6655 K18
2310 F11	3471 H9	6658 N17
2310 F11	3472 H9	6658 N17
2312 F12	3473 H9	6656 M14
2313 F12	3474 H9	6671 K20
2314 M7	3475 H10	6672 L20
2315 M7	3476 H10	6673 L20
2316 M14	3491 H4	6645 N20
2316 J33	3491 H4	6691 N23
2317 M14	3492 H4	6700 N23
2318 K13	3495 I4	7832 N5
2319 E4	3501 D15	7303 Q5
2320 M6	3502 D15	7304 C14
2320 II	3504 D14	7343 L5
2321 M6	3505 D14	7344 L5
2321 B8	3506 C16	7345 L4
2322 B9	3507 D16	7392 I2
2323 B9	3526 F12	7405 B9
2324 C13	3527 F12	7406 B9
2325 D7	3516 D19	7422 C13
2326 D7	3517 D19	7423 C13
2327 D7	3518 D19	7424 C13
2328 E8	3519 E21	7425 F12
2329 E3	3521 E21	7426 F12
2330 E3	3522 E21	7427 F12
2331 E3	3523 E21	7428 F12
2332 E9	3524 D22	7429 F12
2341 D11	3524 D22	7452 H5
2342 D12	3525 C22	7453 H5
2343 D12	3526 C22	7454 H5
2344 C13	3528 C23	7465 H10
2345 F16	3529 C23	7466 H10
2346 F16	3529 D23	7467 H10
2347 F16	3531 D24	7501 H10
2348 F27	3531 F14	7502 C17
2349 F27	3532 F14	7503 C17
2350 F27	3533 F14	7504 C17
2351 G16	3543 G16	7505 A-C23
2352 G16	3544 G16	7506 A-C23
2353 G16	3545 G16	7507 A-C23
2354 G16	3546 G16	7508 A-C23
2355 I15	3551 F18	7509 A-C23
2356 I15	3551 F18	7509 F19
2357 D22	3552 F18	7545 E4
2358 D22	3553 F18	7546 E4
2359 D22	3554 F18	7547 E4
2360 D15	3555 F18	7548 E4
2361 D15	3556 F18	7549 E4
2362 D15	3557 F18	7550 E4
2363 D17	3558 F18	7551 E4
2364 D17	3559 F18	7552 E4
2365 D17	3560 F18	7553 E4
2366 D17	3561 F18	7554 E4
2367 D17	3562 F18	7555 E4
2368 D17	3563 F18	7556 E4
2369 D17	3564 F18	7557 E4
2370 D17	3565 F18	7558 E4
2371 C17	3571 B18	7601 F22
2372 C17	3572 B18	7621 H18
2373 C17	3573 B18	7621 H18
2374 C17	3574 B18	7621 H18
2375 D22	3575 C17	7627 J17
2376 D22	3575 C17	7628 J18
2377 F15	3577 C17	7630 J18
2378 F15	3577 C17	7631 J19
2379 F15	3577 C17	7632 J19
2380 F15	3578 C17	7633 J19
2381 F15	3579 C17	7634 J19
2382 F18	3580 C18	7635 J19
2383 F18	3581 C18	7636 J19
2384 F18	3582 C18	7637 J19
2385 F18	3583 C18	7638 J19
2386 F18	3584 C18	7639 J19
2387 F18	3585 C18	7640 J19
2388 F18	3586 C18	7641 J19
2389 F18	3587 C18	7642 J19
2390 F18	3588 C18	7643 J19
2391 F18	3589 C18	7644 J19
2392 F18	3590 C18	7645 J19
2393 F18	3591 C18	7646 J19
2394 F18	3592 C18	7647 J19
2395 F18	3593 C18	7648 J19
2396 F18	3594 C18	7649 J19
2397 F18	3595 C18	7650 J19
2398 F18	3596 C18	7651 J19
2399 F18	3597 C18	7652 J19
2400 F18	3598 C18	7653 J19
2401 G20	3515 F23	F001 A2
2402 G20	3516 F23	F002 A2
2403 G20	3517 F23	F003 A2
2404 G20	3518 F23	F004 A2
2405 G21	3519 F23	F005 A2
2406 G21	3520 F23	F006 A2
2407 G21	3521 F23	F007 A2
2408 G21	3522 F23	F008 A2
2409 G21	3523 F23	F009 A2
2410 G21	3524 F23	F010 A2
2411 G21	3525 F23	F011 A2
2412 G21	3526 F23	F012 A2
2413 G21	3527 F23	F013 A2
2414 G21	3528 F23	F014 A2
2415 G21	3529 F23	F015 A2
2416 G21	3530 F23	F016 A2
2417 G21	3531 F23	F017 A2
2418 G21	3532 F23	F018 A2
2419 H22	3533 H22	F019 D12
2420 H22	3534 H22	F020 D12
2421 H22	3535 H22	F021 D12
2422 H22	3536 H22	F022 D12
2423 H22	3537 H22	F023 D12
2424 H22	3538 H22	F024 D12
2425 H22	3539 H22	F025 D12
2426 H22	3540 H22	F026 D12
2427 H22	3541 H22	F027 D12
2428 H22	3542 H22	F028 D12
2429 H22	3543 H22	F029 D12
2430 H22	3544 H22	F030 D12
2431 H22	3545 H22	F031 D12
2432 H22	3546 H22	F032 D12
2433 H22	3547 H22	F033 D12
2434 H22	3548 H22	F034 D12
2435 H22	3549 H22	F035 D12
2436 H22	3550 H22	F036 D12
2437 H22	3551 H22	F037 D12
2438 H22	3552 H22	F038 D12
2439 H22	3553 H22	F039 D12
2440 H22	3554 H22	F040 D12
2441 K16	3555 H18	F041 D22
2442 K16	3556 H18	F042 D22
2443 K16	3557 H18	F043 D22
2444 K16	3558 H18	F044 D22
2445 K16	3559 H18	F045 D22
2446 K16	3560 H18	F046 D22
2447 K16	3561 H18	F047 D22
2448 K16	3562 H18	F048 D22
2449 K16	3563 H18	F049 D22
2450 K16	3564 H18	F050 D22
2451 K16	3565 H18	F051 D22
2452 K16	3566 H18	F052 D22
2453 K16	3567 H18	F053 D22
2454 K16	3568 H18	F054 D22
2455 K16	3569 H18	F055 D22
2456 K16	3570 H18	F056 D22
2457 K16	3571 H18	F057 D22
2458 K16	3572 H18	F058 D22
2459 K16	3573 H18	F059 D22
2460 K16	3574 H18	F060 D22
2461 M16	3564 N18	F030 F2
2462 M16	3565 O17	F031 G21
2463 M16	3566 O17	F032 G21
2464 M16	3567 O17	F033 G21
2465 M16	3568 O17	F034 G21
2466 M16	3569 O17	F035 G21
2467 M16	3570 O17	F036 G21
2468 M16	3571 O17	F037 G21
2469 M16	3572 O17	F038 G21
2470 M16	3573 O17	F039 G21
2471 M16	3574 O17	F040 G21
2472 M16	3575 O17	F041 G21
2473 L19	3576 O17	F042 G21
2474 L19	3577 O17	F043 G21
2475 L19	3578 O17	F044 G21
2476 L19	3579 O17	F045 G21
2477 L19	3580 O17	F046 G21
2478 L19	3581 O17	F047 G21
2479 L19	3582 O17	F048 G21
2480 L19	3583 O17	F049 G21
2481 L19	3584 O17	F050 G21
2482 L19	3585 O17	F051 G21
2483 L19	3586 O17	F052 G21
2484 L19	3587 O17	F053 G21
2485 L19	3588 O17	F054 G21
2486 L19	3589 O17	F055 G21
2487 L19	3590 O17	F056 G21
2488 L19	3591 O17	F057 G21
2489 L19	3592 O17	F058 G21
2490 L19	3593 O17	F059 G21
2491 L19	3594 O17	F060 G21
2492 L19	3595 O17	F061 G21
2493 L19	3596 O17	F062 G21
2494 L19	3597 O17	F063 G21
2495 L19	3598 O17	F064 G21
2496 L19	3599 O17	F065 G21
2497 L19	3600 O17	F066 G21
2498 L19	3601 O17	F067 G21
2499 L19	3602 O17	F068 G21
2500 L19	3603 O17	F069 G21
2501 L19	3604 O17	F070 G21
2502 L19	3605 O17	F071 N20
2503 L19	3606 O17	F072 K23
2504 L19	3607 O17	F073 K23
2505 L19	3608 O17	F074 K23
2506 L19	3609 O17	F075 K23
2507 L19	3610 O17	F076 K23
2508 L19	3611 O17	F077 K23
2509 L19	3612 O17	F078 K23
2510 L19	3613 O17	F079 B21
2511 L19	3614 O17	F080 B21
2512 L19	3615 O17	F081 B21
2513 L19	3616 O17	F082 B21
2514 L19	3617 O17	F083 B21
2515 L19	3618 O17	F084 B21
2516 L19	3619 O17	F085 B21
2517 L19	3620 O17	F086 B21
2518 L19	3621 O17	F087 B21
2519 L19	3622 O17	F088 B21
2520 L19	3623 O17	F089 B21
2521 L19	3624 O17	F090 B21
2522 L19	3625 O17	F091 B21
2523 L19	3626 O17	F092 B21
2524 L19	3627 O17	F093 B21
2525 L19	3628 O17	F094 B21
2526 L19	3629 O17	F095 B21
2527 L19	3630 O17	F096 B21
2528 L19	3631 O17	F097 B21
2529 L19	3632 O17	F098 B21
2530 L19	3633 O17	F099 B21
2531 L19	3634 O17	F100 B21
2532 L19	3635 O17	F101 B21
2533 L19	3636 O17	F102 B20
2534 L19	3637 O17	F103 B20
2535 L19	3638 O17	F104 B20
2536 L19	3639 O17	F105 B20
2537 L19	3640 O17	F106 B20
2538 L19	3641 O17	F107 B20
2539 L19	3642 O17	F108 F19
2540 L19	3643 O17	F109 F19
2541 L19	3644 O17	F110 F19
2542 L19	3645 O17	F111 D22
2543 L19	3646 O17	F112 E18
2544 L19	3647 O17	F113 E18
2545 L19	3648 O17	F114 E20
2546 L19	3649 O17	F115 E20
2547 L19	3650 O17	F116 E20
2548 L19	3651 O17	F117 E20
2549 L19	3652 O17	F118 E20
2550 L19	3653 O17	F119 E20
2551 L19	3654 O17	F120 E20
2552 L19	3655 O17	F121 E20
2553 L19	3656 O17	F122 E20
2554 L19	3657 O17	F123 E20
2555 L19	3658 O17	F124 E20
2556 L19	3659 O17	F125 E20
2557 L19	3660 O17	F126 E20
2558 L19	3661 O17	F127 E20
2559 L19	3662 O17	F128 E20
2560 L19	3663 O17	F129 E20
2561 L19	3664 O17	F130 E20
2562 L19	3665 O17	F131 E20
2563 L19	3666 O17	F132 E20
2564 L19	3667 O17	F133 E20
2565 L19	3668 O17	F134 E20
2566 L19	3669 O17	F135 E20
2567 L19	3670 O17	F136 E20
2568 L19	3671 O17	F137 E20
2569 L19	3672 O17	F138 E20
2570 L19	3673 O17	F139 E20
2571 J21	3674 O17	F140 E20
2572 J21	3675 O17	F141 E20
2573 J21	3676 O17	F142 E20
2574 J21	3677 O17	F143 E20
2575 J21	3678 O17	F144 E20
2576 J21	3679 O17	F145 E20
2577 J21	3680 O17	F146 E20
2578 J21	3681 O17	F147 E20
2579 J21	3682 O17	F148 E20
2580 J21	3683 O17	F149 E20
2581 J21	3684 O17	F150 E20
2582 J21	3685 O17	F151 E20
2583 J21	3686 O17	F152 E20
2584 J21	3687 O17	F153 E20
2585 J21	3688 O17	F154 E20
2586 J21	3689 O17	F155 E20
2587 J21	3690 O17	F156 E20
2588 J21	3691 F2	F109 B17
2589 J21	3692 F2	F109 B17
2590 J21	3693 F2	F109 B17
2591 J21	3694 F2	F109 B17
2592 J21	3695 F2	F109 B17
2593 J21	3696 F2	F109 B17
2594 J21	3697 F2	F109 B17
2595 J21	3698 F2	F109 B17
2596 J21	3699 F2	F109 B17
2597 J21	3700 F2	F109 B17
2598 J21	3701 L1	F098 B16
2599 J21	3702 L1	F099 C16
2600 J21	3703 L1	F100 C16
2601 J21	3704 L1	F101 C16
2602 J21	3705 L1	F102 C16
2603 J21	3706 L1	F103 C16
2604 J21	3707 L1	F104 C16
2605 J21	3708 L1	F105 C16
2606 J21	3709 L1	F106 C16
2607 J21	3710 L1	F107 C16
2608 J21	3711 L1	F108 C16
2609 J		



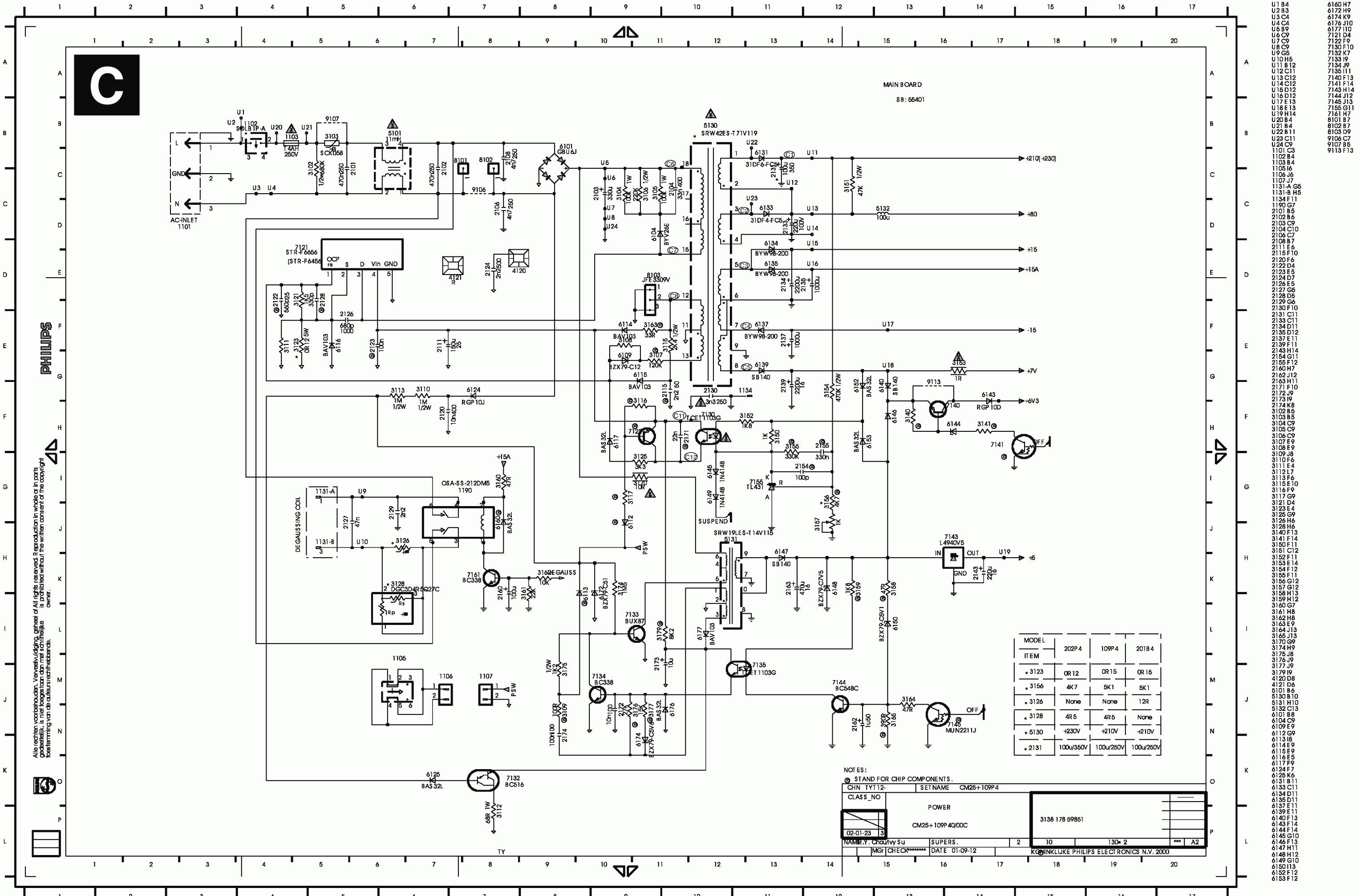
1
Go to cover page



GRID	BOARD	REF	LABEL	SIDE	2461	D6	B	3106	E3	B	3471	E7	B	3625	B5	B	6140	C4	B	7505	A5	B	9621	B5	B	GRID	BOARD	REF	LABEL	SIDE	3365	B6	A
REF	LABEL	SIDE	2463	E7	B	3108	E4	B	3472	D6	B	3627	B5	B	6143	D4	B	7541	C2	B	9901	C5	B	2115	E3	A	3366	B6	A	3367	B6	A	
1101	E1	B	2501	A5	B	3111	E3	B	3474	D6	B	3631	B4	B	6145	D4	B	7543	A2	B	9903	D6	B	2115	E3	A	3393	C5	A				
1102	E1	B	2502	A5	B	3112	E4	B	3475	E6	B	3633	B4	B	6146	D4	B	7545	A6	B	9905	D5	B	2122	E3	A	3394	C5	A				
1103	E1	B	2503	A5	B	3113	E4	B	3476	D6	B	3634	B4	B	6147	D4	B	7567	D5	B	9906	C6	B	2123	E3	A	3395	C5	A				
1105	E7	B	2504	A4	B	3115	E4	B	3495	A6	B	3635	B3	B	6148	D5	B	7586	E6	B	9909	A6	B	2128	E3	A	3396	C5	A				
1106	E7	B	2505	A4	B	3121	E3	B	3501	A5	B	3653	B1	B	6149	C4	B	7587	E6	B	9911	C6	B	2154	D3	A	3403	D6	A				
1107	E4	B	2506	A4	B	3123	E3	B	3502	A5	B	3658	A1	B	6150	D5	B	7588	E6	B	9912	C6	B	2155	D3	A	3423	D6	A				
1131	D1	B	2507	A4	B	3125	E4	B	3503	A5	B	3659	A1	B	6172	E4	B	7601	C2	B	9914	C5	B	2171	E3	A	3425	D5	A				
1134	C1	B	2508	A4	B	3126	D1	B	3504	A5	B	3671	B2	B	6174	E4	B	7620	A5	B	9915	C6	B	2307	B6	A	3429	D6	A				
1190	D1	B	2509	A3	B	3128	D1	B	3505	A5	B	3672	B2	B	6422	D6	B	7621	B5	B	9916	C5	B	2314	B6	A	3430	D6	A				
1301	A7	B	2515	A4	B	3141	D4	B	3506	A4	B	3674	B1	B	6424	D7	B	7622	C5	B	9917	C5	B	2315	B6	A	3431	C6	A				
1302	C1	B	2516	A4	B	3150	D4	B	3507	A4	B	3675	B1	B	6426	D7	B	7651	B1	B	9918	C5	B	2337	A6	A	3434	D6	A				
1311	A7	B	2518	A5	B	3151	D2	B	3508	C6	B	3676	C1	B	6462	D6	B	7652	A1	B	9919	B5	B	2338	A6	A	3444	D6	A				
1501	A4	B	2519	A5	B	3152	D4	B	3515	A4	B	3677	B1	B	6464	E6	B	7671	B1	B	9920	B5	B	2391	C5	A	3446	D6	A				
1502	E5	B	2520	A5	B	3153	C5	B	3516	B3	B	3678	B1	B	6491	B6	B	7672	B1	B	9921	A4	B	2392	C5	A	3451	D6	A				
1503	E5	B	2541	C3	B	3154	D4	B	3517	A5	B	3679	B1	B	6492	B6	B	7673	B1	B	9922	B6	B	2424	D5	A	3457	D6	A				
2101	E1	B	2542	C3	B	3157	D4	B	3518	A5	B	3680	B1	B	6501	A5	B	7674	A1	B	9923	C3	B	2442	D6	A	3464	C5	A				
2102	D2	B	2543	C3	B	3160	C1	B	3519	A5	B	3681	B1	B	6502	A5	B	8001	B6	B	9924	C5	B	2443	D6	A	3467	C6	A				
2103	D2	B	2544	C3	B	3161	C1	B	3521	A5	B	3682	A1	B	6503	A5	B	8002	A6	B	9925	C6	B	2462	D5	A	3491	B5	A				
2104	E3	B	2550	B4	B	3162	C1	B	3522	A5	B	3683	A1	B	6506	A4	B	8003	D5	B	9926	D4	B	2464	D5	A	3492	B5	A				
2106	D2	B	2551	A2	B	3164	D5	B	3523	A5	B	3684	A1	B	6507	A4	B	8004	A6	B	9927	D2	B	2492	B5	A	3494	B5	A				
2108	D1	B	2552	A2	B	3170	E3	B	3524	A5	B	3685	A1	B	6515	B4	B	8101	E1	B	9928	E3	B	2493	B5	A	3527	A5	A				
2111	E4	B	2553	B4	B	3174	E4	B	3525	A5	B	3689	A6	B	6518	A3	B	8102	E1	B	9929	C4	B	2545	D5	A	3530	A5	A				
2120	E2	B	2554	B3	B	3175	E4	B	3528	A5	B	3690	A6	B	6540	C2	B	8103	E4	B	9930	E5	B	2546	D5	A	3555	A5	A				
2124	D2	B	2555	B4	B	3301	B7	B	3529	A5	B	3691	A1	B	6542	C3	B	8302	B7	B	9931	C4	B	2556	A5	A	3556	A5	A				
2126	E3	B	2566	D6	B	3305	B7	B	3531	A5	B	3692	A1	B	6543	C3	B	8303	C1	B	9932	C2	B	2628	E5	A	3584	E5	A				
2127	D1	B	2567	D6	B	3306	B7	B	3541	C3	B	3693	A1	B	6544	B2	B	9105	E1	B	9933	C2	B	2652	B1	A	3618	B1	A				
2129	D2	B	2568	E6	B	3307	B7	B	3542	C3	B	3694	A1	B	6545	A2	B	9106	E1	B	9934	E3	B	2653	B1	A	3620	B4	A				
2130	D2	B	2569	D5	B	3316	B7	B	3543	C2	B	3695	A1	B	6566	E6	B	9107	E1	B	9935	C5	B	2654	B1	A	3622	B4	A				
2131	C2	B	2573	E5	B	3317	B6	B	3544	C3	B	3696	A1	B	6567	D5	B	9108	E2	B	9937	C4	B	2657	B1	A	3624	C4	A				
2133	C2	B	2576	D6	B	3319	A7	B	3545	B3	B	3697	A1	B	6573	D5	B	9109	E2	B	9938	D4	B	2658	B1	A	3626	C4	A				
2134	D3	B	2577	D5	B	3326	B6	B	3546	C3	B	3698	A1	B	6601	B2	B	9111	D1	B	9939	C4	B	2660	B1	A	3628	C4	A				
2135	C3	B	2578	E6	B	3328	A7	B	3551	B2	B	4120	E2	B	6603	B2	B	9112	E4	B	9940	E4	B	2661	B1	A	3630	C4	A				
2137	D3	B	2579	D5	B	3329	A7	B	3552	A2	B	4121	E3	B	6621	C4	B	9113	D4	B	9941	A4	B	2662	B1	A	3632	C4	A				
2139	D4	B	2586	E6	B	3330	B7	B	3553	A2	B	4301	C5	B	6622	C4	B	9114	E2	B	9942	C4	B	2663	A1	A	3655	B1	A				
2143	D5	B	2588	E6	B	3331	B6	B	3554	A2	B	4302	C5	B	6651	B1	B	9115	E4	B	9943	C3	B	2672	C1	A	3656	B1	A				
2160	C1	B	2589	E6	B	3332	A7	B	3566	E6	B	4601	C1	B	6652	A1	B	9116	E4	B	9944	C4	B	2681	C1	A	3660	B1	A				
2162	D5	B	2601	B3	B	3335	A7	B	3569	D5	B	4602	A4	B	6655	C1	B	9131	C4	B	9945	C4	B	3107	E3	A	3661	B1	A				
2163	D4	B	2602	B3	B	3337	A7	B	3570	D6	B	4603	C2	B	6671	B2	B	9133	C2	B	9946	C4	B	3109	E4	A	3662	B1	A				
2172	E4	B	2603	B2	B	3338	A7	B	3571	D6	B	4604	C5	B	6672	B1	B	9141	C4	B	9947	D4	B	3116	E3	A	3663	B1	A				
2173	E4	B	2604	B2	B	3340	A7	B	3572	D6	B	4606	D5	B	6673	B1	B	9142	C4	B	9948	E4	B	3117	E3	A	3664	C1	A				
2174	E4	B	2605	B2	B	3341	A7	B	3573	E5	B	5101	D1	B	6674	B2	B	9310	A7	B	9951	A4	B	3122	E3	A	3665	C1	A				
2301	B7	B	2608	B2	B	3342	A6	B	3574	E5	B	5130	D3	B	6691	A1	B	9311	A7	B	9952	A1	B	3124	E3	A	3666	C1	A				
2302	B7	B	2613	C2	B	3343	A6	B	3576	D6	B	5131	D4	B	7121	E3	B	9312	B7	B	9314	A6	B	3140	D3	A	3667	C1	A				
2303	B7	B	2620	B5	B	3344	A6	B	3577	D5	B	5132	C2	B	7130	D4	B	9314	A6	B	9315	B6	B	3155	D3	A	3668	C1	A				
2304	A7	B	2621	B5	B	3345	A6	B	3578	D5	B	5301	B6	B	7132	E4	B	9315	B6	B	9316	D4	A	3156	D3	A	3673	A1	A				
2305	B7	B	2622	B5	B	3346	A6	B	3579	D6	B	5302	B7	B	7133	E4	B	9316	A7	B	6654	C1	A	3158	D4	A	3686	B1	A				
2306	A7	B	2623	B5	B	3348	A7	B	3580	D5	B	5303	A7	B	7134	E4	B	9317	B6	B	6656	B1	A	3159	E4	A	3687	A1	A				
2308	A7	B	2624	B5	B	3349	A7	B	3581	A4	B	5501	A5	B	7135	E5	B	9318	B6	B	7122	E3	A	3163	E3	A	3688	A1	A				
2309	A7	B	2625	A7	B	3580	A7	B	5502	A4	B	7140	D4	B	9319	C7	B	7141	D3	A	3165	E4	A	3699	B1	A							
2310	A6	B	2626	B4	B	3397	B6	B	3585	E7	B	55																					

Power Schematic Diagram

[Go to cover page](#)



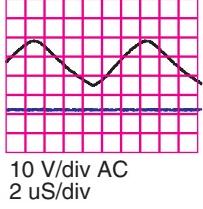
MHR Schematic Diagram

201B4 M25P

33

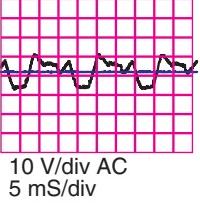
[Go to cover page](#)

C1 5130-1



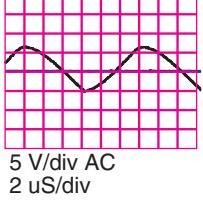
10 V/div AC
2 uS/div

C8 5130-12



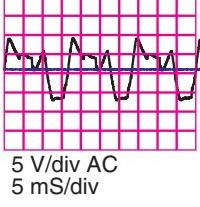
10 V/div AC
5 mS/div

C2 5130-3



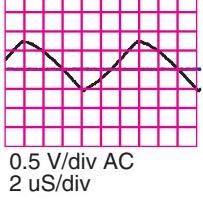
5 V/div AC
2 uS/div

C11 7130-4



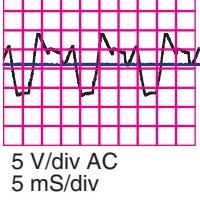
5 V/div AC
5 mS/div

C3 5130-5



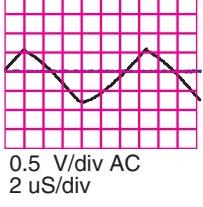
0.5 V/div AC
2 uS/div

C12 7130-3



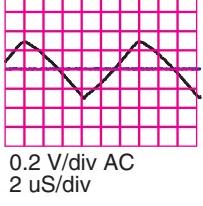
5 V/div AC
5 mS/div

C4 5130-7



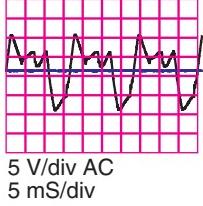
0.5 V/div AC
2 uS/div

C5 5130-9



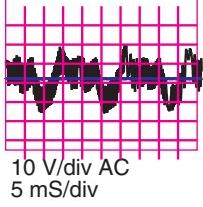
0.2 V/div AC
2 uS/div

C6 5130-18

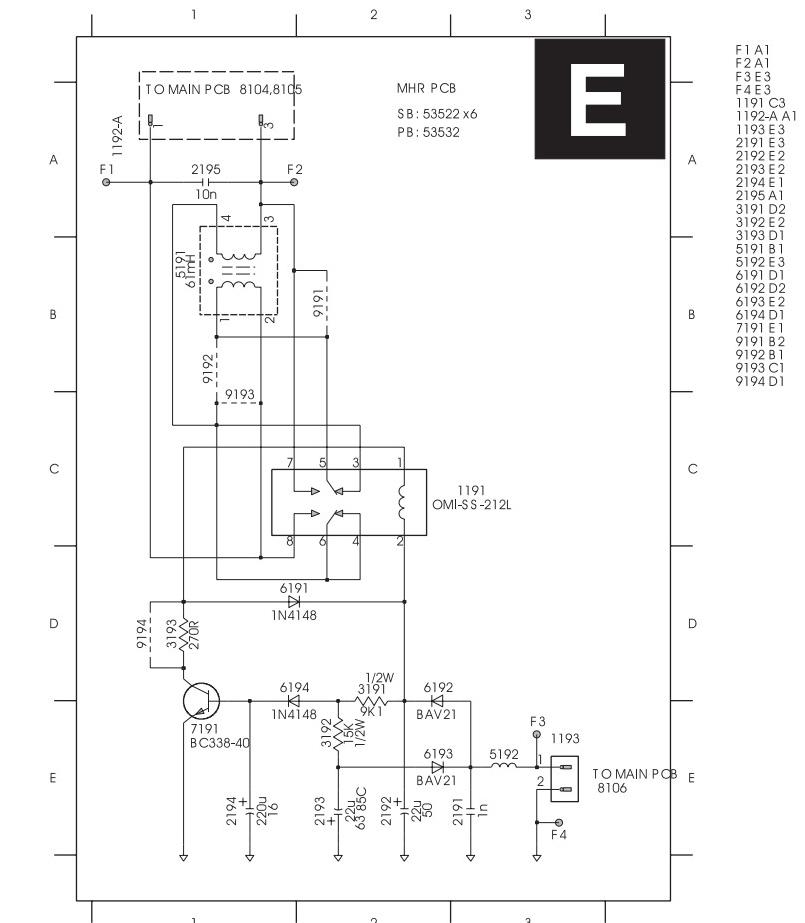


5 V/div AC
5 mS/div

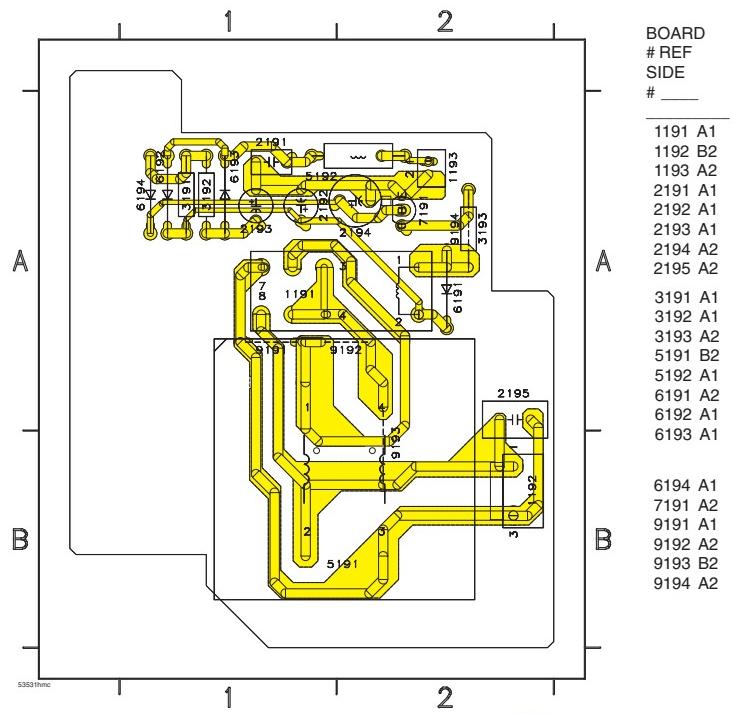
C7 5130-15



10 V/div AC
5 mS/div



MHR Panel PCB (F)



BOARD
REF
SIDE
#

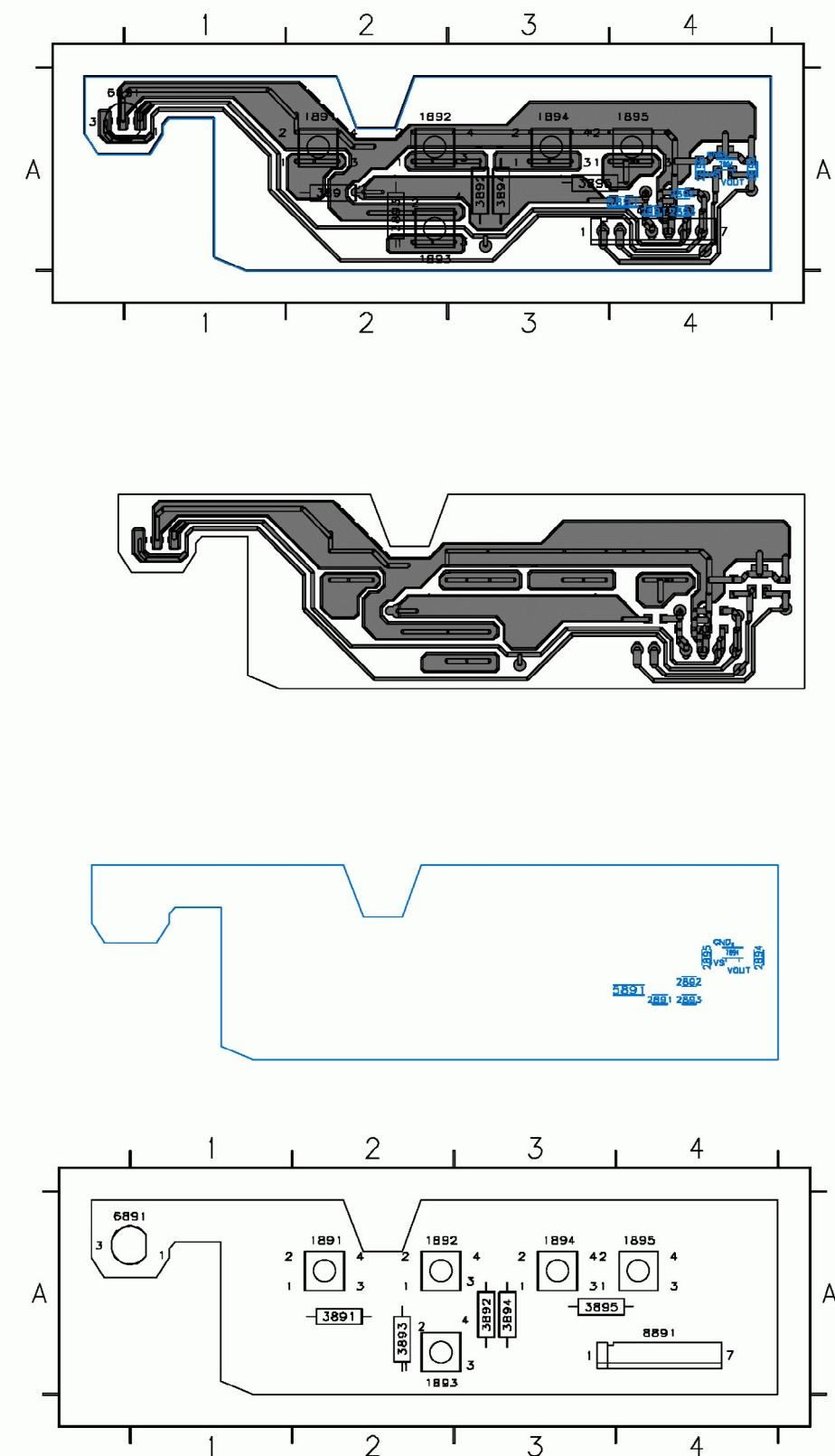
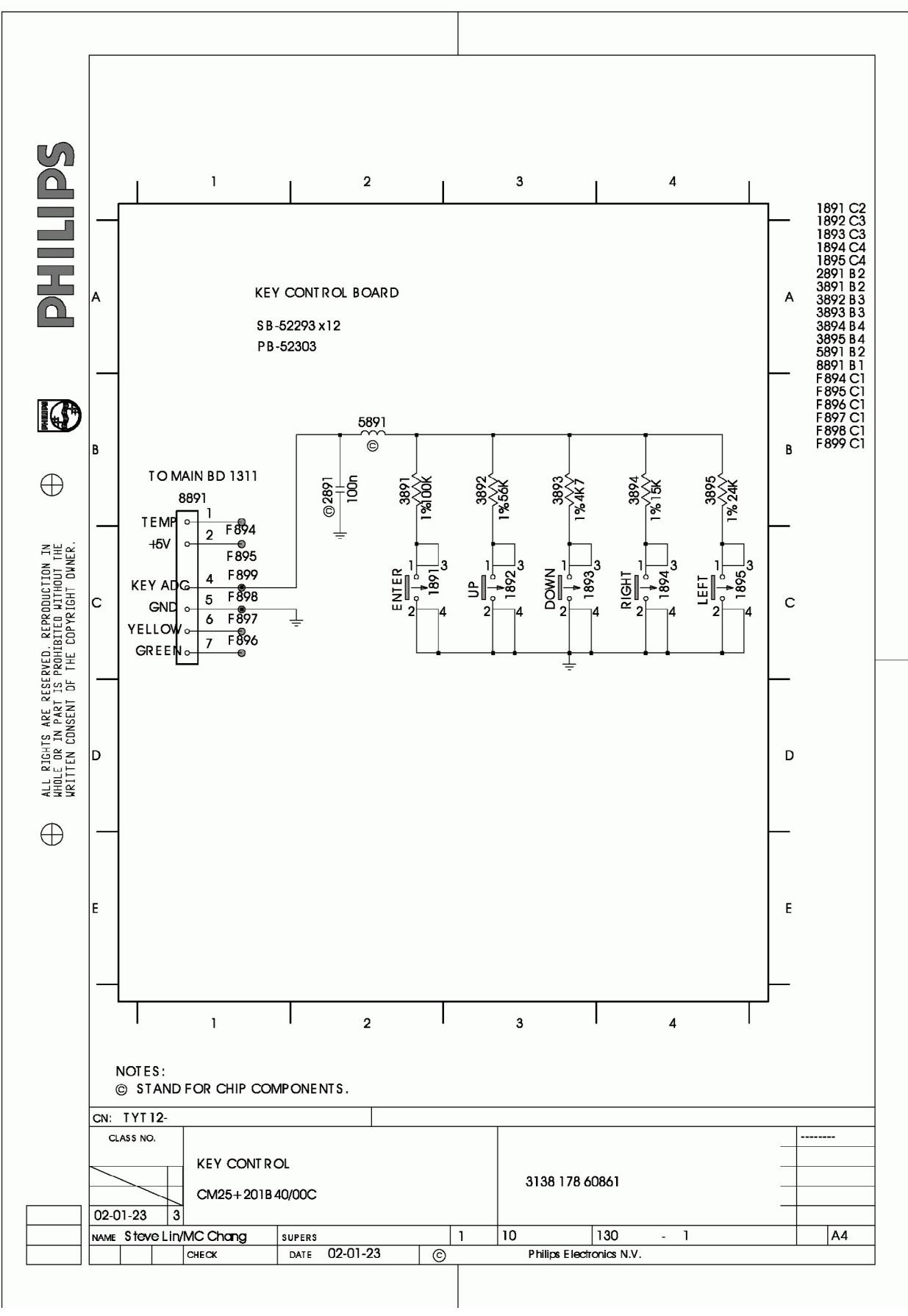
1191 A1
1192 B2
1193 A2
2191 A1
2192 A1
2193 A1
2194 A2
2195 A2
3191 A1
3192 A1
3193 A2
5191 B2
5192 A1
6191 A2
6192 A1
6193 A1

6194 A1
7191 A2
9191 A1
9192 A2
9193 B2
9194 A2

Key Control Schematic Diagram

Control Panel PCB (D)

D



#	GRID	BOARD
#	REF	LABEL SIDE
#		
1891	A2	B
1892	A2	B
1893	A2	B
1894	A3	B
1895	A4	B
3891	A2	B
3892	A3	B
3893	A2	B
3894	A3	B
3895	A3	B
6891	A1	B
8891	A4	B

#	GRID	BOARD
#	REF	LABEL SIDE
#		
1891	A4	B
1892	A4	B
1893	A4	B
1894	A4	B
1895	A5	B
3891	A4	B
3892	A4	B
3893	A4	B
3894	A4	B
3895	A5	B
6891	A3	B
8891	A5	B

#	GRID	BOARD
#	REF	LABEL SIDE
#		
2891	A4	A
2892	A4	A
2893	A4	A
2894	A4	A
2895	A4	A
5891	A4	A
7891	A4	A

0. Warning

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically. When repairing, make sure that you are connected with the same potential as the mass of the unit via a wrist wrap with resistance. Keep components and tools also at the same potential !

1. Servicing of SMDs (Surface Mounted Devices)

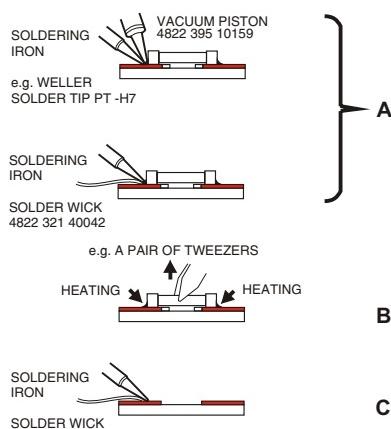
1.1 General cautions on handling and storage

- Oxidation on the terminals of SMDs results in poor soldering. Do not handle SMDs with bare hands.
- Avoid using storage places that are sensitive to oxidation such as places with sulphur or chlorine gas, direct sunlight, high temperatures or a high degree of humidity. The capacitance or resistance value of the SMDs may be affected by this.
- Rough handling of circuit boards containing SMDs may cause damage to the components as well as the circuit boards. Circuit boards containing SMDs should never be bent or flexed. Different circuit board materials expand and contract at different rates when heated or cooled and the components and/or solder connections may be damaged due to the stress. Never rub or scrape chip components as this may cause the value of the component to change. Similarly, do not slide the circuit board across any surface.

1.2 Removal of SMDs

- Heat the solder (for 2-3 seconds) at each terminal of the chip. By means of litz wire and a slight horizontal force, small components can be removed with the soldering iron. They can also be removed with a solder sucker (see Fig. 1A)

Fig. 1 DISMOUNTING



- While holding the SMD with a pair of tweezers, take it off gently using the soldering iron's heat applied to each terminal (see Fig. 1 B).
- Remove the excess solder on the solder lands by means of litz wire or a solder sucker (see Fig. 1C).

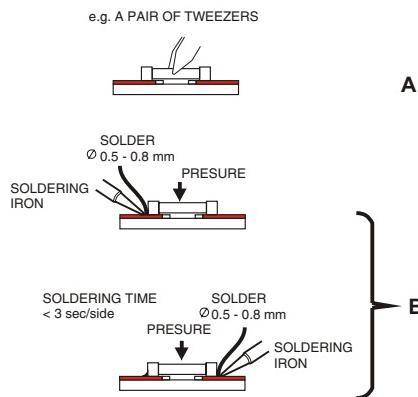
1.3 Caution on removal

- When handling the soldering iron, use suitable pressure and be careful.
- When removing the chip, do not use undue force with the pair of tweezers.
- The soldering iron to be used (approx. 30 W) should preferably be equipped with a thermal control (soldering temperature: 225 to 250 °C).
- The chip, once removed, must never be reused.

1.4 Attachment of SMDs

- Locate the SMD on the solder lands by means of tweezers and solder the component on one side. Ensure that the component is positioned correctly on the solder lands (see Fig. 2A).
- Next complete the soldering of the terminals of the component (see Fig. 2B).

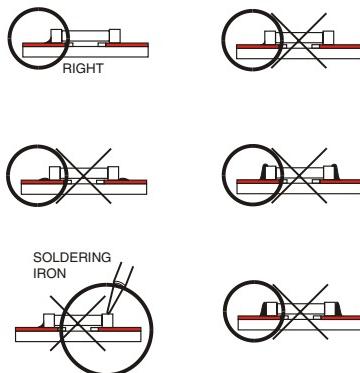
Fig. 2 MOUNTING



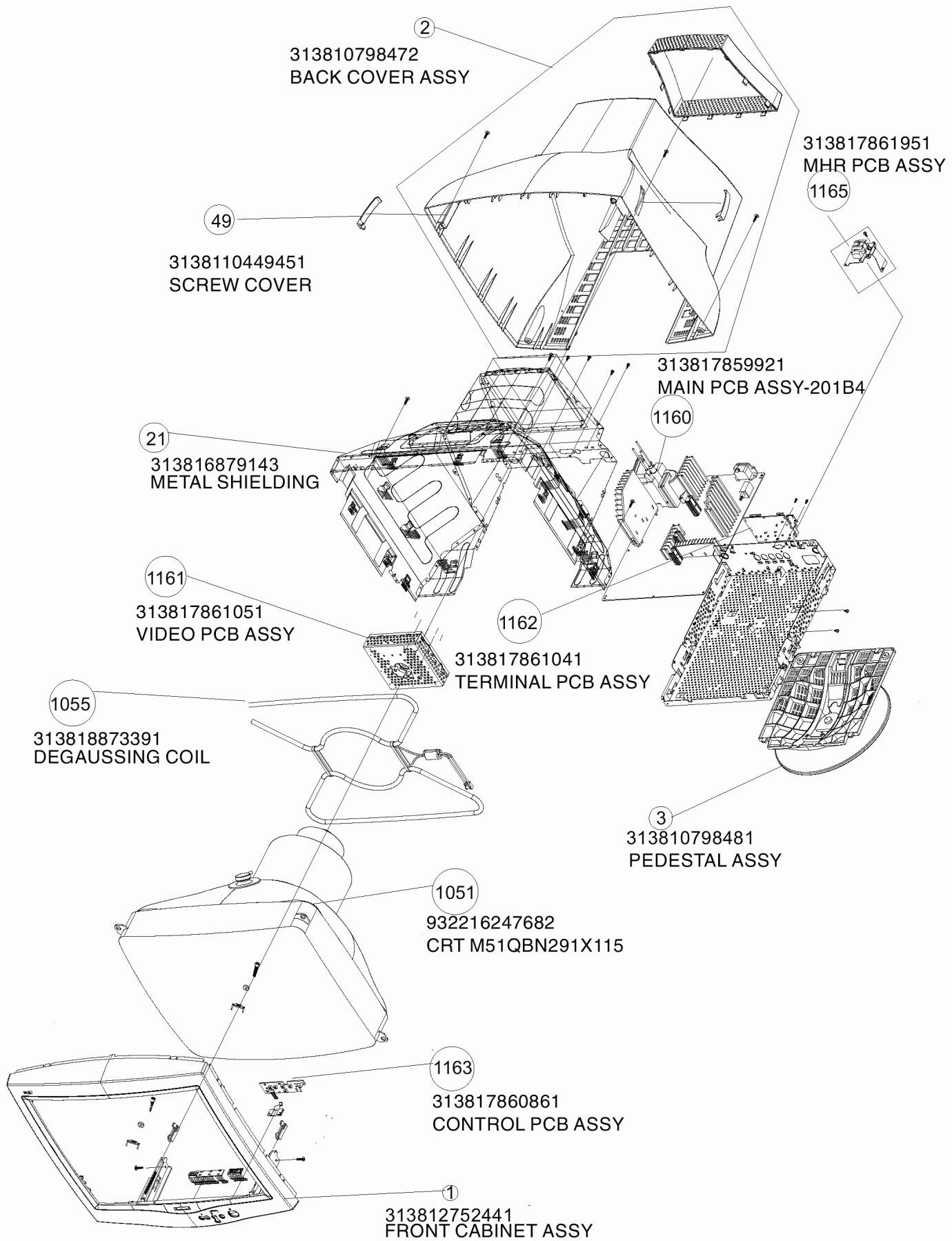
2. Caution when attaching SMDs

- When soldering the SMD terminals, do not touch them directly with the soldering iron. The soldering should be done as quickly as possible, care must be taken to avoid damage to the terminals of the SMDs themselves.
- Keep the SMD's body in contact with the printed board when soldering.
- The soldering iron to be used (approx. 30 W) should preferably be equipped with a thermal control (soldering temperature: 225 to 250 °C).
- Soldering should not be done outside the solder land.
- Soldering flux (of rosin) may be used, but should not be acidic.
- After soldering, let the SMD cool down gradually at room temperature.
- The quantity of solder must be proportional to the size of the solder land. If the quantity is too great, the SMD might crack or the solder lands might be torn loose from the printed board (see Fig. 3).

Fig. 3 Examples



Exploded View



Recommended Parts List

201P4 M25P | 37

[Go to cover page](#)

Model : 201B40/00C

ITEM	CODE	NUMBER	DESCRIPTION
1	3138	127	52441 FRONT CABINET ASSY(201B4)
2	3138	107	98472 BACK COVER ASSY(201B4)
3	3138	107	98481 PEDESTALASSY
4	3138	107	98512 KNOB ASSY
44	3138	104	49471 BASE
46	3138	104	49651 KNOB-OSD
47	3138	104	55631 KNOB-POWER
48	3138	104	50672 LENS-POWER
49	3138	104	49451 SCREW COVER
53	3138	104	49462 SWIVEL
601	3138	117	03881 E-D.F.U.ASSY
450	3138	106	61151 CARTON
451	3138	106	56411 CUSHION - TOP FRONT
452	3138	106	56422 CUSHION - BOTTOM
454	3138	106	45301 P.E. BAG
1053▲2438	070	98118	MAINS CORD(220V)-1.5M
1054	3138	188	73461 I/F CABLE
1103▲2422	086	00208	FUSE T4AH 250V
1265	3138	178	59931 EEPROM IC ASSY(7336)
5671▲3138	188	73701	TFM L.O.T. LAYER 12MM WIRE
7001	9322	142	60682 IC AN5870K 30P
7121	9322	140	39680 IC STRF6456 (LF1352)
7130	9322	140	14667 PHOTOCOUPLER TCET1103G 4P
7143	9322	092	00687 IC L4940V5 3P
7155	9322	083	67676 IC TL431CZ
7301	8238	274	43451 CPU 96148-K420PH-50A)
7363	9334	006	10682 IC MC7812CT 3P
7364	9339	208	10682 IC L7808CV 3P
7404	9332	826	60652 IC HEF4053BP 16P
7421	9352	674	52112 IC TDA4856/V3
7541	9322	180	90687 TRANS IRF730B
7567	9319	002	34682 IC STV9379 7P
7651	9322	121	52682 IC L4990A 16P
7672	9322	146	46687 FET POWIRF740A
7673	9322	134	98687 FET POWFS7UM-16A
7701	9352	640	61112 IC TDA4887PS/V1
7781	9322	092	65685 IC WT6803-N160PH-06AB
7801	9322	163	09682 IC WT62P2
7806	9337	060	60112 IC PCF8574P

Model : 201B40/74

ITEM	CODE	NUMBER	DESCRIPTION
450	3138	106	61361 CARTON
1053▲3138		118	76421 MAINSCORD(120V)

Remark: Item 450 and item 1053 are the differences between 201B40/00 and 201B40/74.

Spare Parts List

Go to cover page

Parts List
CTV : 201B40/00C

0001	313812752441	FRONT CABINET ASSY-201B4	2131	202203100082	ELCAP KM 250VS 1U PM20	2613	203803513504	ELCAP RGA 50V S 4U7 PM20						
0002	313810798472	BACK COVER ASSY	2133	202203100067	ELCAP GL 1VS 220U PM20	2621	222234741473	CAP POL 347250V S 47N PM10						
0003	313810798481	PEDESTAL ASSY	2134	202203100065	ELCAP RXJ 25VS 22U PM20	2622	203830100195	CAP PP PPN250V S 120N PM5						
0004	313810798512	KNOB ASSY	2135	202203100064	ELCAP RXJ 25VS 10U PM20	2623	203830100165	CAP PP PPN250V S 180N PM5						
0041	313810449411	FRONT CABINET	2137	202203100064	ELCAP SX 16VS 22U PM20	2624	203830100303	CAP MPP MPS250V S 47ON PM5						
0042	313810449422	BACK COVER	2139	203803500556	ELCAP SX 16VS 22U PM20	2625	203830100222	CAP MPP MPS250V S 820N PM5						
0043	313810449441	REAR-COVER	2143	203803135221	ELCAP VT 16VS 22U PM20	2628	223891015649	CER2 0805 X7R 25V 1N PM10						
0044	313810449471	BASE	2154	223886115101	CER1 0805 NPO 50V 1P PM5	2636	203830100402	CAP MPP MPS250V S 1U8 PM5						
0046	313810449651	KNOB-OSD	2155	222291019856	CER2 0805 Y5V 25VS 330N P8020	2651	203801750221	ELCAP RE 50VS 1U PM20						
0047	313810455631	KNOB-POWER	2160	203803452101	ELCAP VX 10VS 1U PM20	2652	223858016616	CER2 0805 X7R 50V 1N5 PM10						
0048	313810450672	LENS-POWER	2162	203801750221	ELCAP RE 50VS 1U PM20	2653	223858016621	CER2 0805 X7R 50V 3N3 PM10						
0049	313810449451	SCREW COVER	2163	203803511222	ELCAP REA 16VS 470U PM20	2655	2038031015151	CAP PP PPN1V S 10N PM2						
0053	313810449462	SWIVEL	2171	223858015641	CER2 0805 X7R 50V 22N PM10	2656	203803513309	ELCAP RGA 25V S 220U PM20						
1051	▲932216247682	CRT M51QBN291X115(SMG)	2172	22236585103	CAP MPOL 1VS 10N PM10	2657	223858016615	CER2 0805 X7R 50V 1N2 PM10						
Various														
0450	313810661151	CARTON	2173	203803153501	ELCAP RGA 50V S 10U PM20	2658	222278019867	CER2 0805 Y5V 16V 2U2 P8020						
0451	313810656411	CUSHION - TOP	2174	222236525104	CAP MPOL 1VS 1N PM10	2659	203801750285	ELCAP REA 25V S 47U PM20						
0452	313810656422	CUSHION - BOTTOM	2301	203801750222	ELCAP RE 50VS 1U2 PM20	2660	223878019858	CER2 0805 Y5V 16V 47ON P8020						
0454	313810645301	P.E.BAG	2302	203801750222	ELCAP RE 50VS 2U2 PM20	2661	223878019858	CER2 0805 Y5V 16V 47ON P8020						
Accessories														
0601	313811703881	E-D.F.U. ASSY	2303	203801750222	ELCAP RE 50VS 2U2 PM20	2662	223886115101	CER1 0805 NPO 1P PM5						
0602	313811703891	E-D.F.U.	2309	203801750222	ELCAP RE 50VS 2U2 PM20	2663	222278019867	CER2 0805 Y5V 16V 2U2 P8020						
0615	313811703791	HEX CODE OF F/W(NO MAT'L	2310	222236525473	CAP MPOL 1VS 47N PM10	2671	203803513901	ELCAP RGA 250V S 33U PM20						
0615	313811703791	HEX CODE OF F/W(NO MAT'L	2311	222236525473	CAP MPOL 1VS 47N PM10	2672	223891015649	CER2 0805 X7R 25V 1N PM10						
1052														
1052	313818807721	201B4-ALL CHASSIS KITS	2312	225250508205	CER1 DC NP0 50V S 22PPM5	2673	202055890562	CERHD RT 2KVS 330P PM10						
1053	▲243807098118	MAINSCORD (220V)-1.5M -CM3	2313	225250508205	CER1 DC NP0 50V S 22PPM5	2681	223858016618	CER2 0805 X7R 50V 2N2 PM10						
1054	313818873461	CORD SUB-D 15/1M5/15SUB-D	2314	223886115229	CER1 0805 NPO 50V 22P PM5	2682	202203100086	ELCAP KL 250V S 1U PM20						
1055	313818873391	COIL DEGAUS TDC259	2315	223858015636	CER2 0805 X7R 50V 10N PM10	2683	203830100174	CAP PP PPN630V S 4N7 PM5						
1059	332214489801	SPOILER	2316	222236525473	CAP MPOL 1VS 47N PM10	2684	222234741473	CAP POL 347250V S 47N PM10						
1101	313817876762	AC INLET ASSY	2336	222236525104	CAP MPOL 1VS 1N PM10	2685	203801750218	ELCAP RE 16VS 47U PM20						
1102	243812800107	SPI POW 1P/50A PIN SFDL	2337	223886115229	CER1 0805 NPO 50V 22P PM5	2686	202055890557	CERHD RT 1KVS 1N PM10						
1103	▲242208600208	FUSE 5X20 HT4A 250V IEC	2338	223886115229	CER1 0805 NPO 50V 22P PM5	2691	222234741473	CAP POL 347250V S 47N PM10						
1131	243802500208	WAFER 2P	2339	223891015649	CER2 0805 X7R 25V 1N PM10	2693	203803020226	CAP MPOL 1VS 1U8 PM5						
1160	313817859921	101B4-MAIN PCB ASSY	2340	223886115101	CER1 0805 NPO 50V 1P PM5	2694	222236526104	CAP MPOL 1VS 1N PM5						
1161	313817861051	VIDEO PCB ASSY	2341	222236525104	CAP MPOL 1VS 1N PM10	3102								
1162	313817861041	TERMINAL PCB ASSY	2342	222236525154	CAP MPOL 1VS 150N PM10	3103	21386600024	NTC DC SCK-058 S 5R PM15						
1163	313817860861	CONTROL PCB ASSY	2343	225250508215	CER1 DC NP0 50V S 220PPM5	3104	213810500337	RST MOX 1W RSS A 1KPM5						
1165	313817861951	MHR PCB ASSY	2344	223891015649	CER2 0805 X7R 25V 1N PM10	3105	213810500337	RST MOX 1W RSS A 1KPM5						
1190	243813200141	RELAY 2P12V 5A 0SA-SSY	2345	223891015645	CER2 0805 X7R 25V 1N PM10	3106	232224213224	RST MGL VR37 A 220K PM5						
1191	241112102038	RELAY 2P12V 5A OMISS212L	2346	223891015645	CER2 0805 X7R 25V 1N PM10	3107	2322730612124	RST SM 0805 RC11 120KPM5						
1192	313816876341	CON BM V 2PM 7.92. M24183	2347	222236525474	CAP MPOL 1VS 10N PM2	3109	319802151010	RST SM 0805 1R PM5 COL						
1193	313816872031	2P WAFER M24262(VERT)	2348	202203100097	ELCAP KM 16VS 15U PM20	3110	319802151012	RST MGL VR25 A 1M PM1						
1250	313817861861	HORN TRANS ASSY	2349	225250508205	CER1 DC NP0 50V S 22PPM5	3112	212010590767	RST MOX 1W RSS A 68RPM5						
1251	313817854291	VERT IC ASSY(7567-STV9379)	2350	222236526104	CAP MPOL 1VS 1N PM5	3113	232224181005	RST MGL VR25 A 1M PM1						
1252	313817859861	BUCK CON ASSY(7541-IRF730)	2351	20380150186	ELCAP RGA 16VS 8 S 330U PM20	3115	231291512402	RST MFLM MBB0207A 2K4 PM1						
1253	313817861911	EHT ASSY (7672/7673)	2352	223891015645	CER2 0805 X7R 25V 3N3 PM10	3121	213810113152	RST CRB CFR-12 A 1K5 PM5						
1254	3138178707021	12V REG ASSY(T7363-L7812)	2353	223891015645	CER2 0805 X7R 25V 5N6 PM10	3122	319802190020	RST SM 0805 JUMP. OR05 COL						
1255	313817867031	S-CAP MOSFET ASSY(7622-SLA50)	2354	223891015645	CER2 0805 X7R 25V 5N6 PM10	3123	213810500444	RST MPLT5W MPR S OR15PM10						
1256	313817861941	POW O/P ASSY(7121)	2355	222236525104	CAP MPOL 1VS 1N PM10	3124	319802190020	RST SM 0805 JUMP. OR05 COL						
1257	313817867221	DIODE ASSY(6672-31DF6/8E)	2356	223891015645	CAP MPOL 1VS 1N PM10	3125	213810113332	RST CRB CFR-12 A 3K3 PM5						
1263	313817807081	8V REG ASSY(7364-L7808)	2357	222236525104	CAP MPOL 1VS 1N PM10	3126	232266296684	PTC 276V S 12R PM25						
1265	313817859931	EPPROM ASSY-201B4	2358	202055890561	CERHD RT 2KVS 220P PM10	3150	213810113102	RST CRB CFR-12 A 1K PM5						
1271	3138178603691	VIDEO IC ASSYLM2402(7705)	2359	202055890561	CERHD RT 2KVS 220P PM10	3151	231291514703	RST MFLM MBB0207A 47K PM1						
1273	313817853351	CERC CAP+CORE ASSY-2763	2360	2105205890557	CERHD RT 1KVS 1N PM10	3152	213810113182	RST CRB CFR-12 A 1K8 PM5						
1274	313817853361	CERC CAP+CORE ASSY-2765	2361	203803100104	CAP PP PPN250V S 220N PM5	3153	232202533108	RST FUSE NFR25 A 1R PM5						
1275	313817861901	CERC CAP+CORE ASSY(7264)	2362	223886115229	CER1 0805 NPO 50V 220P PM5	3154	213810500433	RST MGL RMU A 470K PM1						
1286	313818873311	CON BNC V 5PF 17.78	2363	223891015645	CER2 0805 X7R 25V 1N PM10	3155	319802153340	RST SM 0805 330K PM5 COL						
1293	243803100167	SOC IC V 42PF 1.77 DIL	2364	222236525474	CAP MPOL 1VS 1N PM10	3156	232273465102	RST SM 0805 RC12H 5K1 PM1						
1301	243854300604	OSC XTL 12MHZ 32P HC49/S	2365	202055890561	CERHD RT 2KVS 220P PM10	3157	213836500081	RTRM CER LIN 1K H VG067TL1						
1311	243803100066	CON BM V 7PM 2.50 625/635	2366	202055890557	CERHD RT 2KVS 220P PM10	3158	319802154790	RST SM 0805 47R PM5 COL						
1501	313810020993	WAFER 4P 2.35DIA	2367	202023010082	ELCAP KM 250VS 1U PM20	3159	319802151820	RST SM 0805 1K8 PM5 COL						
1503	2438030100116	CON BM V 3PM 2.50 63172	2368	202055890562	CERHD RT 2KVS 330P PM10	3160	231291514709	RST MFLM MBB0207A 47R PM1						
1160														
2101	202030790005	CAP MPOL UV250V S 470N	2369	222236525104	CAP MPOL 1VS 1N PM10	3161	213810113223	RST CRB CFR-12 A 22K PM5						
2102	202030790005	CAP MPOL UV250V S 470N	2370	223891015649	CER2 0805 X7R 25V 1N PM10	3162	213810113103	RST CRB CFR-12 A 10K PM5						
2103	203803524005	ELCAP LP 4VS 33U 330U PM20	2371	20203803513501	ELCAP RGA 50V S 10U PM20	3163	319802153390	RST SM 0805 33R PM5 COL						
2104	222236856333	CAP MPOL 4VS 33N 33PM5	2372	203803513301	ELCAP RGA 25VS 47U PM20	3164	213810113479	RST CRB CFR-12 A 47R PM5						
2106	202055490139	CERSAF NSB 250V S 4N7	2373	203803511404	ELCAP REA 35VS 1U PM20	3165	319802153910	RST SM 0805 390R PM5 COL						
2108	202055490139	CERSAF NSB 250V S 4N7	2374	223891015649	CER2 0805 X7R 25V 1N PM10	3170	232202733109	RST FUSE NFR25H A 10R PM5						
2111	202203100083	ELCAP KM 25VS 150U PM20	2375	222236525104	CAP MPOL 1VS 22N PM10	3174	213810113155	RST CRB CFR-12 A 1M5 PM5						
2115	223858016618	CER2 0805 X7R 50V 2N2 PM10	2376	222236525104	CAP MPOL 1VS 22N PM10	3175	23129151202	RST MFLM MBB0207A 1K2 PM1						
2120	203830200167	CAP MPOL 4VS 10N PM10 B	2377	203803513305	ELCAP RGA 25VS 47U PM20	3176	319802152730	RST SM 0805 27K PM5 COL						
2122	223886115561	CER1 0805 NPO 50V 560P PM5R	2378	222236525104	CAP MPOL 1VS 1N PM10	3177	319802151530	RST SM 0805 15K PM5 COL						
2123	223891015649	CER2 0805 X7R 25V 1N PM10	2379	222236525474	CAP MPOL 1VS 470N PM10	3179	319802158220	RST SM 0805 8K2 PM5 COL						
2124	225261808221	CER2 DC Y5P5V S 2N2 PM10	2380	203803511404	ELCAP REA 35VS 1U PM20	3301	213810113223	RST CRB CFR-12 A 22K PM5						
2126	225271108616	CERC 1KV 680P Y5P5R PM10A	2381	223891015649	CER2 0805 X7R 25V 1N PM10	3302	319802154720	RST SM 0805 4K7 PM5 COL						
2127	222234741473	CAP POL 347250V S 47N PM10	238											

Spare Parts List (Continued)

210B4 M25P

39

[Go to cover page](#)

3337	213810113222	RST CRB CFR-12	A	2K2	PM5	3555	319802151030	RST SM 0805	10K	PM5	COL		WW	5101	313816873611	LINE FILTER(HJC-K8259)	
3338	213810113222	RST CRB CFR-12	A	2K2	PM5	3556	322273061202	RST SM 0805RC11	2K	PM5				5130	313818873541	TFM SMT LAYER SRW42ES-T70V11	
3340	213810113101	RST CRB CFR-12	A	1R	PM5	3566	213810113472	RST CRB CFR-12	A	4K7	PM5			5131	313818873551	TFM SMT LAYER SRW1LES-T14V1	
3341	213810113103	RST CRB CFR-12	A	10K	PM5	3569	22220733108	RST FUSE NFR25H	A	1R	PM5			5132	242253600036	IND FXD TSL0808S 1U PM10	
3342	21291513303	RST MFLM MBB0207A	33K	PM1		3570	21291512202	RST MFLM MBB0207A	2K2	PM1				5301	242253597416	IND FXD SP0406A 33U PM10	
3343	213810113101	RST CRB CFR-12	A	1R	PM5	3571	213811273471	RST CRB CFR-25	A	470R	PM5			5501	313811787131	DRIVER TRANSF.	
3344	213810113101	RST CRB CFR-12	A	1R	PM5	3572	213811273471	RST CRB CFR-25	A	470R	PM5			5502	313816874061	BEAD BF30UTA-3.5X5X1B	
3345	213810113101	RST CRB CFR-12	A	1R	PM5	3576	21291512202	RST MFLM MBB0207A	2K2	PM1				5503	313816873551	LINEARITY COIL(54A-9050H)	
3347	319802154720	RST SM 0805	4K7	PM5	COL	3577	232220733108	RST FUSE NFR25H	A	1R	PM5			5504	313816873541	LINEARITY COIL(54A-9049H)	
3348	213810113223	RST CRB CFR-12	A	22K	PM5	3578	21291514709	RST MFLM MBB0207A	47R	PM1				5505	313816874061	BEAD BF30UTA-3.5X5X1B	
3349	213810113223	RST CRB CFR-12	A	22K	PM5	3579	23191511808	RST MFLM MBB0207A	1R8	PM1				5540	313816874061	BEAD BF30UTA-3.5X5X1B	
3350	213810113223	RST CRB CFR-12	A	22K	PM5	3580	21291512208	RST MFLM MBB0207A	2R2	PM1				5541	313811878961	G DRIVER TRANSFORMER	
3361	319802190020	RST SM 0805JUMP.	0R05	COL		3581	21291511801	RST MFLM MBB0207A	180R	PM1				5542	242253600036	IND FXD TSL0808S 1U PM10	
3362	319802190020	RST SM 0805JUMP.	0R05	COL		3582	23191511808	RST MFLM MBB0207A	1R8	PM1				5543	313812874431	HOR.CENTERING TRAN.	
3363	319802190020	RST SM 0805JUMP.	0R05	COL		3585	213810113333	RST CRB CFR-12	A	33K	PM5			5544	313811878951	H SHIFT CHOKECOIL	
3365	319802190020	RST SM 0805JUMP.	0R05	COL		3586	213810113433	RST CRB CFR-12	A	43K	PM5			5545	313812874421	PUNK HEAD CHOKE	
3366	319802190020	RST SM 0805JUMP.	0R05	COL		3587	213810113823	RST CRB CFR-12	A	82K	PM5			5601	313812874411	DAF TRANSFORMER	
3367	319802190020	RST SM 0805JUMP.	0R05	COL		3589	213810113333	RST CRB CFR-12	A	33K	PM5			5670	242253597069	IND FXD SP0305A 4U7 PM10	
3393	319802154720	RST SM 0805	4K7	PM5	COL	3590	232220533479	RST FUSE NFR25	A	47R	PM5			5671	313818873701	TFM LOT LAYER 12MM WIRE	
3394	319802151030	RST SM 0805	10K	PM5	COL	3591	232220533479	RST FUSE NFR25	A	47R	PM5			5672	242253600036	IND FXD TSL0808S 1U PM10	
3395	319802154720	RST SM 0805	4K7	PM5	COL	3592	21291514701	RST MFLM MBB0207A	470R	PM1							
3396	319802151030	RST SM 0805	10K	PM5	COL	3593	21291514709	RST MFLM MBB0207A	47R	PM1							
3397	213810113472	RST CRB CFR-12	A	4K7	PM5	3594	213866000029	NTC DC TTC-301	S	3R	PM5						
3398	213810113101	RST CRB CFR-12	A	1R	PM5	3601	232224213224	RST MGL VR37	A	220K	PM5						
3403	319802190020	RST SM 0805JUMP.	0R05	COL		3605	232224213104	RST MGL VR37	A	1K	PM5						
3404	213810113471	RST CRB CFR-12	A	470R	PM5	3606	232224213105	RST MGL VR37	A	1M	PM5						
3421	212915122023	RST MFLM MBB0207A	22K	PM1		3607	232224213105	RST MGL VR37	A	1M	PM5						
3422	213810113471	RST CRB CFR-12	A	470R	PM5	3608	21291511202	RST MFLM MBB0207A	1K2	PM1							
3423	319802154720	RST SM 0805	4K7	PM5	COL	3609	212010128152	RST CMP ERC12	A	1K5	PM10						
3424	213810113101	RST CRB CFR-12	A	1R	PM5	3612	213810113823	RST CRB CFR-12	A	82K	PM5						
3425	319802151030	RST SM 0805	10K	PM5	COL	3615	21291511802	RST MFLM MBB0207A	1K8	PM1							
3426	213810113101	RST CRB CFR-12	A	1R	PM5	3616	232224213475	RST MGL VR37	A	4M7	PM5						
3427	213810113101	RST CRB CFR-12	A	1R	PM5	3617	212010128222	RST CMP ERC12	A	2K2	PM10						
3428	213810113225	RST CRB CFR-12	A	2M2	PM5	3618	319802151540	RST SM 0805	150K	PM5	COL						
3429	232273061155	RST SM 0805RC11	1M5PM5			3622	319802151040	RST SM 0805	1K	PM5	COL						
3430	319802151010	RST SM 0805	1R	PM5	COL	3623	213810113103	RST CRB CFR-12	A	10K	PM5						
3431	319802151820	RST SM 0805	1K8	PM5	COL	3624	319802151040	RST SM 0805	1K	PM5	COL						
3432	232191515491	RST MFLM MBB0207A	549R	PM1		3625	213810113103	RST CRB CFR-12	A	10K	PM5						
3433	2321915162672	RST MFLM MBB0207A	2K67	PM1		3626	319802151040	RST SM 0805	1K	PM5	COL						
3434	319802154720	RST SM 0805	4K7	PM5	COL	3627	213810113103	RST CRB CFR-12	A	10K	PM5						
3441	232191513903	RST MFLM MBB0207A	39K	PM1		3628	319802151040	RST SM 0805	1K	PM5	COL						
3442	232224182204	RST MGL VR25	A	220K	PM5	3629	213810113103	RST CRB CFR-12	A	10K	PM5						
3443	213810113683	RST CRB CFR-12	A	68K	PM5	3630	319802151040	RST SM 0805	1K	PM5	COL						
3444	319802191020	RST SM 0805JUMP.	0R05	COL		3631	213810113333	RST CRB CFR-12	A	33K	PM5						
3446	319802151230	RST SM 0805	12K	PM5	COL	3632	319802151040	RST SM 0805	1K	PM5	COL						
3450	230620403828	RST FUSE NFR25	S	8R2	PM5	3633	213810113333	RST CRB CFR-12	A	33K	PM5						
3451	319802151220	RST SM 0805	1K2	PM5	COL	3634	213811273222	RST CRB CFR-25	A	2K2	PM5						
3456	230620403828	RST FUSE NFR25	S	8R2	PM5	3635	213811273129	RST CRB CFR-25	A	2R2	PM5						
3457	319802151220	RST SM 0805	1K2	PM5	COL	3636	3198021514720	RST SM 0805	4K7	PM5	COL						
3458	213810113103	RST CRB CFR-12	A	10K	PM5	3638	213810113332	RST CRB CFR-12	A	3K3	PM5						
3462	213810113103	RST CRB CFR-12	A	10K	PM5	3639	232220533478	RST FUSE NFR25	A	4R7	PM5						
3464	319802151530	RST SM 0805	15K	PM5	COL	3640	2319802151050	RST SM 0805	1M	PM5	COL						
3465	213810113103	RST CRB CFR-12	A	10K	PM5	3641	3198021514709	RST SM 0805	47R	PM5	COL						
3466	213810113103	RST CRB CFR-12	A	10K	PM5	3662	319802151040	RST SM 0805	47R	PM5	COL						
3467	319802154720	RST SM 0805	4K7	PM5	COL	3663	232224213222	RST MGL VR37	A	4K7	PM5						
3468	213810113472	RST CRB CFR-12	A	47K	PM5	3664	319802153320	RST SM 0805	3K3	PM5	COL						
3469	213811273473	RST CRB CFR-25	A	47K	PM5	3665	319802151030	RST SM 0805	10K	PM5	COL						
3470	213810113221	RST CRB CFR-12	A	220R	PM5	3666	319802151050	RST SM 0805	1M	PM5	COL						
3471	213810113473	RST CRB CFR-12	A	47K	PM5	3667	319802154720	RST SM 0805	4K7	PM5	COL						
3472	21291511503	RST MFLM MBB0207A	15K	PM1		3668	319802152330	RST SM 0805	22K	PM5	COL						
3473	21291511003	RST MFLM MBB0207A	10K	PM1		3671	232224181005	RST MGL VR25	A	1M	PM1						
3474	21291511504	RST MFLM MBB0207A	150K	PM1		3672	232220533478	RST FUSE NFR25	A	4R7	PM5						
3475	213811273103	RST CRB CFR-25	A	10K	PM5	3673	319802151050	RST SM 0805	1M	PM5	COL						
3476	232224181005	RST MGL VR25	A	1M	PM1	3674	21291511002	RST MFLM MBB0207A	1K	PM1							
3491	319802154730	RST SM 0805	47K	PM5	COL	3675	21291511009	RST MFLM MBB0207A	10R	PM1							
3492	319802154730	RST SM 0805	47K	PM5	COL	3676	21291511003	RST MFLM MBB0207A	10K	PM1							
3494	319802151010	RST SM 0805	1R	PM5	COL	3677	212010592444	RST MOX 2W RSS	S	68R	PM5						
3495	213810113101	RST CRB CFR-12	A	1R	PM5	3678	213811273101	RST CRB CFR-25	A	1R	PM5						
3501	213810500335	RST MOX5W RSM5WLS	680R	PM5		3679	213811273471	RST CRB CFR-25	A	470R	PM5						
3502	213810500442	RST MOX5W RSM5WLS	5K6	PM5		3680	213811273103	RST CRB CFR-25	A	10K	PM5						
3503	213810113473	RST CRB CFR-12	A	47R	PM5	3681	21291511004	RST MFLM MBB0207A	10R	PM1							
3504	21381011303	RST CRB CFR-12	A	10K	PM5	3682	232224213104	RST MGL VR37	A	1K	PM5						
3505	213810500335	RST MOX5W RSM5WLS	680R	PM5		3683	212010128102	RST CMP ERC12	A	1K	PM10						
3506	213810500404	RST MOX 7W RSH	S	1R5	PM5	3684	21291514702	RST MFLM MBB0207A	4K7	PM1							
3507	21291516809	RST MFLM MBB0207A	68R	PM1		3685	213811273103	RST CRB CFR-25	A	10K	PM5						
3508	213811273221	RST CRB CFR-25	A	220R	PM5	3686	319802152720	RST SM 0805	2K7	PM5	COL						
3515	213810500074	RST MOX5W RSM5WLS	150R	PM5		3687	319802151030	RST SM 0805	10K	PM5	COL						
3516	319802150076	RST MOX5W RSM5WLS	330R	PM5		3688	319802153930	RST SM 0805	39K	PM5	COL						
3517	213810113471	RST CRB CFR-12	A	470R	PM5	3689	213810113153	RST CRB CFR-12	A	15K	PM5						
3518	213																

[Go to cover page](#)

Spare Parts List



1161 VideoPCB

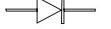


7121	932214039682	IC STR-F6456(LF1352) (SAKJ)	2702	223858015636	CER2 0805 X7R50V 10N PM10	3711	319802151230	RST SM 0805	12K PM5 COL
7122	933967380685	TRA SIG SMBC858C (ONSE)	2704	203803522801	ELCAP BP NK160V S 1U PM20	3712	319802151020	RST SM 0805	1K PM5 COL
7130	932214014667	OPT CP TCET1103(G) (VISH)	2705	203803513907	ELCAP VGA 250V S 1U PM20	3713	319802151010	RST SM 0805	1R PM5 COL
7132	933567120126	TRA SIG BC516 (PHSE)	2706	242254944346	SURGE PROT.DSP-201M-D04F	3714	319802151010	RST SM 0805	1R PM5 COL
7133	932206519687	TRA POW BUX87 (ST)	2707	223891015649	CER2 0805 X7R25V 1N PM10	3715	319802151010	RST SM 0805	1R PM5 COL
7134	933953420676	TRA SIG TBC338-40 (TOSJ)	2708	223891015649	CER2 0805 X7R25V 1N PM10	3716	319802154710	RST SM 0805	470R PM5 COL
7135	932214014667	OPT CP TCET1103(G) (VISH)	2709	223891015649	CER2 0805 X7R25V 1N PM10	3717	319802154710	RST SM 0805	470R PM5 COL
7143	932209200687	IC L4940V5 (ST)	2710	223886115479	CER1 0805 NP050V 47P PM5	3718	319802154710	RST SM 0805	470R PM5 COL
7144	933553530676	TRA SIG TBC548C (TOSJ)	2720	223886115479	CER1 0805 NP050V 47P PM5	3721	232273467509	RST SM 0805 RC12H 75R PM1	
7145	932209265685	TRA SIG SMMUN2211J (ONSE)	2722	223858015636	CER2 0805 X7R50V 10N PM10	3722	319802154790	RST SM 0805	47R PM5 COL
7155	932208367676	IC TL431CZ S(ST)	2724	203803522801	ELCAP BP NK160V S 1U PM20	3723	319802152290	RST SM 0805	22R PM5 COL
7161	933953420676	TRA SIG TBC338-40 (TOSJ)	2725	203803513907	ELCAP VGA 250V S 1U PM20	3724	232273061569	RST SM 0805 RC11 56RPM5	
7301	823827443451	CPU IC (6148-K420PH-50A)	2726	242254944346	SURGE PROT.DSP-201M-D04F	3725	319802151050	RST SM 0805	1M PM5 COL
7301	823827443451	CPU IC (6148-K420PH-50A)	2727	223891015649	CER2 0805 X7R25V 1N PM10	3726	231291515603	RST MFLM MBB0207A 56K PM1	
7302	933967380685	TRA SIG SMBC858C (ONSE)	2736	223858019814	CER2 0805 Y5V50V 220N P8020	3727	231801113224	RST CRB CFR-12 A 220K PM5	
7303	933967310685	TRA SIG SMBC848C (ONSE)	2740	223886115479	CER1 0805 NP050V 47P PM5	3728	319802158230	RST SM 0805 82K PM5 COL	
7304	932209265685	TRA SIG SMMUN2211J (ONSE)	2742	223858015636	CER2 0805 X7R50V 10N PM10	3729	212010128479	RST CMP ERC12 A 47R PM10	
7336	932212662682	IC M24C16-BN6 (ST)	2744	203803522801	ELCAP BP NK160V S 1U PM20	3730	319802151020	RST SM 0805 1K PM5 COL	
7363	933400610682	IC MC7812CT (MOTA)	2745	203803513907	ELCAP VGA 250V S 1U PM20	3731	319802151230	RST SM 0805 12K PM5 COL	
7364	933920810682	IC L7808CV (ST)	2746	242254944346	SURGE PROT.DSP-201M-D04F	3732	319802152220	RST SM 0805 2K2 PM5 COL	
7391	932209265685	TRA SIG SMMUN2211J (ONSE)	2748	203803513301	ELCAP VGA 25V S 47U PM20	3733	319802151810	RST SM 0805 180R PM5 COL	
7392	933967380685	TRA SIG SMBC858C (ONSE)	2749	223891015649	CER2 0805 X7R25V 1N PM10	3734	319802151010	RST SM 0805 1R PM5 COL	
7404	933282660652	IC HEF053BP (PHSE)	2750	223891015649	CER2 0805 X7R25V 1N PM10	3735	319802154710	RST SM 0805 470R PM5 COL	
7421	935267452112	IC TDA4856/V3 (PHSE)	2752	203803513707	ELCAP VGA 250V S 1U PM20	3736	319802151010	RST SM 0805 1R PM5 COL	
7422	933953420676	TRA SIG TBC338-40 (TOSJ)	2753	203803513907	ELCAP VGA 250V S 1U PM20	3737	319802151050	RST SM 0805 1M PM5 COL	
7423	933953410676	TRA SIG TBC328-40 (TOSJ)	2755	223886115101	CER1 0805 NP050V 1P PM5	3738	319802151050	RST SM 0805 1M PM5 COL	
7424	932209265685	TRA SIG SMMUN2211J (ONSE)	2757	223886115101	CER1 0805 NP050V 1P PM5	3741	232273467509	RST SM 0805 RC12H 75R PM1	
7425	933553530676	TRA SIG TBC548C (TOSJ)	2760	223891015649	CER2 0805 X7R25V 1N PM10	3742	319802154790	RST SM 0805 47R PM5 COL	
7426	933773860676	TRA SIG TBC558C (TOSJ)	2761	223555900099	CER2 DC 2KVS 10N PM20	3743	319802152290	RST SM 0805 22R PM5 COL	
7427	933967380685	TRA SIG SMBC858C (ONSE)	2762	225260214416	CER2 DC X7R 2KVS 470P PM10	3744	232273061569	RST SM 0805 RC11 56RPM5	
7461	933237780126	TRA SIG BC546B (PHSE)	2763	225261818021	CER2 DC Y5P5V S 1N PM10	3745	319802151050	RST SM 0805 1M PM5 COL	
7462	933553530676	TRA SIG TBC548C (TOSJ)	2764	202055890557	CERHD RT 1KVS 1N PM10	3746	231291515603	RST MFLM MBB0207A 56K PM1	
7463	933773860676	TRA SIG TBC558C (TOSJ)	2765	225260215216	CER2 DC X7R 2KVS 220P PM10	3747	213801113224	RST CRB CFR-12 A 220K PM5	
7464	319802043040	TRA SIG BF423 (COL)	2766	223858016623	CER2 0805 X7R50V 4N7 PM10	3748	319802158230	RST SM 0805 82K PM5 COL	
7465	319802043010	TRA SIG BF422 (COL)	2767	223891015649	CER2 0805 X7R25V 1N PM10	3749	212010128479	RST CMP ERC12 A 47R PM10	
7466	932209265685	TRA SIG SMMUN2211J (ONSE)	2768	203803513204	ELCAP VGA 16V S 330U PM20	3750	319802151020	RST SM 0805 1K PM5 COL	
7501	9340005041015	FET SIG SMBSPI2126 (PHSE)	2770	203803513501	ELCAP VGA 50V S 1U PM20	3751	319802151230	RST SM 0805 12K PM5 COL	
7502	932214442671	TRA POW 2SC5445(AS) (TOSJ)	2771	223891015649	CER2 0805 X7R25V 1N PM10	3755	319802190020	RST SM 0805 JUMP. R0R05 COL	
7503	932205702687	TRA POW BD533 (ST)	2772	203803513301	ELCAP VGA 25V S 47U PM20	3760	212010128153	RST CMP ERC12 A 15K PM10	
7504	932205703687	TRA POW BD534 (ST)	2773	223891015649	CER2 0805 X7R25V 1N PM10	3761	231291515103	RST MFLM MBB0207A 15K PM1	
7505	933984890682	IC LM358N (ST)	2774	223891015649	CER2 0805 X7R25V 1N PM10	3763	212010128152	RST CMP ERC12 A 1K5 PM10	
7541	932218090687	TRA POW TIRF730B	2775	203803513204	ELCAP VGA 16V S 330U PM20	3765	231291511804	RST MFLM MBB0207A 180K PM1	
7542	932204822682	TRA POW 2SC2344E (TSAJ)	2776	223891015649	CER2 0805 X7R25V 1N PM10	3766	319802151010	RST SM 0805 1R PM5 COL	
7543	932204823682	TRA POW 2SA1011E (TSAJ)	2777	223891015649	CER2 0805 X7R25V 1N PM10	3767	319802151020	RST SM 0805 1R PM5 COL	
7544	933967380685	TRA SIG SMBC858C (ONSE)	2778	203803513707	ELCAP VGA 1V S 47U PM20	3768	31980215020	RST SM 0805 1K PM5 COL	
7545	319802043010	TRA SIG BF422 (COL)	2779	222236525104	CAP MPOL 1V S 1N PM10	3769	319802151030	RST SM 0805 1K5 PM5 COL	
7566	932209265685	TRA SIG SMMUN2211J (ONSE)	2780	203803513907	ELCAP VGA 250V S 1U PM20	3770	319802153320	RST SM 0805 3K3 PM5 COL	
7567	931900234682	IC STV9379 (ST)	2781	223891015649	CER2 0805 X7R25V 1N PM10	3772	232273464702	RST SM 0805 RC12H 4K7 PM1	
7586	933984890682	IC LM358N (ST)	2782	223886115229	CER1 0805 NP050V 22P PM5	3781	319802154720	RST SM 0805 4K7 PM5 COL	
7587	933221930126	TRA SIG BC637 (PHSE)	2784	223886115229	CER1 0805 NP050V 22P PM5	3782	319802155620	RST SM 0805 5K6 PM5 COL	
7588	933221960126	TRA SIG BC638 (PHSE)	2785	223886115229	CER1 0805 NP050V 22P PM5	3783	319802154720	RST SM 0805 4K7 PM5 COL	
7601	932206519687	TRA POW BUX87 (ST)	2786	223886115229	CER1 0805 NP050V 22P PM5	3784	319802151050	RST SM 0805 1M PM5 COL	
7621	932214232687	FET POW IRF640A (FSCO)	2787	223891015649	CER2 0805 X7R25V 1N PM10	3785	319802151020	RST SM 0805 1K PM5 COL	
7622	932214562667	FET POW SLA508 (SAKJ)	2788	223891015649	CER2 0805 X7R25V 1N PM10	3786	319802151030	RST SM 0805 10K PM5 COL	
7628	932209265685	TRA SIG SMMUN2211J (ONSE)	2789	223886115101	CER1 0805 NP050V 1P PM5	3787	319802153320	RST SM 0805 3K3 PM5 COL	
7629	932209265685	TRA SIG SMMUN2211J (ONSE)	2790	223886115101	CER1 0805 NP050V 1P PM5	3788	319802151010	RST SM 0805 1R PM5 COL	
7630	932209265685	TRA SIG SMMUN2211J (ONSE)	2791	203803513201	ELCAP VGA 16V S 1U PM20	3789	319802151010	RST SM 0805 1R PM5 COL	
7631	932209265685	TRA SIG SMMUN2211J (ONSE)	2792	223858016623	CER2 0805 X7R50V 4N7 PM10	3790	319802151030	RST SM 0805 10K PM5 COL	
7632	932209265685	TRA SIG SMMUN2211J (ONSE)	2793	223886115101	CER1 0805 NP050V 1P PM5	3791	319802153320	RST SM 0805 3K3 PM5 COL	
7633	932209265685	TRA SIG SMMUN2211J (ONSE)	2797	222236555103	CAP MPOL 4V S 10N PM10	3792	232273464702	RST SM 0805 RC12H 4K7 PM1	
7651	932212152682	IC L4990A (ST)	2798	203803513201	ELCAP VGA 16V S 1U PM20	3793	319802151300	RST SM 0805 330R PM5 COL	
7652	933553530676	TRA SIG TBC548C (TOSJ)	2799	223891015649	CER2 0805 X7R25V 1N PM10	3794	319802151030	RST SM 0805 15K PM5 COL	
7653	933967380685	TRA SIG SMBC858C (ONSE)	2801	223858015636	CER2 0805 X7R50V 10N PM10	3795	319802151300	RST SM 0805 15K PM5 COL	
7654	933967310685	TRA SIG SMBC848C (ONSE)	2802	223886115101	CER1 0805 NP050V 1P PM5	3796	319802151230	RST SM 0805 12K PM5 COL	
7671	934003960126	FET SIG BSN254A (PHSE)	2803	223891015649	CER2 0805 X7R25V 1N PM10	3797	319802152240	RST SM 0805 220K PM5 COL	
7672	932214646687	FET POW IRF740A (FSCO)	2804	223891015649	CER1 0805 NP050V 180P PM5	3811	232273061184	RST SM 0805 RC11 180KPM5	
7673	932213498687	FET POW FS7UM-16A (MITJ)	2805	223891015649	CER2 0805 X7R25V 1N PM10	3812	319802156840	RST SM 0805 680K PM5 COL	
7674	933553530676	TRA SIG TBC548C (TOSJ)	2806	223891015649	CER2 0805 X7R25V 1N PM10	3813	319802154730	RST SM 0805 47K PM5 COL	
2807	223891015649	CER2 0805 X7R25V 3N3 PM10	3814	319802151030	RST SM 0805 10K PM5 COL				
2808	223891015649	CER2 0805 X7R25V 1N PM10	3815	319802151030	RST SM 0805 10K PM5 COL				
2809	203803513907	ELCAP VGA 250V S 1U PM20	3816	319802151020	RST SM 0805 1K PM5 COL				
2811	223891015649	CER2 0805 X7R25V 1N PM10	3821	232273061184	RST SM 0805 RC11 180KPM5				
2812	223858016614	CER2 0805 X7R50V 1N PM10	3822	319802156840	RST SM 0805 680K PM5 COL				
2813	223858016621	CER2 0805 X7R50V 3N3 PM10	3823	319802154730	RST SM 0805 47K PM5 COL				
2814	223891015649	CER2 0805 X7R25V 1N PM10	3825	319802151030	RST SM 0805 10K PM5 COL				
2815	223891015649	CER2 0805 X7R25V 1N PM10	3831	232273061184	RST SM 0805 RC11 180KPM5				
2816	223858016614	CER2 0805 X7R50V 1N PM10	3832	319802156840	RST SM 0805 680K PM5 COL				
2817	223891015649	CER2 0805 X7R25V 3N3 PM10	3833	319802154730	RST SM 0805 47K PM5 COL				

Spare Parts List (Continued)

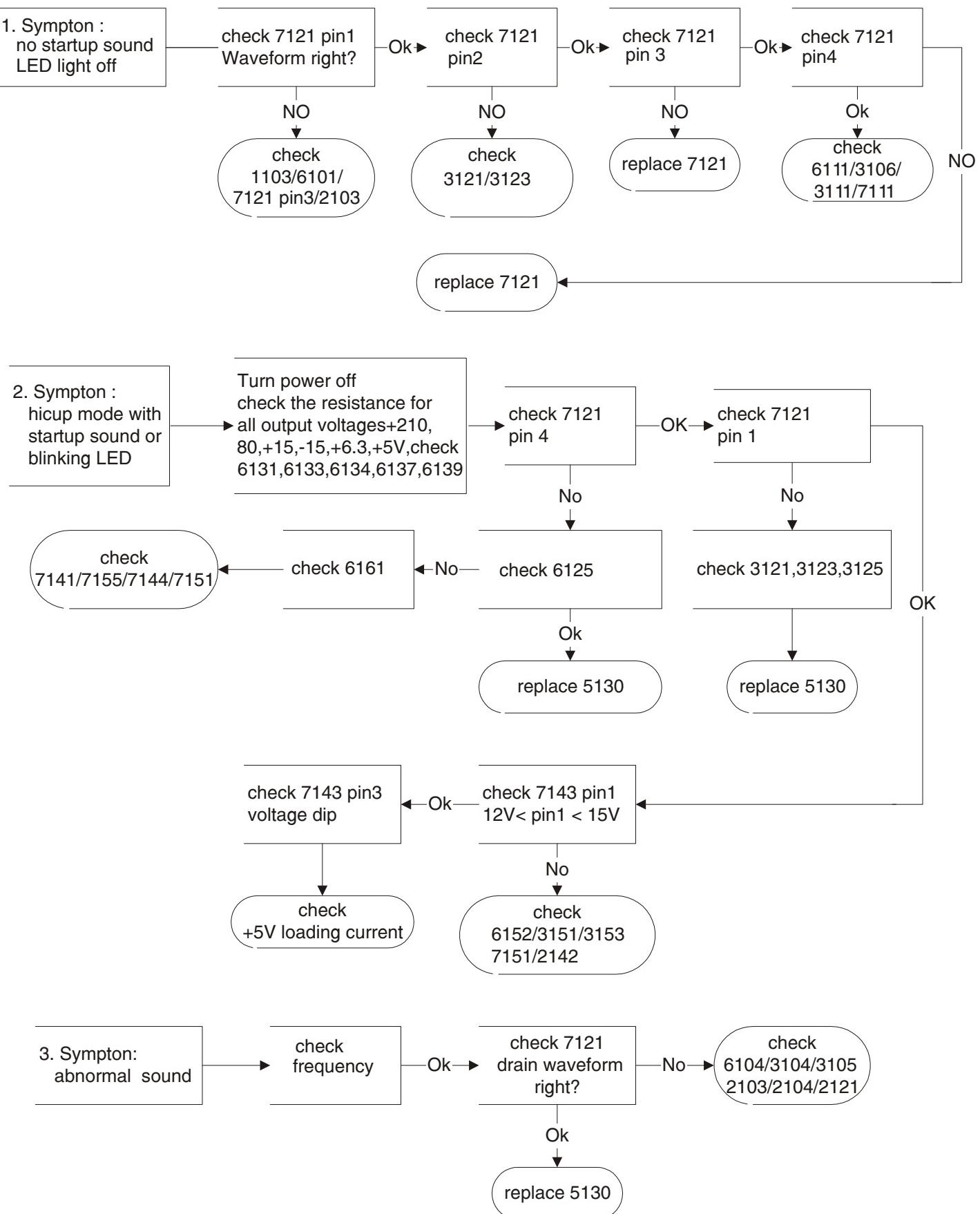
210B4 M25P 41

[Go to cover page](#)

5701	242253597069	IND FXD SP0305A 4U7 PM10	1162 Terminal PCB 	1165 313817861951 MHR PCB 
5702	313817876911	COIL 0.12UH PM10		
5703	242254944197	IND FXD 0805 EMI1MHZ 220R		
5704	313816879121	FERRITE BEAD SMD (FB423226T-		
5721	313817876911	COIL 0.12UH PM10		
5722	242254944197	IND FXD 0805 EMI1MHZ 220R		
5731	313817876911	COIL 0.12UH PM10		
5732	242254944197	IND FXD 0805 EMI1MHZ 220R		
5733	242254944197	IND FXD 0805 EMI1MHZ 220R		
5734	242253597069	IND FXD SP0305A 4U7 PM10		
5735	242254944197	IND FXD 0805 EMI1MHZ 220R		
5736	242254944197	IND FXD 0805 EMI1MHZ 220R		
5737	242254944197	IND FXD 0805 EMI1MHZ 220R		
5760	313816874511	FERRITE BEAD		
5761	242254944197	IND FXD 0805 EMI1MHZ 220R		
5762	242254944197	IND FXD 0805 EMI1MHZ 220R		
5763	242254944197	IND FXD 0805 EMI1MHZ 220R		
5764	242254944197	IND FXD 0805 EMI1MHZ 220R		
5765	242254944197	IND FXD 0805 EMI1MHZ 220R		
5766	242253597069	IND FXD SP0305A 4U7 PM10		
5767	313816874511	FERRITE BEAD		
5768	242254942026	IND FXD BEAD EMI1MHZ 50R		
5781	242253597069	IND FXD SP0305A 4U7 PM10		
5782	242253597069	IND FXD SP0305A 4U7 PM10		
5783	313817878601	BEAD 07UH VERT.		
5791	242253597069	IND FXD SP0305A 4U7 PM10		
5801	242254944197	IND FXD 0805 EMI1MHZ 220R		
				
6701	933952580685	DIO SIG SM BAV103 (TEGO)		
6702	933952580685	DIO SIG SM BAV103 (TEGO)		
6703	933952580685	DIO SIG SM BAV103 (TEGO)		
6704	933952580685	DIO SIG SM BAV103 (TEGO)		
6705	933913910115	DIO SIG SM BAS32L (PHSE)		
6721	933952580685	DIO SIG SM BAV103 (TEGO)		
6722	933952580685	DIO SIG SM BAV103 (TEGO)		
6723	933952580685	DIO SIG SM BAV103 (TEGO)		
6724	933952580685	DIO SIG SM BAV103 (TEGO)		
6725	933913910115	DIO SIG SM BAS32L (PHSE)		
6731	933913910115	DIO SIG SM BAS32L (PHSE)		
6732	319801010620	DIO SIG SM BAV99 (COL)		
6741	933952580685	DIO SIG SM BAV103 (TEGO)		
6742	933952580685	DIO SIG SM BAV103 (TEGO)		
6743	933952580685	DIO SIG SM BAV103 (TEGO)		
6744	933952580685	DIO SIG SM BAV103 (TEGO)		
6745	933913910115	DIO SIG SM BAS32L (PHSE)		
6761	933493960683	DIO REC RGP10G A (GI)		
6762	933117900133	DIO REG BZX79-C30 A (PHSE)		
6801	933913910115	DIO SIG SM BAS32L (PHSE)		
6802	933913910115	DIO SIG SM BAS32L (PHSE)		
6803	933913910115	DIO SIG SM BAS32L (PHSE)		
6811	933137380215	DIO REG SM BZX84-C4V7 (PHSE)		
6812	933913910115	DIO SIG SM BAS32L (PHSE)		
6813	319801010620	DIO SIG SM BAV99 (COL)		
6821	933137380215	DIO REG SM BZX84-C4V7 (PHSE)		
6822	933913910115	DIO SIG SM BAS32L (PHSE)		
6823	319801010620	DIO SIG SM BAV99 (COL)		
6831	933137380215	DIO REG SM BZX84-C4V7 (PHSE)		
6832	933913910115	DIO SIG SM BAS32L (PHSE)		
6833	319801010620	DIO SIG SM BAV99 (COL)		
				
7701	935264061112	IC TDA4887PS/V1 (PHSE)		
7705	932213801667	IC LM2402T (NSC0)		
7706	319802043010	TRA SIG BF422 (COL)		
7707	319802043010	TRA SIG BF422 (COL)		
7726	319802043010	TRA SIG BF422 (COL)		
7727	319802043010	TRA SIG BF422 (COL)		
7746	319802043010	TRA SIG BF422 (COL)		
7747	319802043010	TRA SIG BF422 (COL)		
7781	932218254682	IC WT6803-N160PH-06AB(WESE)		
7782	932209265685	TRA SIG SMMUN2211J (ONSE)		
7783	932209265685	TRA SIG SMMUN2211J (ONSE)		
7801	932216309682	IC WT62P2 (WESE)		
7801	932216309682	IC WT62P2 (WESE)		
7801	932206163682	IC TL072CN (ST)		
7802	933669110652	IC 74HC4066N (PHSE)		
7803	319802043020	TRA SIG BF423 (COL)		
7804	319802043020	TRA SIG BF423 (COL)		
7805	319802043020	TRA SIG BF423 (COL)		
7806	933706060112	IC PCF8574P (PHSE)		
7807	933967310685	TRA SIG SMB848C (ONSE)		
7808	319802043020	TRA SIG BF423 (COL)		
7809	319802043020	TRA SIG BF423 (COL)		
7810	319802043020	TRA SIG BF423 (COL)		
				
5001	242253597069	IND FXD SP0305A 4U7 PM10		
5002	242253597069	IND FXD SP0305A 4U7 PM10		
5003	242253597069	IND FXD SP0305A 4U7 PM10		
				
7001	932214260682	IC AN5870 (MATJ)		
				
1163 ControlPCB 				
2891	223891015649	CER2 0805 X7R25V IN PM10		
2892	223891015649	CER2 0805 X7R25V IN PM10		
2893	223891015649	CER2 0805 X7R25V IN PM10		
				
3891	231291511004	RST MFLM MBB0207A 1K PM1		
3892	231291515603	RST MFLM MBB0207A 56K PM1		
3893	231291514702	RST MFLM MBB0207A 4K7 PM1		
3894	231291511503	RST MFLM MBB0207A 15K PM1		
3895	231291512403	RST MFLM MBB0207A 24K PM1		
				
5981	242254944197	IND FX 0805 EMI1MHZ 220R		
				
6891	932214603682	LED VS L-3WYGW (KIEL)		

Repair Flow Chart

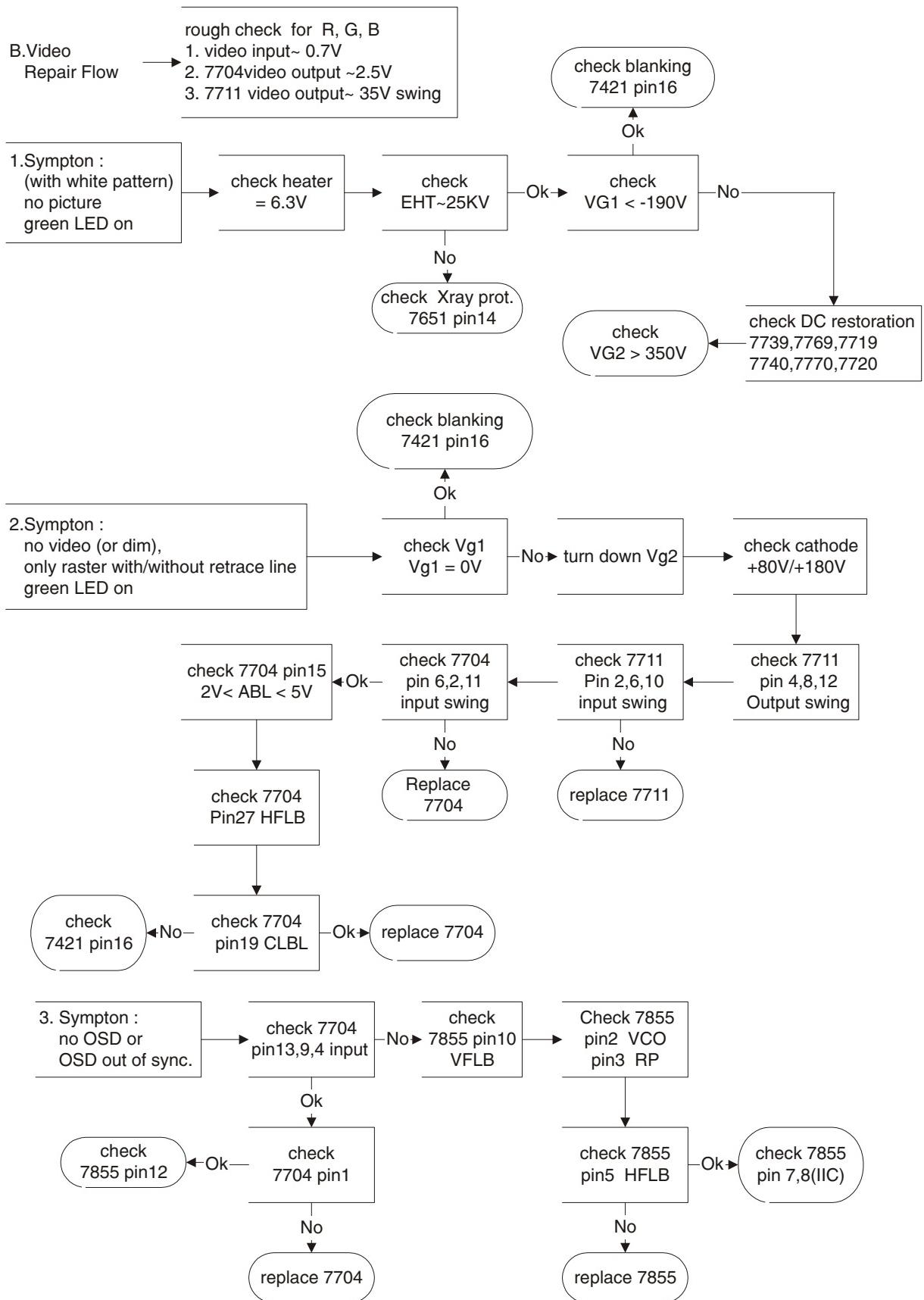
A. Power Supply Failure



Repair Flow Chart

210B4 M25P 43

[Go to cover page](#)

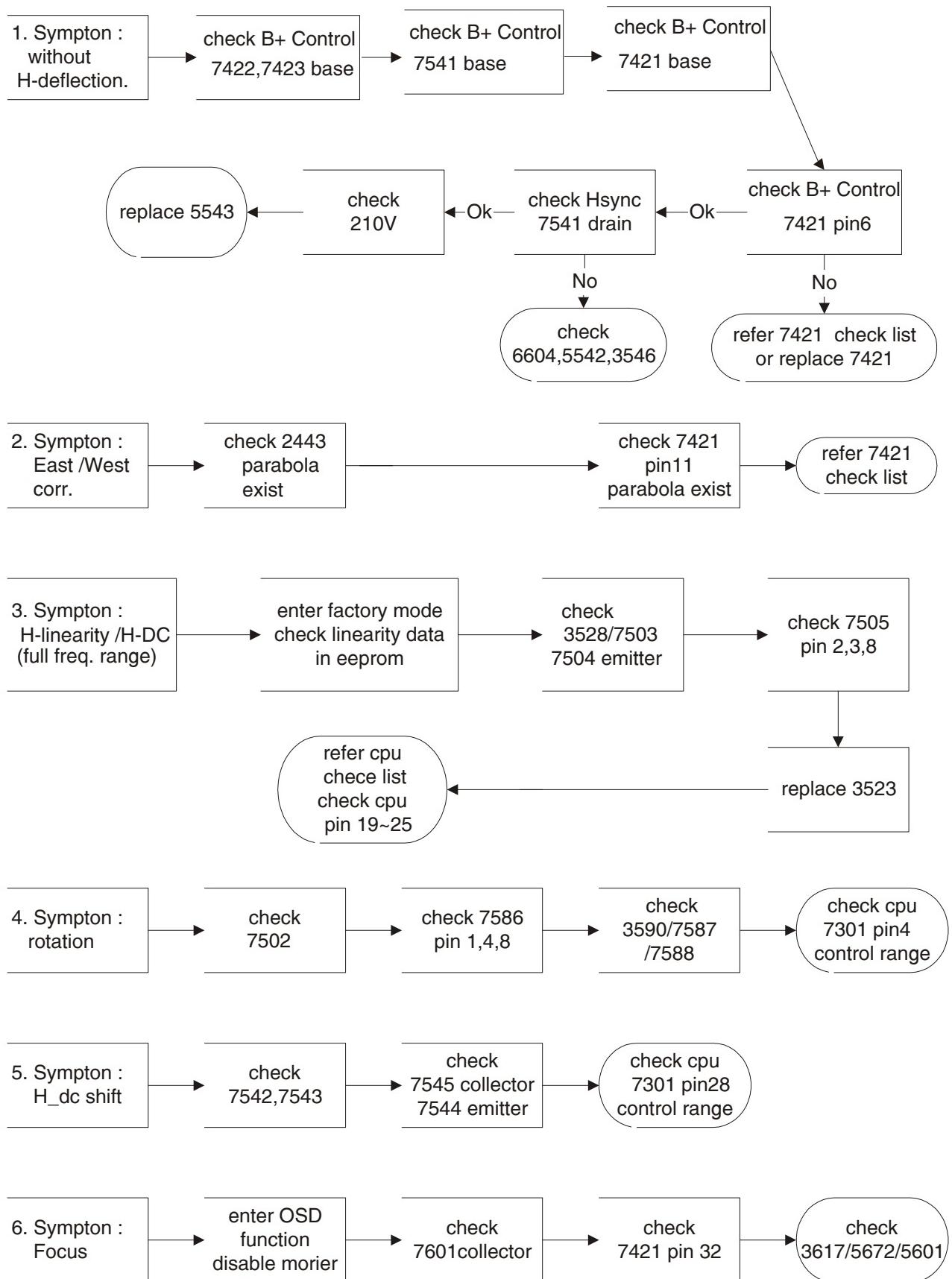


[Go to cover page](#)

Repair Flow Chart

C. Horizontal deflection

output repair flow :

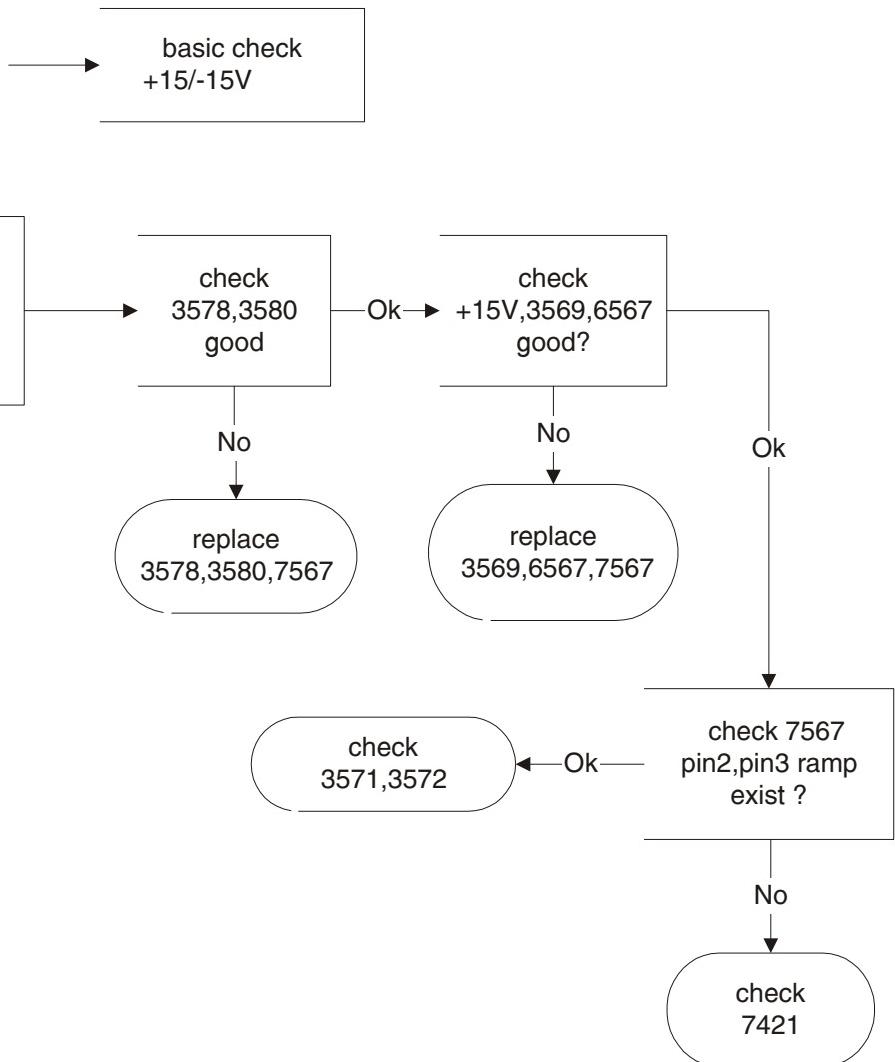


Repair Flow Chart

201B4 M25P 45

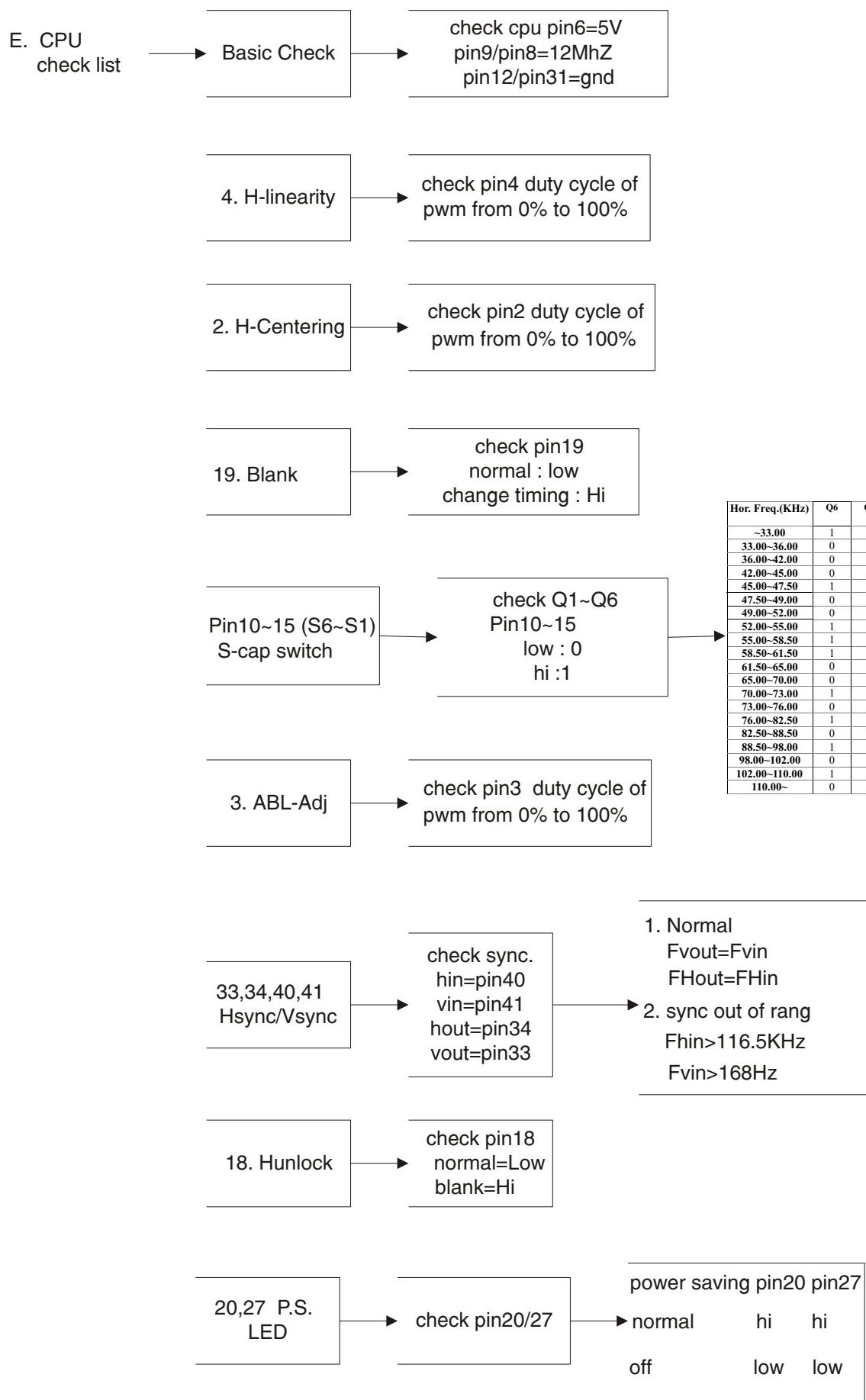
[Go to cover page](#)

D. Vertical Deflection Failure



Repair Flow Chart

[Go to cover page](#)

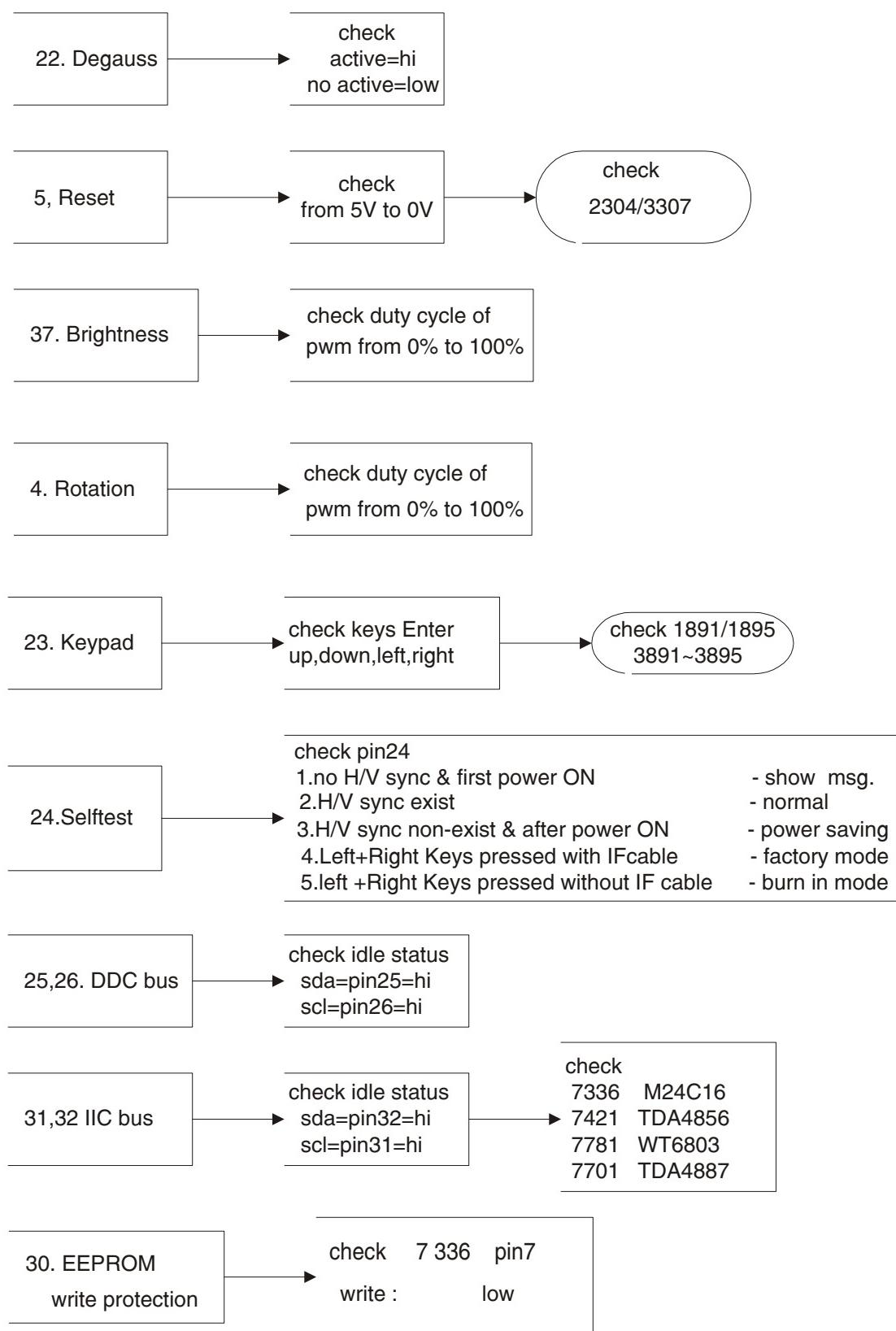


Hor. Freq.(KHz)	Q6	Q5	Q4	Q3	Q2	Q1
~33.00	1	1	1	1	1	1
33.00~36.00	0	1	1	1	0	1
36.00~42.00	0	1	1	0	0	1
42.00~45.00	0	0	1	1	1	0
45.00~47.50	1	1	1	0	1	0
47.50~49.00	0	1	1	0	1	0
49.00~52.00	0	1	1	0	1	0
52.00~55.00	1	0	0	0	1	0
55.00~58.50	1	1	1	1	0	0
58.50~61.50	1	1	0	1	0	0
61.50~65.00	0	1	0	1	0	0
65.00~70.00	0	0	0	1	0	0
70.00~73.00	1	1	1	0	0	0
73.00~76.00	0	1	1	0	0	0
76.00~82.50	1	0	1	0	0	0
82.50~88.50	0	0	1	0	0	0
88.50~98.00	1	1	0	0	0	0
98.00~102.00	0	1	0	0	0	0
102.00~110.00	1	0	0	0	0	0
110.00~	0	0	0	0	0	0

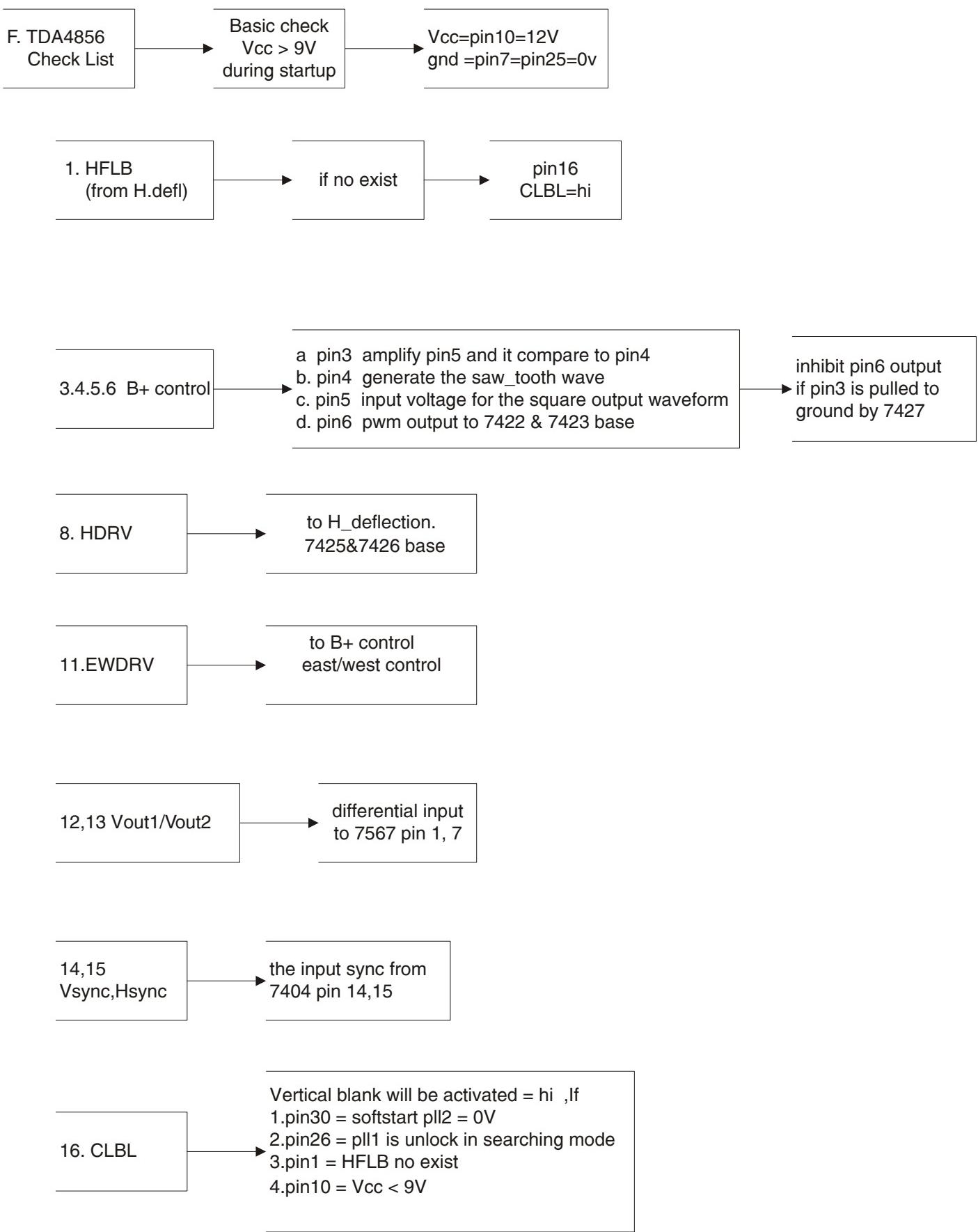
Repair Flow Chart

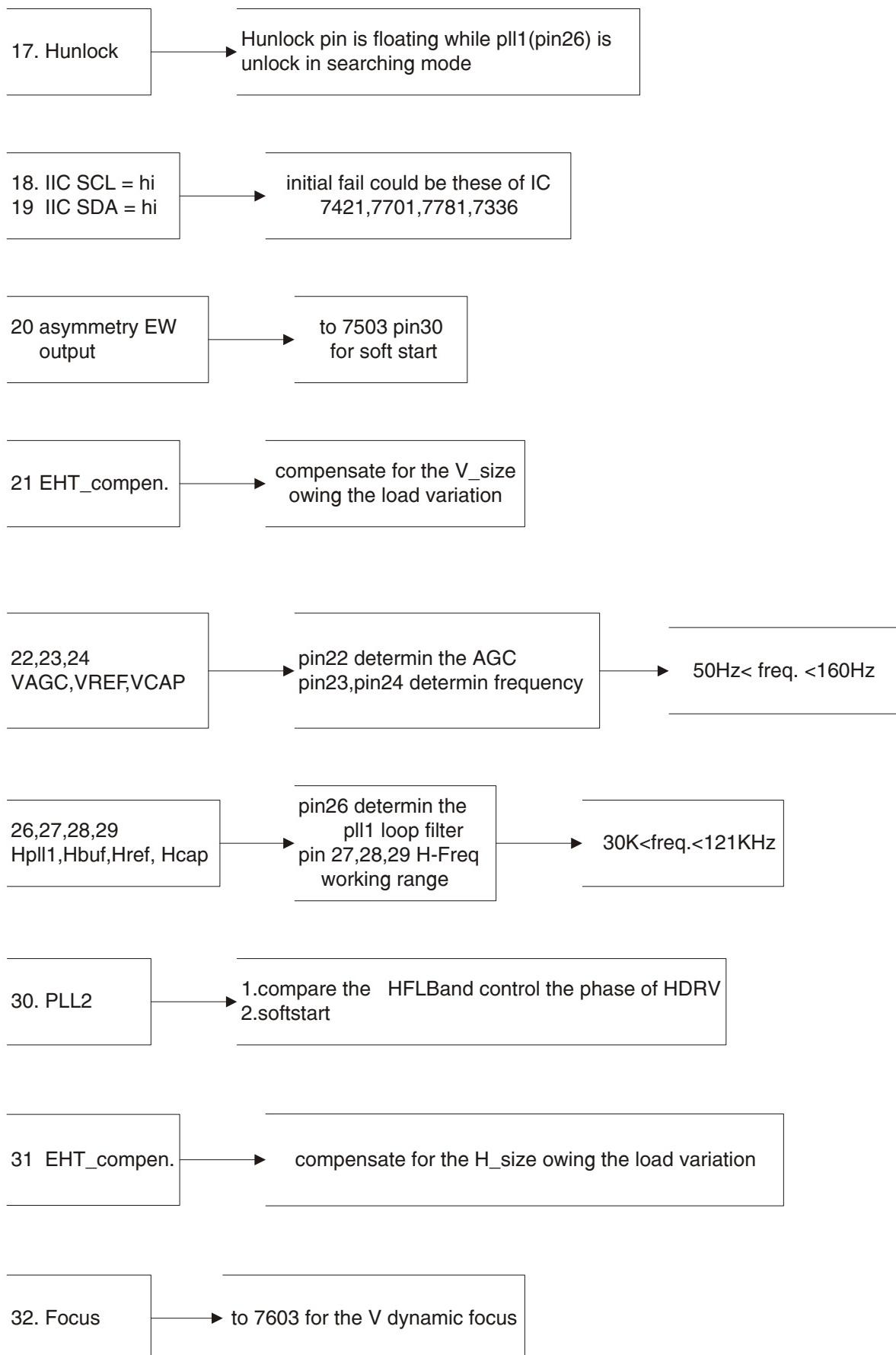
201B4 M25P 47

[Go to cover page](#)



Repair Flow Chart





[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

**M25P 201B4
GENERAL PRODUCT
SPECIFICATION**

- . MICRO PROCESSOR-BASED DIGITAL CONTROL WITH **34** FACTORY PRESETS AND **16** USER MODES TO ENSURE PICTURE CONFIGURATIONS ARE ALWAYS MAINTAINED WHEN SWITCH BETWEEN COMMON VIDEO MODES AND USER DEFINED CUSTOM MODES.
- . USER FRIENDLY OSD DISPLAY FOR MODE IDENTIFICATION/ADJUSTMENT
 - . DDC 2B COMMUNICATION CAPABILITY
- . MAX. RESOLUTION 1920 X 1440 NON-INTERLACED AT 75 HZ
 - . 21" 0.25 MM AG MASK NF PICTURE TUBE
 - . EASY TILT & SWIVEL BASE
- . FULL RANGE POWER SUPPLY 90 - 264 VAC
- . CE ENVIRONMENTAL POLICY with MHR (Option)
- . FLAT SQUARE TUBE TO REDUCE LIGHT REFLECTION
 - . POWER MANAGEMENT CAPABILITY
 - . LOW EMISSION TCO 99
 - . MOIRE' CANCELLATION
 - . AUTO CALIBRATION FUNCTION
 - . sRGB

CLASS NO.	21" AUTO SCAN CMTR						
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS						
2002-01-23				8639 000 11832			
NAME ALEX CHEN	SUPERS.		31	590	—	1	10
TY	CHECK	DATE 2002-01-23		Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			A4



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

CONTENTS

- 1.0 Foreword
- 2.0 Product profile
- 2.1 CRT
- 2.2 Scanning frequencies
- 2.3 Video dot rate
- 2.4 Power input
- 2.5 Power consumption
- 2.6 Dimensions
- 2.7 Weight
- 2.8 Functions
- 2.9 Ambient temperature
- 2.10 Regulatory compliance (SAFETY, EMI/EMS)
- 3.0 Electrical characteristics
- 3.1 Interface signals
- 3.2 Interface
 - 3.2.1 Cable
 - 3.2.2 Adaptor
 - 3.2.3 OSD function control
 - 3.3 Timing requirement
 - 3.3.1 Mode storing capacity
 - 3.3.2 Factory preset timings
 - 3.3.3 Horizontal scanning
 - 3.3.4 Vertical scanning
 - 3.4 Power input connection
 - 3.5 Video amplifiers
 - 3.6 Degaussing
 - 3.7 Requirement for low emission
 - 3.8 Power management
 - 3.9 Display identification
- 4.0 Visual characteristics
- 4.1 Test conditions
- 4.2 Resolution
- 4.3 Brightness
- 4.4 Flagwaving - jitter
- 4.5 Image size
 - 4.5.1 Actual display size
 - 4.5.2 Max. scan size

CLASS NO.	21" AUTO SCAN CMTR					
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23				8639 000 11832		
NAME ALEX CHEN	SUPERS.		31	590	— 2	10 A4
TY	CHECK	DATE 2002-01-23		Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

[Go to cover page](#)



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

- 4.6 Image centering deviation
- 4.7 Picture shift range
- 4.8 Display dimension stability
- 4.9 Geometric distortions
- 4.10 Picture tilt
- 4.11 Image non-linearity
- 4.12 Mis-convergence
- 4.13 Focus check
- 4.14 Brightness uniformity
- 4.15 White color adjustment
- 4.16 White uniformity
- 4.17 Color tracking on full white pattern
- 4.18 Purity
- 4.19 Moir
 - 4.20 Ringing
 - 4.21 Tapping test
- 4.22 Distance between two monitors
- 5.0 Mechanical characteristics
- 5.1 Controls
- 5.2 Unit dimension / weight
- 5.3 Tilt and swivel base
- 5.4 Transportation packages
- 5.4.1 Shipping dimension / weight
- 5.4.2 Block unit / polarization
- 6.0 Environmental characteristics
- 6.1 Susceptibility of display to external environment
- 6.2 Transportation tests
- 6.3 Display disturbances from external environment
- 6.4 Display disturbances to external environment
 - 6.4.1 Ionization radiation
- 7.0 Reliability
- 7.1 Mean time between failures
- 8.0 Quality assurance requirements
- 8.1 Acceptance test
- 9.0 Serviceability

CLASS NO.	21" AUTO SCAN CMTR						
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS						
2002-01-23							
NAME ALEX CHEN	SUPERS.		31	590	—	3	10
TY	CHECK	DATE 2002-01-23		Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			

PHILIPS

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

1.0 FOREWORD

This specification describes a 21" high resolution digitally controlled auto-scan colormonitor with max.resolution up to 1920x1440/75Hz non-interlaced.

2.0 PRODUCT PROFILE

This display monitor unit is a complete color display monitor enclosed in PHILIPS global styling cabinet which has an integrated tilt and swivel base.

2.1 CRT

Type NR. : M51QBN291X115 (SAMSUNG)
 Dimensions : 21 FS
 Phosphor Pitch : 0.25 mm
 Phosphor : P22
 Mask : INVAR MASK
 Deflection angle : 90 deg
 Light transmission : 43%
 Surface of plate : AGARS
 EHT : 27.0 KV
 Useful screen (mm) : 406.4 X 304.8

2.2 Scanning frequencies

Hor. :30 - 115KHz Ver. : 50 - 160 Hz

2.3 Video dot rate : 297MHz

2.4 Power input: 90 - 264 Vac, 47-63 Hz

2.5 Power consumption: 115W Typ. /130 W Max.

2.6 Dimensions : 482(W) x 476(H)x 467(D) mm

2.7 Weight: 24.0 ± 0.5 kg

2.8 Functions :

(1) R/G/B separate analog inputs, H/V composite sync,

(2) Automatic (Poweron) and manual degaussing circuit.

2.9 Ambient temperature: 0 - 35 C

CLASS NO.	21" AUTO SCAN CMTR						
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS						
2002-01-23	ALEX CHEN	SUPERS.		31	590	— 4	10 A4
TY		CHECK	DATE 2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			

[Go to cover page](#)

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

- 2.10 Regulatory compliance:
- (1) Safety :UL 1950
: CSA C22.2 NO. 950
: IEC950/ EN60950
 - (2) EMI : FCC PART 15 class B
: D.O.C. Class B
: EN55022 Class B
: CE mark
: CNS 13438
EMS : EN61000-4-3(80% 1KHz AM modulation) picture jitter <2mm
 - (3) X-RAY Radiation requirement / regulation
: DHHS 21 CFR Subchapter J.
: ROEV /08.01.1987
 - (4) Low Radiation
: TCO99
 - (5) Environmental
: Per CE and BU policy
 - (6) Ergonomic Requirements
: ZH 1/618
: EN 9241-3/ ISO 9241-3(7/92) / ISO 9241-8
 - (7) Harmonic distortion: Meet IEC 1000-3-2.

3.0 Electrical characteristics

3.1 Interface signals

The input signals can be applied in two different modes :

- 1). Video, Hsync., Vsync.
- 2). Video, Composite Sync

Video : 0.7 Vp-p, input impedance, 75 ohm

Sync. : Separate sync TTL level, input
 impedance 2k2 ohm
Hor. sync Positive/Negative
Ver. sync Positive/Negative

Composite sync TTL level, input
 impedance 2k2 ohm
 Positive/Negative

3.2 Interface

3.2.1 Cable

The input signals are applied to the display through a
detachable shielded cable.

CLASS NO.	21" AUTO SCAN CMTR						
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS						
2002-01-23				8639 000 11832			
	NAME ALEX CHEN	SUPERS.		31	590	— 5	10 A4
TY		CHECK	DATE 2002-01-23		Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

PHILIPS

Length : 1.5 m +/- 50 mm (detachable)

Connector type : 15 pin D-Sub male to 15 pin D-Sub male, blue
 IBM PS/2 standard (3 rows)
 with DDC 2B pin assignments

pin assignments :



pin no.	
1	Red video input
2	Green video input
3	Blue video input
4	Optional - connected to pin 10
5	Not connected
6	Red video ground
7	Green video ground
8	Blue video ground
9	+5V
10	Sync ground
11	Optional - connected to pin 10
12	Bi-directional data (SDA)
13	H/H+V sync
14	V sync (VCLK)
15	Data clock (SCL)

All rights strictly reserved.
 Reproduction or issue
 to third parties in any form whatever is not permitted
 without written authority from the proprietors.

2002-03-14

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	590	— 6
TY		CHECK	DATE	2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

- 3.2.2 Adaptor 15 pin D-standard (2 rows male) to 15 pin D-sub (female)
for Apple Macintosh II use.(Option)

pin assignments :

pin no	15 Pin D-standard
1	RED GND
2	RED VIDEO
3	COMPOSITE SYNC
4	SYNC GND
5	GREEN VIDEO
6	GREEN GND
7	NC
8	NC
9	BLUE VIDEO
10	NC
11	NC
12	NC
13	BLUE GND
14	NC
15	NC

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	NAME ALEX CHEN	SUPERS.	31	590	— 7	10 A4
TY	CHECK	DATE 2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

PHILIPS



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

3.2.3 Software control functions via OSD/control

- Adjustable functions:

Main Controls
Language
Zoom
Adjust horizontal
Adjust vertical
Adjust shape
Adjust color
Reset to factory settings
Extra Controls
Close Main Controls
Move selection then

Language

- Language : multi-language(at least 5 language)

Input

- Input signal selection

Zoom

- Zoom

Adjust horizontal

- Adjust position
- Adjust size

Adjust vertical

- Adjust position
- Adjust size

Adjust shape

- Adjust side curve

- Pincushion

- Balanced

- Adjust side angles

- Trapezoid

- Parallelogram

- Rotate image

- Rotate

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	590	— 8
	TY		CHECK	DATE	2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.

[Go to cover page](#)**PHILIPS**

Adjust color
 -9300K for general use
 -6500K for image management
 -5500K for photo retouch
 -sRGB
 - User preset

Reset to factory settings
 - No
 - Yes

Extra Controls

Adjust moir
 Horizontal
 Vertical

! degauss

-
 -Auto calibrate

All rights strictly reserved.
 Reproduction or issue
 to third parties in any form whatever is not permitted
 without written authority from the proprietors.

3.3 Timing requirement

3.3.1 Mode storing capacity

Total modes available : 50
 (1) Factory modes : 34 (Including 7 preset mode)
 (2) User modes : 16

3.3.2 Factory preset timings

The factory settings of size and centering are
 according to the reference timing charts (see fig-8,fig-9)

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	590	— 9
TY		CHECK	DATE	2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.

PHILIPS

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

MODE NO.	1	2	3	4
RESOLUTION	640 x 480	720 x 400	640 x 480	640 x 480
Dot clock(MHz)	25.175	28.321	31.500	31.500
f h	31.469 kHz	31.468 kHz	37.500 KHz	37.861 kHz
A (us)	31.778	31.778	26.667	26.413
B (us)	3.813	3.813	2.032	1.270
C (us)	1.907	1.907	3.810	3.810
D (us)	25.422	25.423	20.317	20.317
E (us)	0.636	0.325	0.508	1.016
f v	59.941 Hz	70.084 Hz	75.000 Hz	72.810 Hz
O (ms)	16.683	14.268	13.333	13.735
P (ms)	0.064	0.064	0.080	0.079
Q (ms)	1.049	1.112	0.427	0.528
R (ms)	15.253	12.711	12.800	12.678
S (ms)	0.317	0.382	0.026	0.45
SYNC. H/V POLARITY	- / -	- / +	- / -	- / -
SEP . SYNC	Y	Y	Y	Y

MODE NO.	5	6	7	8
RESOLUTION	800x600	640 x 480	800 x 600	800 x 600
Dot clock(MHz)	40.000	36.000	49.500	50.000
f h	37.879 kHz	43.269 kHz	46.875 kHz	48.077 kHz
A (us)	26.400	23.111	21.333	20.800
B (us)	3.200	1.556	1.616	2.400
C (us)	2.200	2.222	3.232	1.280
D (us)	20.000	17.778	16.162	16.000
E (us)	1.000	1.555	0.323	1.12
f v	60.317Hz	85.008 Hz	75.000 Hz	72.188 Hz
O (ms)	16.579	11.763	13.333	13.853
P (ms)	0.106	0.069	0.064	0.125
Q (ms)	0.607	0.578	0.448	0.478
R (ms)	15.840	11.093	12.800	12.480
S (ms)	0.026	0.023	0.021	0.77
SYNC. H/V POLARITY	+ / +	- / -	+ / +	+ / +
SEP . SYNC	Y	Y	Y	Y

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832	
	TYPE : 201B40/00C-M25P-201B4				
	BRAND : PHILIPS				
2002-01-23	NAME ALEX CHEN	SUPERS.	31	590 — 10 10 A4	
TY	CHECK	DATE 2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

MODE NO.	9	10	11	12
RESOLUTION	1024 x 768	832 x 624	640 x 480	800 x 600
Dot clock(MHz)	65.000	57.280	40.500	56.250
f h	48.363 kHz	49.722 kHz	50.628 kHz	53.674 kHz
A (us)	20.677	20.110	19.752	18.631
B (us)	2.092	1.117	1.580	1.138
C (us)	2.462	3.910	1.975	2.702
D (us)	15.754	14.520	15.802	14.222
E (us)	0.369	0.563	0.395	0.569
f v	60.004 Hz	74.546 Hz	100.10 Hz	85.061 Hz
O (ms)	16.666	13.410	9.995	11.756
P (ms)	0.124	0.060	0.059	0.056
Q (ms)	0.600	0.784	0.435	0.503
R (ms)	15.880	12.550	9.481	11.179
S (ms)	0.062	0.016	0.020	0.018
SYNC. H/V POLARITY	- / -	+ / +	- / -	+ / +
SEP . SYNC	Y	Y	Y	Y

MODE NO.	13	14	15	16
RESOLUTION	1024 x 768	1024 x 768	800 x 600	1280 x 1024
Dot clock(MHz)	75.000	78.750	67.500	108.000
f h	56.476 kHz	60.023 kHz	63.923 kHz	63.981 kHz
A (us)	17.707	16.660	15.644	15.630
B (us)	1.813	1.219	0.948	1.037
C (us)	1.920	2.235	2.370	2.296
D (us)	13.653	13.003	11.852	11.852
E (us)	0.321	0.203	0.474	0.445
f v	70.069 Hz	75.029 Hz	100.00 Hz	60.020 Hz
O (ms)	14.272	13.328	9.997	16.661
P (ms)	0.016	0.050	0.047	0.047
Q (ms)	0.513	0.466	0.548	0.594
R (ms)	13.599	12.795	9.387	16.005
S (ms)	0.054	0.017	0.015	0.015
SYNC. H/V POLARITY	- / -	+ / +	+ / +	+ / +
SEP . SYNC	Y	Y	Y	Y

CLASS NO.	21" AUTO SCAN CMTR					
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS			8639 000 11832		
2002-01-23						
NAME ALEX CHEN	SUPERS.		31	590	— 11	10 A4
TY	CHECK	DATE 2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

PHILIPS

All rights strictly reserved.
Reproduction or Issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

MODE NO.	17	18	19	20
RESOLUTION	1024 x 768	1152 x 870	1600 x 1200	1280 x1024
Dot clock(MHz)	94.500	100.000	162.000	135.00
f h	68.677 kHz	68.681 kHz	75.000 kHz	79.976 kHz
A (us)	14.561	14.560	13.333	12.504
B (us)	1.016	1.280	1.185	1.067
C (us)	2.201	1.440	1.877	1.837
D (us)	10.836	11.520	9.877	9.481
E (us)	0.508	0.32	0.394	0.119
f v	84.997 Hz	74.979 Hz	60.000 Hz	75.024 Hz
O (ms)	11.765	13.333	16.667	13.329
P (ms)	0.044	0.044	0.040	0.038
Q (ms)	0.524	0.568	0.613	0.475
R (ms)	11.183	12.678	16.000	12.804
S (ms)	0.014	0.043	0.014	0.012
SYNC. H/V POLARITY	+ / +	- / -	+ / +	+ / +
SEP . SYNC	Y	Y	Y	Y

MODE NO.	21	22	23	24
RESOLUTION	1600 x 1200	1792 x 1344	1856 x 1392	1600 x 1200
Dot clock(MHz)	175.500	204.750	218.250	189.000
f h	81.250 kHz	83.640 kHz	86.333 kHz	87.500 kHz
A (us)	12.308	11.956	11.583	11.429
B (us)	1.094	0.977	1.026	1.016
C (us)	1.732	1.602	1.489	1.608
D (us)	9.117	8.752	8.504	8.466
E (us)	0.365	0.625	0.564	0.339
f v	65.000 Hz	59.999 Hz	59.995 Hz	70.000 Hz
O (ms)	15.385	16.667	16.668	14.286
P (ms)	0.037	0.036	0.035	0.034
Q (ms)	0.566	0.550	0.498	0.526
R (ms)	14.769	16.069	16.124	13.715
S (ms)	0.013	0.012	0.011	0.011
SYNC. H/V POLARITY	+ / +	+ / +	+ / +	+ / +
SEP . SYNC	Y	Y	Y	Y

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832	
	TYPE : 201B40/00C-M25P-201B4				
	BRAND : PHILIPS				
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	
	TY	CHECK	DATE	590 — 12 10 A4	
				Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.	



[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

MODE NO.	25	26	27	28
RESOLUTION	1920 x 1440	1280 x 1024	1600 x 1200	1600 x 1200
Dot clock(MHz)	234.000	157.500	202.500	229.500
f h	90.000 kHz	91.146 kHz	93.750 kHz	106.250 kHz
A (us)	11.111	10.971	10.667	9.412
B (us)	0.889	1.016	0.948	0.837
C (us)	1.470	1.422	1.501	1.325
D (us)	8.205	8.127	7.901	6.972
E (us)	0.547	0.406	0.317	0.278
f v	60.000 Hz	85.024 Hz	75.000 Hz	85.000 Hz
O (ms)	16.667	11.761	13.334	11.765
P (ms)	0.033	0.033	0.032	0.028
Q (ms)	0.622	0.483	0.491	0.433
R (ms)	16.000	11.234	12.800	11.294
S (ms)	0.012	0.011	0.011	0.01
SYNC. H/V POLARITY	+ / +	+ / +	+ / +	+ / +
SEP . SYNC	Y	Y	Y	Y

MODE NO.	29	30	31	32
RESOLUTION	1792 x 1344	1856x1392	1920x1440	1792x1344
Dot clock(MHz)	261.000	279.713	297	281.014
f h	106.270 kHz	109.950 kHz	112.5 kHz	114.048
A (us)	9.410	9.095	8.889	8.768
B (us)	0.828	0.715	0.754	0.712
C (us)	1.349	1.23	1.185	1.196
D (us)	6.866	6.635	6.465	6.377
E (us)	0.367	0.515	0.485	0.483
f v	74.997 Hz	75Hz	75Hz	81Hz
O (ms)	13.334	13.333	13.333	12.346
P (ms)	0.028	0.027	0.027	0.026
Q (ms)	0.649	0.636	0.636	0.526
R (ms)	12.647	12.66	12.66	11.785
S (ms)	0.01	0.01	0.008	0.009
SYNC. H/V	+ / +	+ / +	+ / +	+ / +

CLASS NO.

21" AUTO SCAN CMTR

TYPE : 201B40/00C-M25P-201B4
BRAND : PHILIPS

8639 000 11832

2002-01-23

NAME ALEX CHEN

SUPERS.

31

590

— 13

10

A4

TY

CHECK

DATE 2002-01-23

Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.

PHILIPS

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

MODE NO.	33	34
RESOLUTION	1280x1024	1600x1200
Dot clock(MHz)	202.815	254.446
f h	115.236kHz	115.238kHz
A (us)	8.678	8.678
B (us)	0.710	0.692
C (us)	1.183	1.195
D (us)	6.311	6.288
E (us)	0.474	0.503
f v	106.7Hz	91.758Hz
O (ms)	9.372	10.899
P (ms)	0.026	0.026
Q (ms)	0.451	0.451
R (ms)	8.886	10.413
S (ms)	0.009	0.009
SYNC. H/V	+ / +	+ / +
POLARITY		
SEP . SYNC	Y	Y

3.3.3 Horizontal scanning

Sync polarity : Positive or Negative
 Scanning frequency : 30 - 115 KHz
 Retrace time : 1.8 sec (typical)

3.3.4 Vertical scanning

Sync polarity : Positive or Negative
 Scanning frequency : 50 - 160 Hz

3.4 Power input connection

Power cord length : 1.5 M
 Power cord type : 3 leads detachable power cord with protective earth plug.

3.5 Video amplifiers

Rise time/Fall time : 4.0 / 4.5 ns
 (excluding rise/fall time due to test pattern & test probe)
 Overshoot/undershoot : Max. 12%
 Black level shift : Max. 3%
 Sag : Max. 5%

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832				
	TYPE : 201B40/00C-M25P-201B4							
	BRAND : PHILIPS							
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	590	— 14	10 A4	
TY		CHECK	DATE	2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

[Go to cover page](#)**PHILIPS**

3.6 Degaussing

An automatic degaussing circuit is provided and required no intervention. The degaussing is activated at the time of switch-on and power saving wake up or switch-on again after switched-off for longer than 30 minutes. Manual degaussing is provided to eliminate any color impurity.

3.7 Requirement for low emission

- (1) Electro static potential : < 0.5 KV
- (2) Alternating Elec. field

ELF 5 - 2 KHz : 10.0 V/M
VLF 2 - 400 KHz : 1.0 V/M

- (3) Magnetic field

ELF 5 - 2 KHz : 200 nT
VLF 2 - 400 KHz : 25 nT

3.8 Power management

The power consumption and the status indication of the set with power management function are as follows,

STATUS	Horizontal	Vertical	Power Spec	LED
On	Pulse	Pulse	as normal on	Green
OFF	No Pulse	Pulse	< 2 W	Yellow
OFF	Pulse	No Pulse	< 2 W	Yellow
OFF	No Pulse	No Pulse	< 2 W	Yellow

Compliant with TCO99 power saving requirement
EPA energy star requirement
E2000

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832			
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS						
2002-01-23				31	590	— 15	10 A4
NAME ALEX CHEN	SUPERS.						
TY	CHECK	DATE 2002-01-23		Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

3.9 Display identification

In accordance with VESA Display Channel Standard and having DDC 2B capability

4.0 Visual characteristics

4.1 Test conditions

Unless otherwise specified, this specification is defined under the following conditions.

(1) Input signal: As defined in 3.3, 1024 x 768 non-interlaced mode (68.7KHz), signal sources must have 75 ohm output impedance, with 0.7Vpp video level.

(2) Luminance setting: controls to be set to 20ft-lb with full screen 100% duty cycle white signal.

(3) Warm up: more than 30 minutes after power on with signal supplied.

(4) Ambient light: 400 -- 600 lux.

(5) Ambient temperature: 20 - 5 °C

(6) Ambient magnetic field: no special ambient magnetic field existed. (the ac leakage flux, dc flux caused by transformer magnet, etc.)

(7) CRT face: East

4.2 Resolution

Inspection modes :

Mode	Resolution	H. freq. /V.freq	Standard
1.	1024 x 768	60.023Khz/75.029Hz	(VESA/75)
2.	1024 x 768	68.677Khz/84.997Hz	(VESA/85)
3.	1280 x 1024	79.976Khz/75.024Hz	(VESA/75)
4.	1280 x 1024	91.146Khz/85.024Hz	(VESA/85)
5.	1600 x 1200	93.75Khz/75.000Hz	(VESA/75)
6.	1600 x 1200	106.25Khz/85.000Hz	(VESA/85)
7.	1792 x 1344	106.3Khz/75.000Hz	(VESA/75)
8.	1920x1440	112.5Khz/75Hz	(VESA/75)

!

CLASS NO.	21" AUTO SCAN CMTR						
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS						
2002-01-23	ALEX CHEN	SUPERS.		31	590	— 16	10 A4
TY		CHECK	DATE 2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

4.3 Brightness

Color Temp	Brightness control	Contrast control	White Square (see fig-5)	Full white		
	MIN	MIN	-	-		
	CENTER	MIN	-	< 0.1 ft-lb		
@9300K	CENTER	MAX	32 ft-lb	30 ft-lb	i	U
@6500K	CENTER	MAX	28 ft-lb	-		
@5500K	CENTER	MAX	25 ft-lb	-		
@9300K	MAX	MAX	-	-		

4.3.1 sRGB

Once press RGB function on OSD, the luminance shall be changed to 23+/- 3ft-lb and color temperature is matching to 6500°K, at white square pattern.

4.4 Flagwaving - jitter

Less then 0.15mm.

4.5 Image size

4.5.1 Actual display size

The dimensions of the data area, measured along the picture center of horizontal and vertical axis of the screen, are listed below: (see Fig 1) (392 +/- 4 mm) X (294 +/- 4 mm)

4.5.2 Max scan size

Maximum active video size should be not smaller than mask opening. The mask opening is 406.4x 304.8 mm.

4.6 Image centering deviation

|A-B| and |C-D| <= 6 mm, please see Fig 2

4.7 Picture shift range

H-shift range : total 30 mm.
V-shift range : total 15mm.

4.8 Display dimension stability

Due to brightness	:	1.0 %
Due to aging	:	1.0 %
Due to mains voltage	:	1.0 %
Dynamic	:	< 1mm

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	590	— 17
	TY		CHECK	DATE	2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

9300 K CIE coordinates X = 0.283 0.020
Y = 0.297 0.020

6500 K CIE coordinates X = 0.313 0.020
Y = 0.329 0.020

5500 K CIE coordinates X = 0.332 0.020
Y = 0.347 0.020

4.16 White uniformity

Set the brightness control at center 50 % position, then adjust the contrast control to 100%. The color coordinate at any point on the screen should be :

X = X (center) 0.015
Y = Y (center) 0.015

4.17 Color tracking on full white pattern

Adjust the contrast control from max. to min.(with brightness at click position). The color coordinates should not deviate more than:

x = x (center) +/- 0.015
y = y (center) +/- 0.015

4.18 Purity

Conditions: With full color pattern, with brightness control at 50 % position and contrast control in maximum, under the specific destinations of earth magnetic environments.

4.19 Moire

At 15FL contrast & moir is acceptable if not over 1/3 area..

4.20 Ringing

Apply a full white pattern at 107KHz, set horizontal raster symmetrically by raster shift press the OSD button & select horizontal position shift the image to the left edge of the raster. the yoke ring should less than 10mm.

4.21 Tapping test

No interference does disturb the monitor picture during tapping test with a rubber hammer.

4.22 Distance between two monitors

Two monitors of the same monitor type which were conducted with different Modes or frequencies, don t show any inference in a distance down to 25cm.

5.0 Mechanical characteristics

5.1 Controls

Front side :

- AC power switch
- OSD function key

Rear :

- D- sub / BNC
- Power cord socket

CLASS NO.

21" AUTO SCAN CMTR

TYPE : 201B40/00C-M25P-201B4
BRAND : PHILIPS

8639 000 11832

2002-01-23

NAME ALEX CHEN

SUPERS.

31

590

— 19

10

A4

TY

CHECK

DATE 2002-01-23

Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

4.21 Tapping test
No interference does disturb the monitor picture during tapping test with a rubber hammer.

4.22 Distance between two monitors
Two monitors of the same monitor type which were conducted with different Modes or frequencies, don't show any inference in a distance down to 25cm.

5.0 Mechanical characteristics

5.1 Controls

Front side:

- AC power switch
- OSD function key

Rear :

- D-sub / BNC
- Power cord socket

5.2 Unit dimension / Weight

Set dimension (incl. pedestal) : 482(W) x 476(H) x 467(D) mm
Net weight : 24 ± 0.5 Kg

5.3 Tilt and swivel base

The display should be equipped with a tilt & swivel device allowing rotation over an angle of 90 degree left or rightward and for a tilt of -5 degree to +15 degree with respect to the horizontal position.

5.4 Transportation packages

5.4.1 Shipping dimension/Weight

Carton dimension : 557(W) x 627(H) x 596(D) mm
Gross weight : 28.0 ± 0.5Kg

5.4.2 Block unit / Polarization

<u>layers/block</u>	<u>sets/layer</u>	<u>sets/block unit</u>
3	4	12

<u>blocks/container</u>	
<u>20 feet</u>	<u>40 feet</u>
8	20

6.0 Environmental characteristics

The following sections define the interference and susceptibility condition limits that might occur between external environment and the display device.

CLASS NO.	21" AUTO SCAN CMTR					
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23				8639 000 11832		
NAME	ALEX CHEN	SUPERS.	31	590	— 20	10 A4
TY		CHECK	DATE 2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

6.1 Susceptibility of display to external environment

Operating

- Temperature : 0 to 35 degree C
- Humidity : 10 to 90% (w/o condensation)
- Altitude : 10,000 ft

Storage

- Temperature : -40 to 60 degree C
- Humidity : 5 to 95% (w/o condensation)
- Altitude : 40,000 ft
- Condensation : should be prevented

6.2 Transportation tests

TEST ITEM	TEST CONDITION	STANDARD REFERENCE
1. PACKAGED TEST :		
1.1 Packaged random vibra. test 4 sets	*5 ~ 200 Hz, 0.73 Grms , *30 min/axis, 3 axes.,	Ref. ASTM D-4169
1.2 Drop test *4 sets after random vibra. Test	Drop Height:45 CM *Sequence:1C-3E-6F , 10 drops,	NSTA height increment one level NSTA
1.3 Cold drop test (Only for reference) 2 sets	*-10 C for 16 hours,recovery time after cold test:+/- 5minutes *Gross weight drop height: 30 CM *Sequence:1C-3F , 4drops ,	UN-D1400 NSTA
2. UN-PACKAGED VIBRATION TEST :		
2.1 Operating random vibra. test 2 sets	*5~500 Hz, 0.25 Grms, *30 min/axis 3 axes.	Ref.OEM spec.
2.2 Shock test(half sine) 2 sets	a.100 G , < 3 msec , 6 shocks *G value measurement filter:330Hz #Exclude CRT impurity (Only for reference)	Ref.OEM spec

TOTAL : 10 sets

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	NAME ALEX CHEN	SUPERS.	31	590	— 21	10 A4
TY	CHECK	DATE 2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

- 6.3 Display disturbances from external environment
According to IEC 801-2 for ESD disturbances
- 6.4 Display disturbances to external environment
- 6.4.1 Ionizatic radiation
Completely fulfilled International Commission of
Radiological Protection (ICRP) requirement 0.5 mR/hr.
- 7.0 Reliability
- 7.1 Mean Time Between Failures
MTBF to be calculated according to military standard MIL-HDBK-217C.
MTBF >= 75,000 hrs (excluding CRT)

Total hrs (power on) x Total sets

$$\text{Practice of MTBF} = \frac{\text{Total hrs (power on) x Total sets}}{\text{NO. of failed sets}}$$

- 8.0 Quality assurance requirements
- 8.1 Acceptance test
according to MIL-STD-105D Control II level

AQL : 0.65 (major)
2.50 (minor)
(please also refer to annual quality agreement)
Customer acceptance criteria : UAW0377/00
- 9.0 Serviceability
The serviceability of this monitor should fulfill the
requirements which are prescribed in UAW-0346 and must
be checked with the check list UAT-0361.

CLASS NO.	21" AUTO SCAN CMTR					
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23				8639 000 11832		
NAME ALEX CHEN	SUPERS.		31	590	— 22	10 A4
TY	CHECK	DATE 2002-01-23		Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

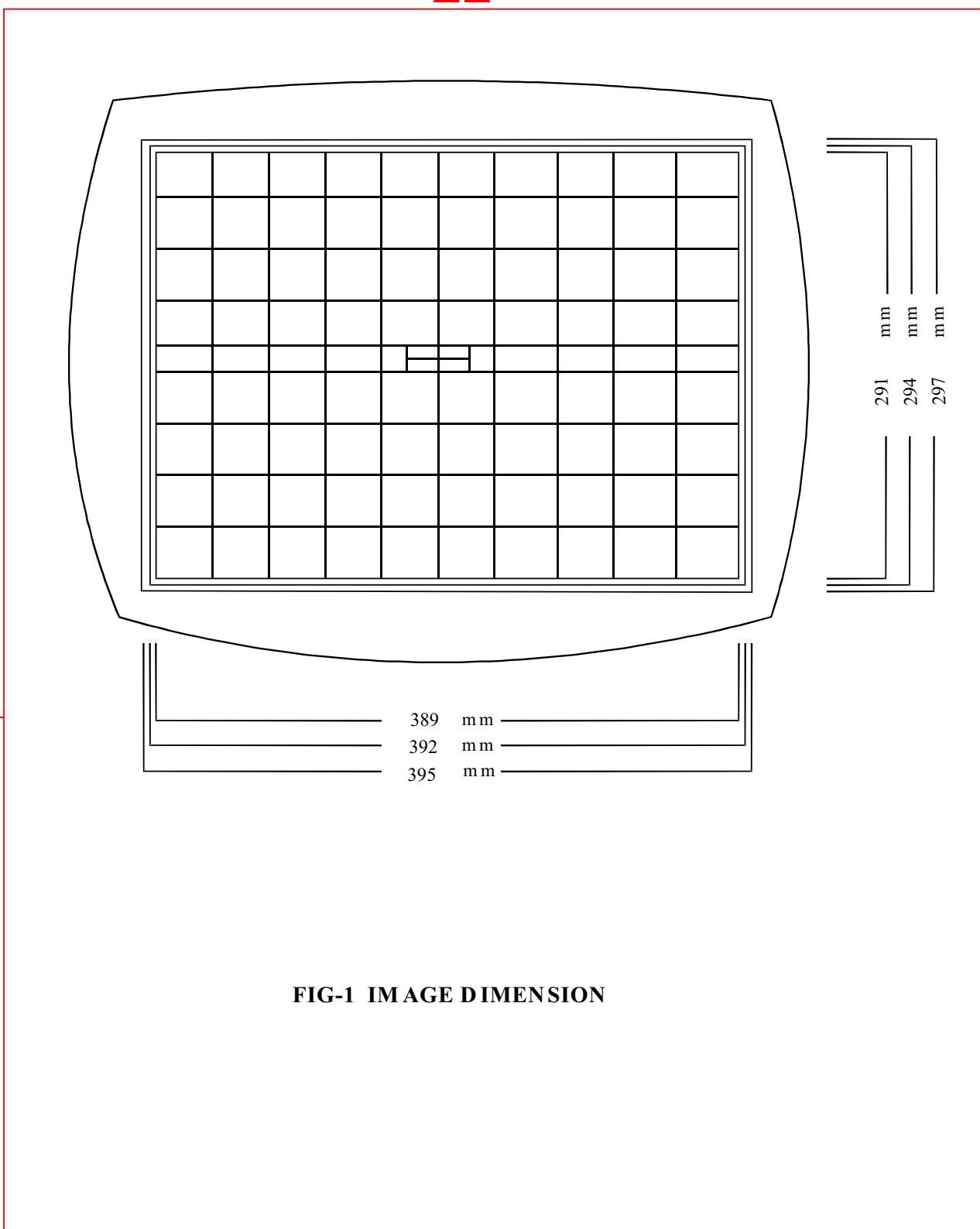


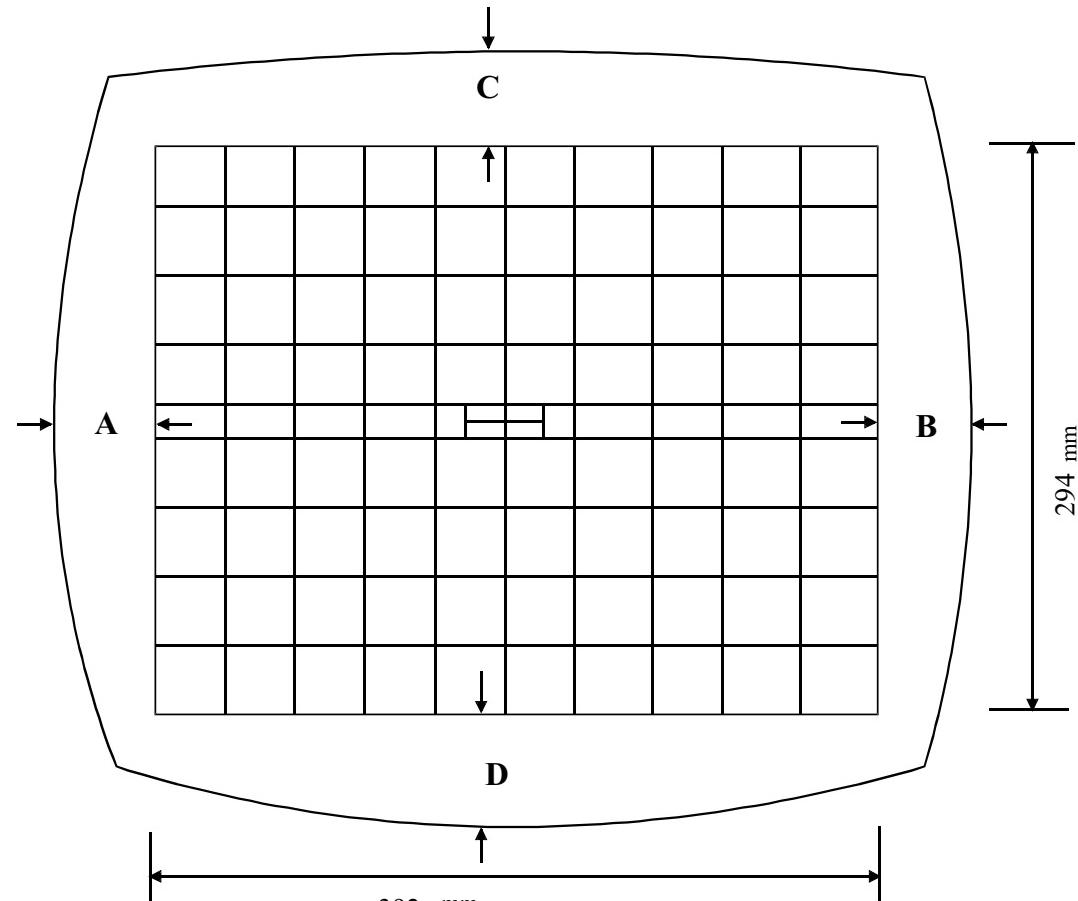
FIG-1 IMAGE DIMENSION

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	ALEX CHEN	SUPERS.	31	590	— 23	10 A4
TY	CHECK	DATE	2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

PHILIPS



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.



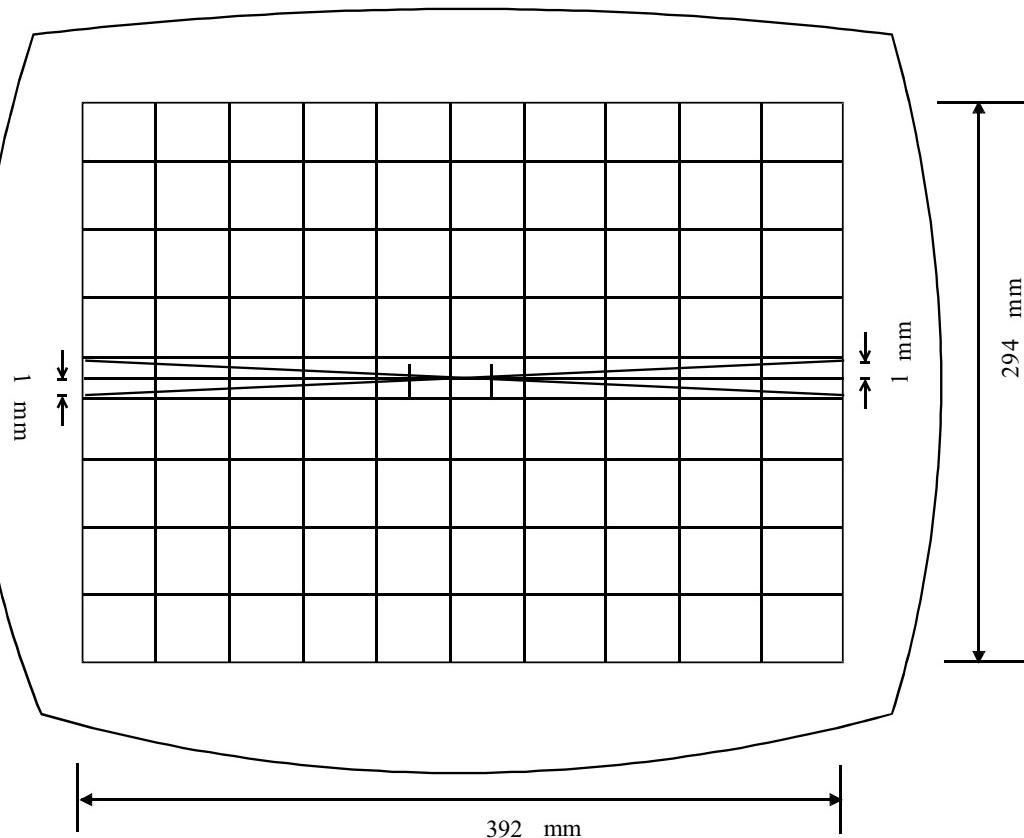
$|A-B| \text{ AND } |C-D| < 6 \text{ mm}$

FIG-2 IMAGE CENTERING

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	ALEX CHEN	SUPERS.	31	590	— 24	10 A4
TY	CHECK	DATE	2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.	

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

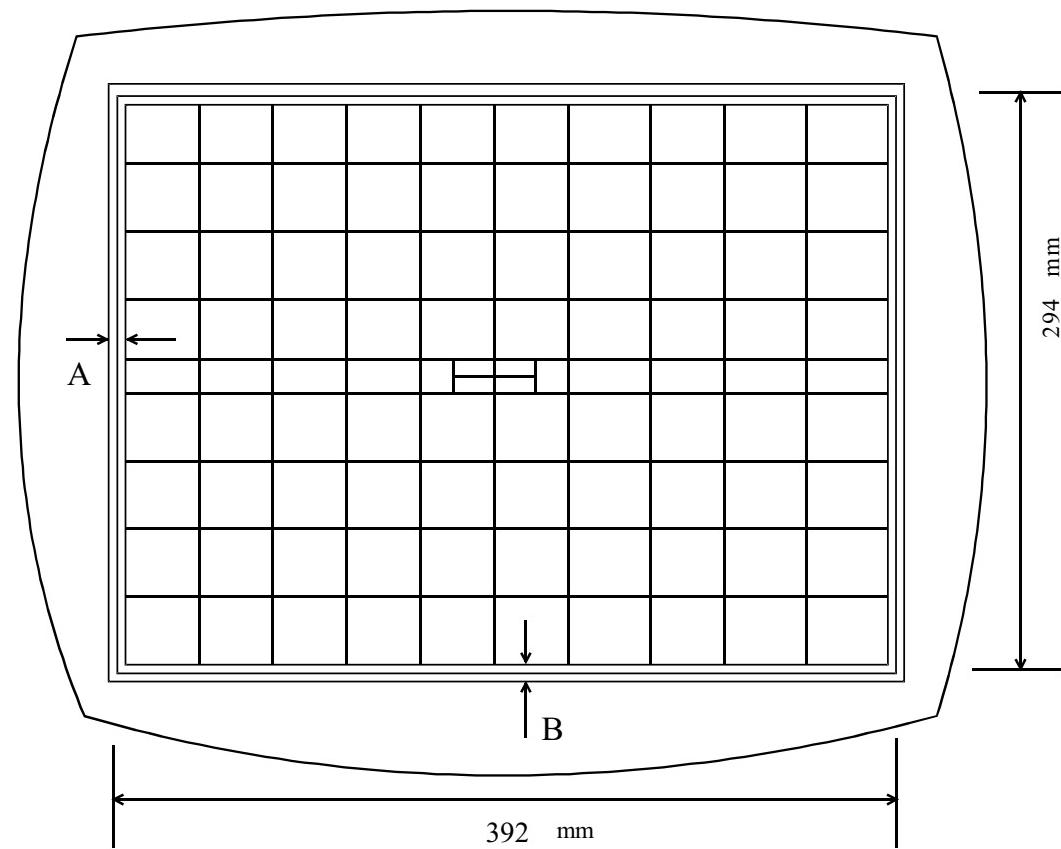
**FIG-3 IMAGE ROTATION**

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832			
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS						
2002-01-23	ALEX CHEN	SUPERS.	31	590	—	25	10
TY	CHECK	DATE	2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			

PHILIPS



All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.



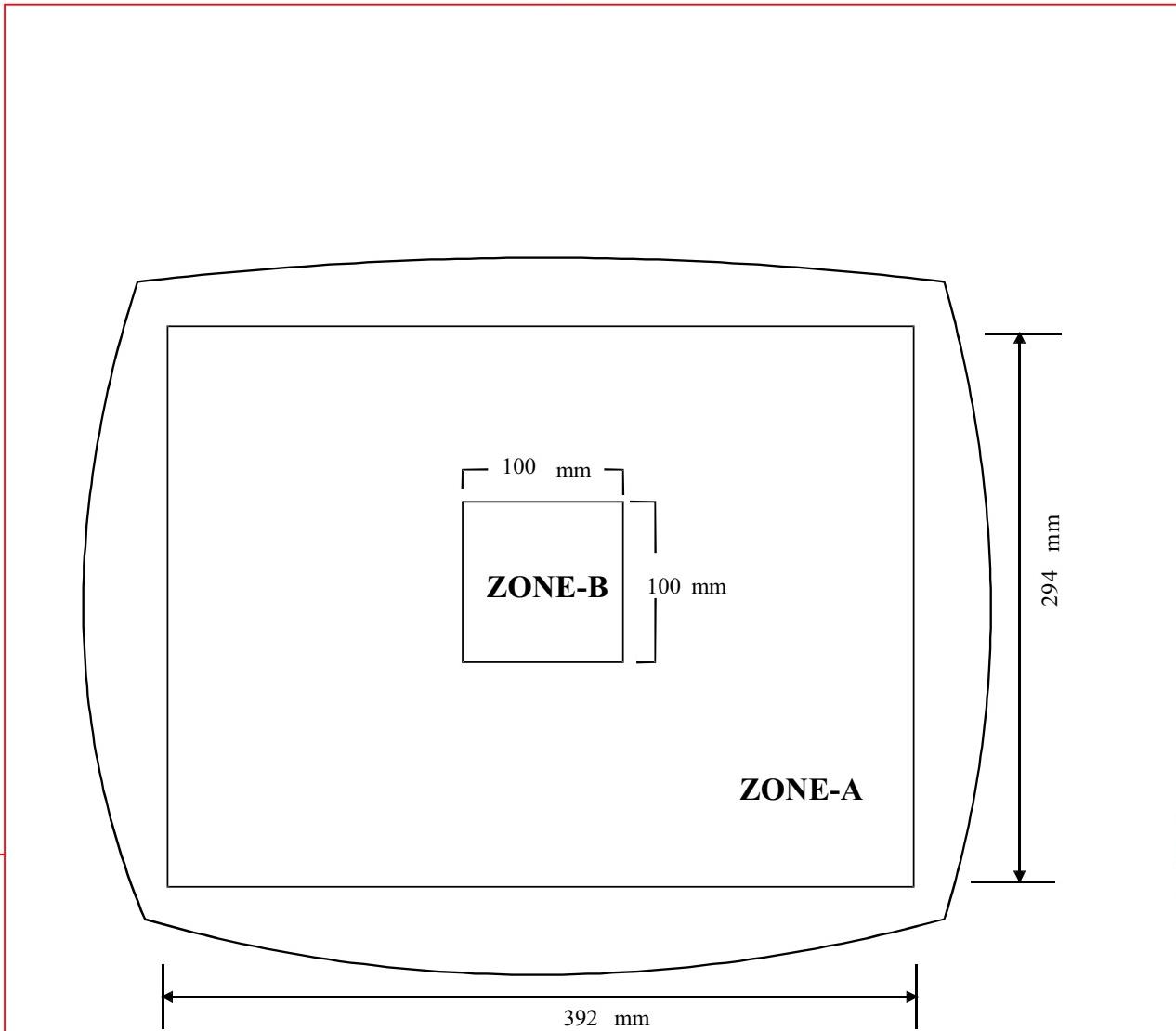
$$A = B = 2.5 \text{ mm}$$

FIG-4 IMAGE GEOMETRY

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	590	— 26
TY		CHECK	DATE	2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.



**FIG-5 BRIGHTNESS AND CONTRAST
MEASUREMENT AREA**

CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23	ALEX CHEN	SUPERS.	31	590	— 27	10 A4
TY	CHECK	DATE	2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.		

PHILIPS



All rights strictly reserved
to third parties in any form whatever is not permitted
without written authority from the proprietors.

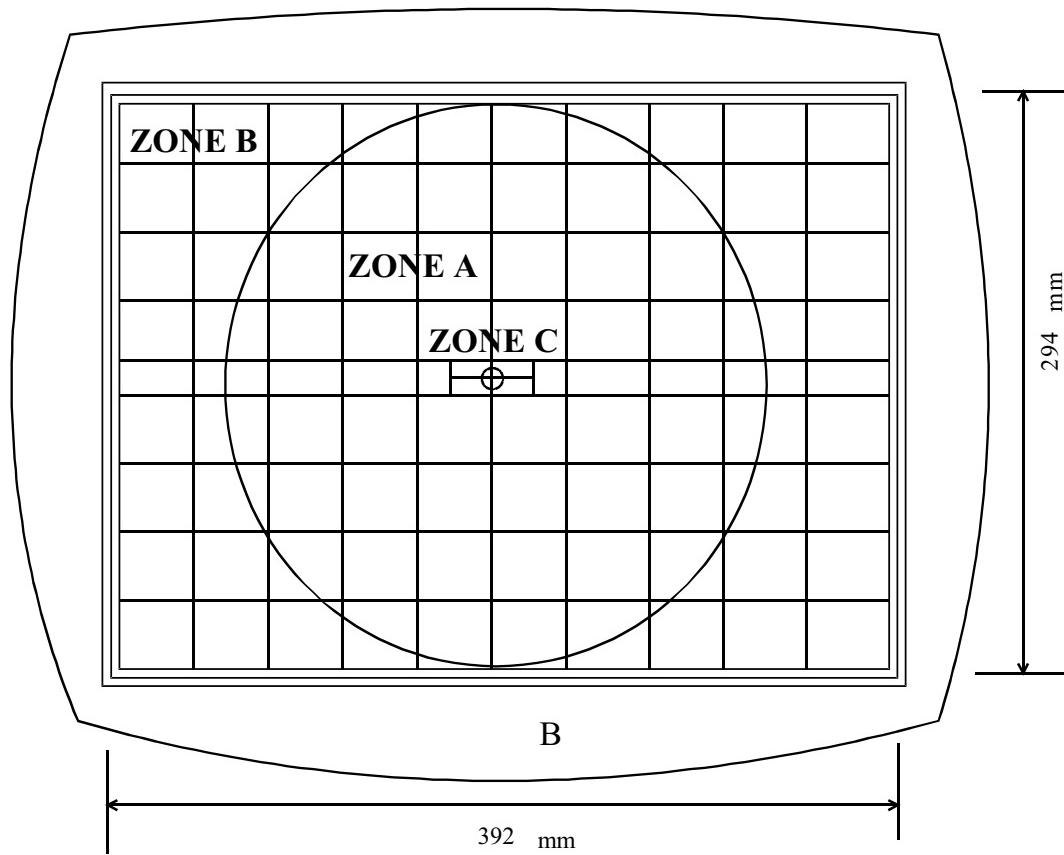


FIG-6 MISCONVERGENCE

CLASS NO.	21" AUTO SCAN CMTR					
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS			8639 000 11832		
2002-01-23	ALEX CHEN	SUPERS.	31	590	— 28	10 A4
TY	CHECK	DATE	2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.	

[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.

1 BYTE = 8BITS

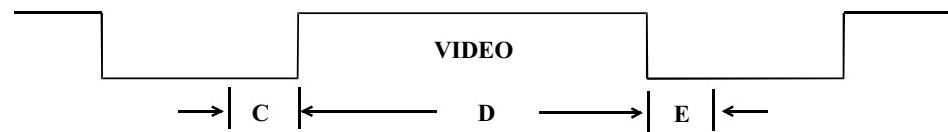
LINE	HEX.DATA	7	6	5	4	3	2	1	0
0	0								
1	0								
2	3	C							
3	4	2							
4	4	2							
5	5	E							
6	5	2							
7	5	2							
8	5	C							
9	4	0							
A	3	C							
B	0	0							
C	0	0							
D	0	0							
E	0	0							
F	0	0							

Fig 7 CHARACTER FORMAT FOR FOCUS CHECK

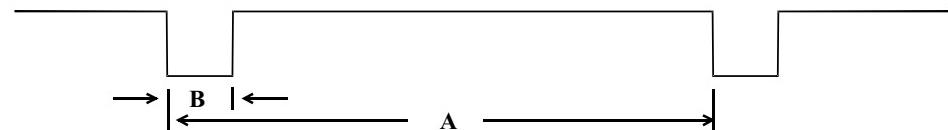
CLASS NO.	21" AUTO SCAN CMTR			8639 000 11832		
	TYPE : 201B40/00C-M25P-201B4					
	BRAND : PHILIPS					
2002-01-23						
NAME ALEX CHEN	SUPERS.	31	590	— 29	10	A4
TY	CHECK	DATE 2002-01-23	Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.			

PHILIPS

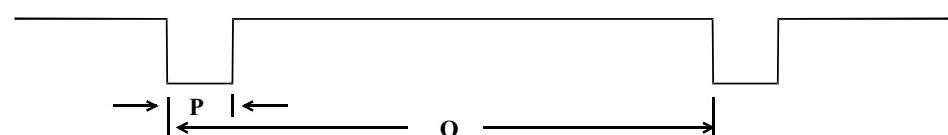
SEPARATE SYNC.



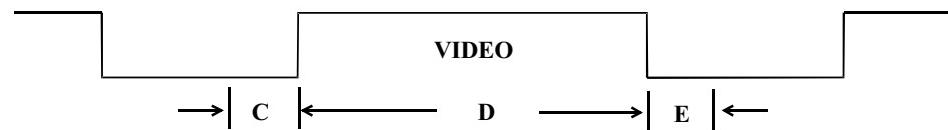
HORIZONTAL



VERTICAL



COMPOSITE SYNC.



HORIZONTAL

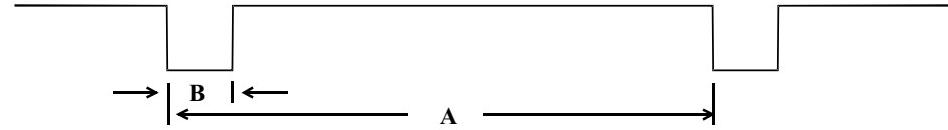
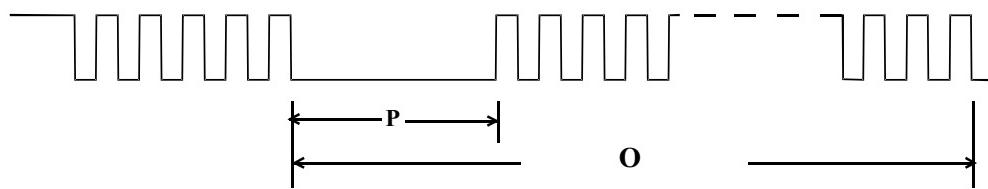
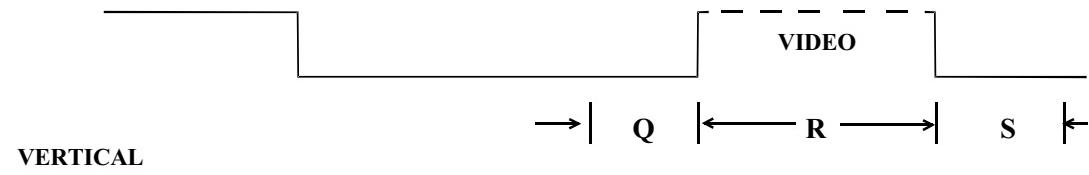


FIG-8 TIMING CHART -1

CLASS NO.	21" AUTO SCAN CMTR						
	TYPE : 201B40/00C-M25P-201B4						
	BRAND : PHILIPS			8639 000 11832			
2002-01-23	NAME	ALEX CHEN	SUPERS.	31	590	— 30	10 A4
TY		CHECK	DATE	2002-01-23	Property of	PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.	

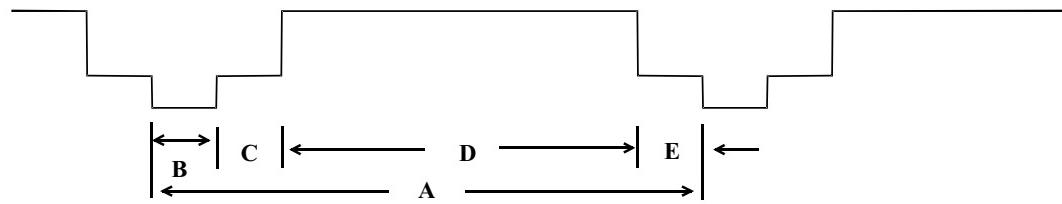
[Go to cover page](#)**PHILIPS**

All rights strictly reserved.
Reproduction or issue
to third parties in any form whatever is not permitted
without written authority from the proprietors.



COMPOSITE SYNC. & VIDEO
(SYNC. ON GREEN)

HORIZONTAL



VERTICAL

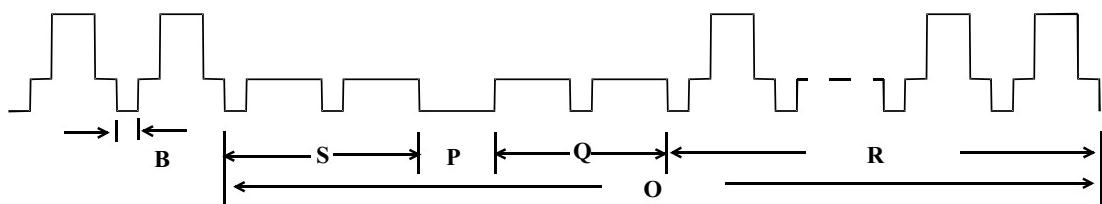


FIG-9 TIMING CHART -2

CLASS NO.

21" AUTO SCAN CMTR

TYPE : 201B40/00C-M25P-201B4
BRAND : PHILIPS

8639 000 11832

2002-01-23

NAME ALEX CHEN

SUPERS.

31

590

— 31

10

A4

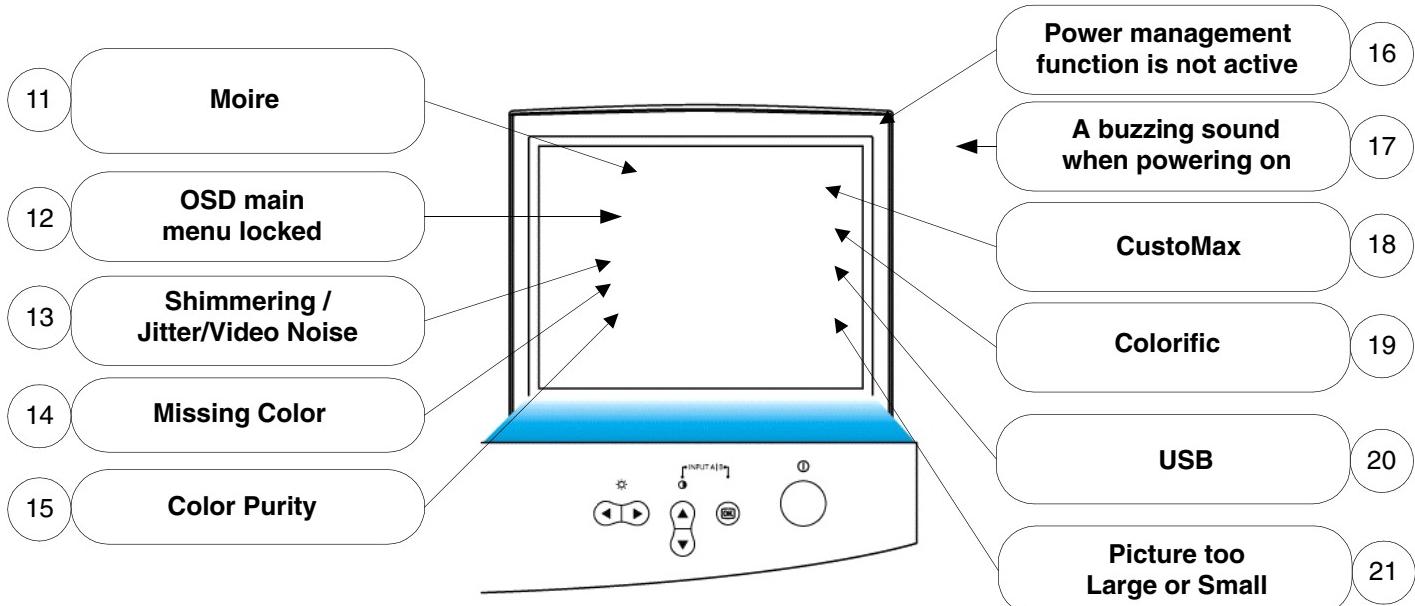
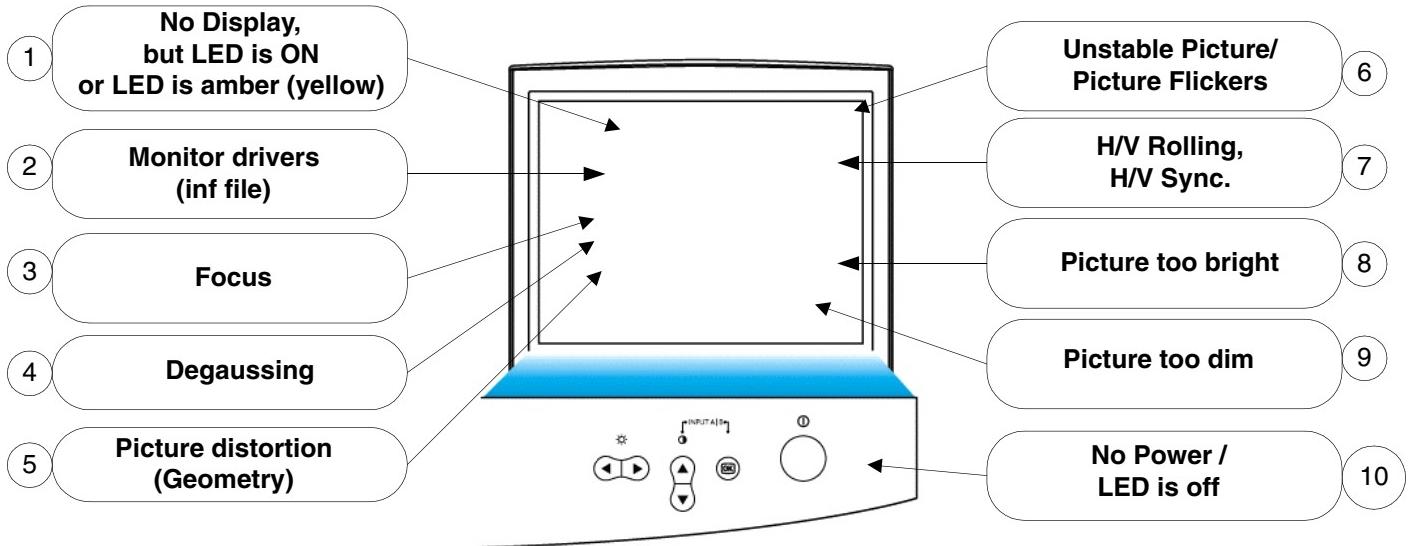
TY

CHECK

DATE 2002-01-23

Property of PHILIPS ELECTRONICS INDUSTRIES (TAIWAN) LTD.-B.E.

General Troubleshooting Guide



Note : Not all described feature are applicable for all monitors.

General Troubleshooting Guide

1

NO DISPLAY,
but LED is ON
or LED is amber(yellow)

Checkpoint:

1. No Macintosh adaptor attached to the plug of signal cable if using the IBM PC
2. A symptom of no color on models equipped with the Plug & Plug feature (DDC) may be seen when these monitors are connected to a NON-DDC Host or Computer. Order a DDC Eliminator Adaptor, P/N 4822 263 50248 from our Customer Care Center.
3. Try to swap the selection of "BNC /Dsub" signal selector in the rear of monitor, if it has.
4. Try to swap the selection of "SOG/TTL" sync selector in the rear of monitor, if it has.
5. Keep pressing the OSD menu for a few seconds to expect a OSD control menu come out to select the "SOG / TTL sync"
6. Remove your USB cable from computer. Reboot computer in safe Mode or DOS mode
7. Disable the DDC 1/2B feature via OSD menu manipulation.
8. Click your mouse or type some word with your keyboard to wake up computer from saving status.
9. Check that your video cable is plugged in and does not have bent pins.

Continued

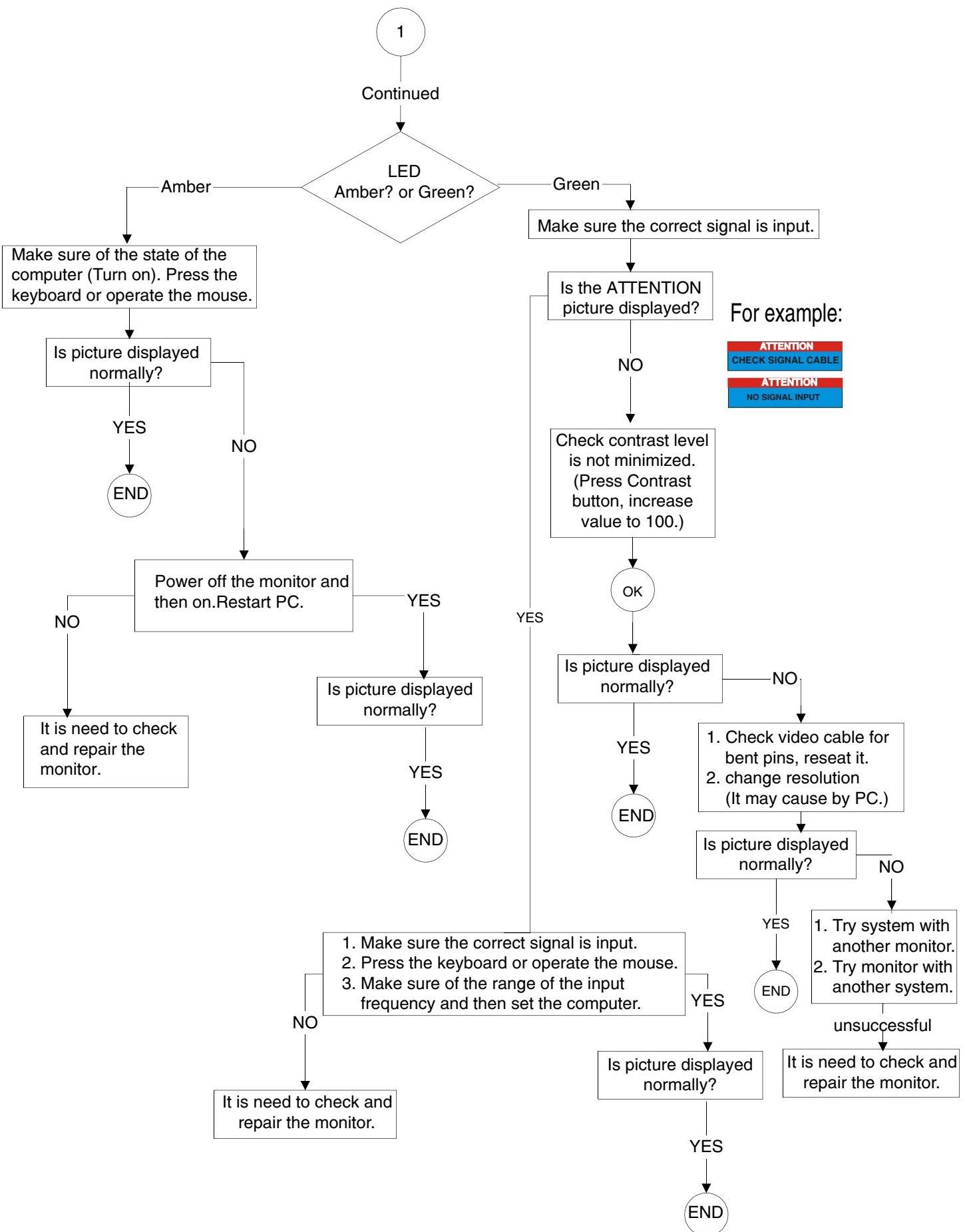
▼

LED
Amber? or
Green?

General Troubleshooting Guide

201B4 M25P 83

[Go to cover page](#)



General Troubleshooting Guide

2

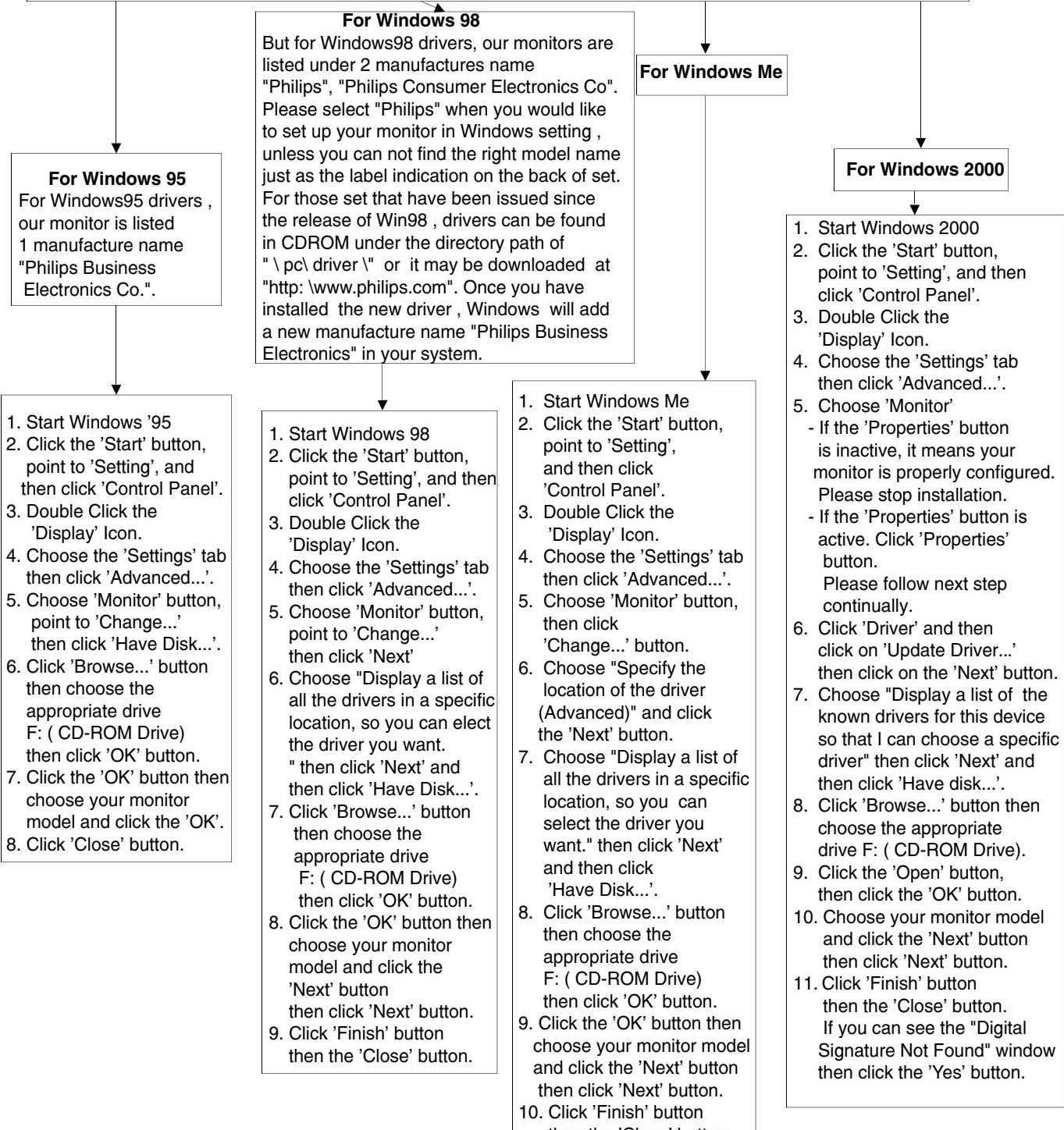
**Monitor drivers
(inf file)**

for Windows 95/98/2000/Me or later

Philips' monitors build in VESA DDC2B feature to support Plug & Play requirement for Windows 95/98/2000/Me . You can install the information file (.inf) in order to select your Philips monitor from "Monitor" dialog box in Windows 95/98/2000/Me to activate Plug & Play application. The installation procedure based on Windows '95 OEM Release 2 , 98 , Me and 2000 is specified as follows, (In case of connecting the monitor to the PC compliant with VESA standard with the designated signal cable, the PC reads display pixels, frequency, and color feature of this monitor to optimise the picture for the monitor automatically.)

DDC : Abbreviation for Display Data Channel

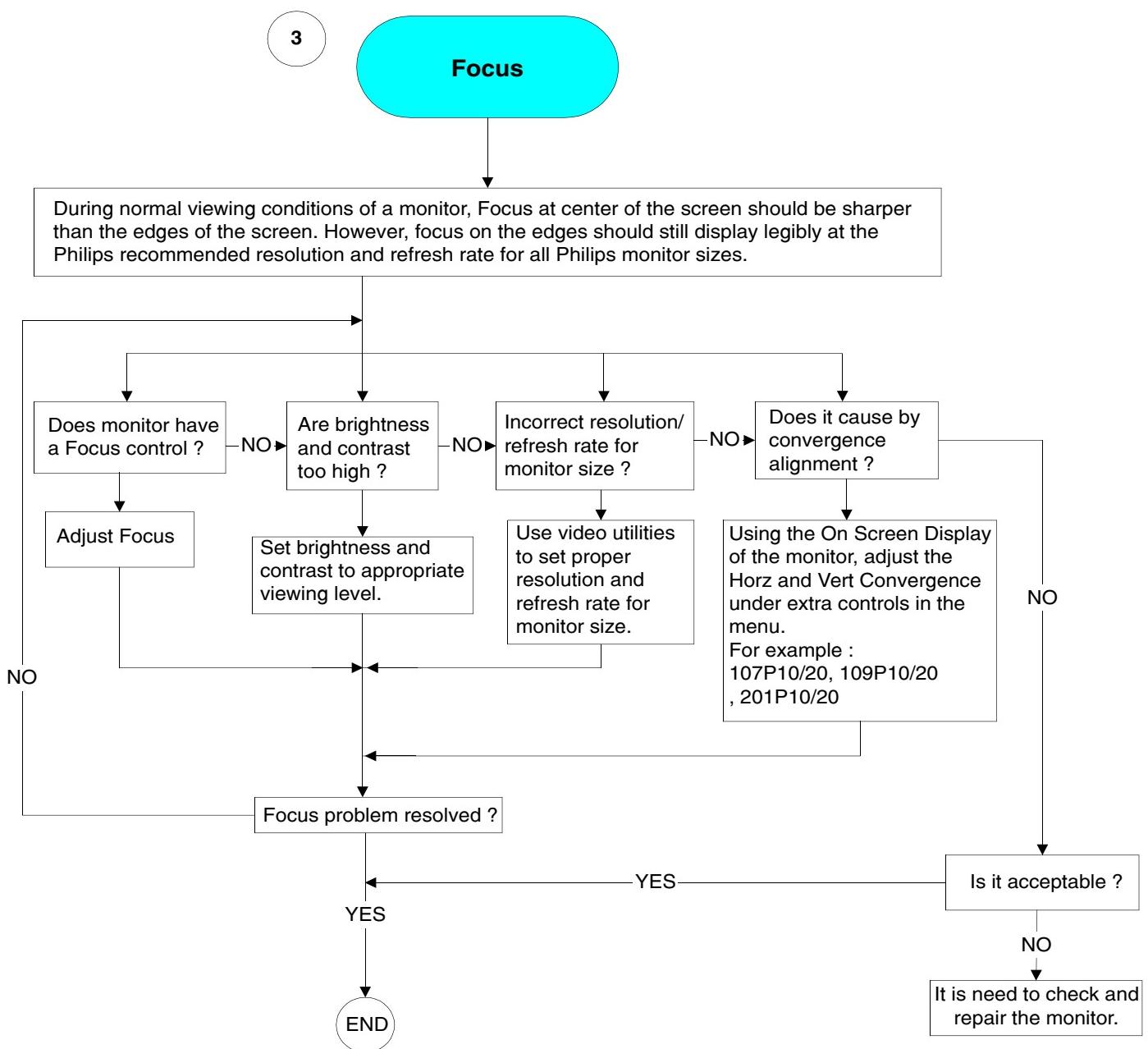
**** Windows NT 4.0 does not inquire driver (inf file) for monitors.****



General Troubleshooting Guide

201B4 M25P 85

[Go to cover page](#)



Case study : P-Line Focus issue (107P10/20, 109P10/20, 201P10)

Symptom: Poor Focus, Blurry Picture, colored outlines around characters.

Possible Cause:

Convergence Issues:

What is Convergence : As we know the CRT is comprised of thousands of color phosphor dots, (red, Green, and Blue).

Convergence is the alignment to ensure that the proper electron beam strikes the correct colored phosphor dot and the correct triad of phosphor dots. (Triad = a group of each colored phosphor dots forming a triangle / Bold below)

For a better photo refer to any of our CD ROM's under glossary of terms and Dot Pitch.

R G B R G B R G B
B R G B R G B R
R G B R G B R G B

Convergence is typically not adjustable by the customer.

On the P-Line with a Diamondtron CRT, Convergence can be found in the main menu under extra controls.

If convergence is misadjusted, it will appear out of focus to the untrained eye.

Looking closely may reveal that characters will have a colored outline around them. (Red, Green or Blue.), if so..

It is not a focus issue but a convergence alignment problem.

Cure: Using the On Screen Display of the monitor, adjust the Horz and Vert Convergence under extra controls in the menu.

General Troubleshooting Guide

[Go to cover page](#)

4

DEGAUSSING

There are 3 states that degaussing device of monitor will execute.

Picture moves due to the degaussing device working after Select "DEGAUSS" (OSD screen or Front Control Knob) and press the OK button (front control of monitor), but it is normal.

1. Power on monitor.
2. The monitor wakes up from sleep mode.
3. "DEGAUSS" selection and execute it.

Degause the set in the on screen menu.

Please be aware that many models will not degauss more than once within any given time period (up to 10 minutes).

This is due to the unit having a temperature sensitive resistor.

While the unit is degaussing, the resistor increases in value with heat and once it reaches a certain temperature, the resistance will rise and prevent voltage from reaching the degaussing coil. This is what stops the degausser, and this devices resistance will decrease as it cools back off enabling the degause to operate again. This is an intentional design and is a industry standard, not just Philips.

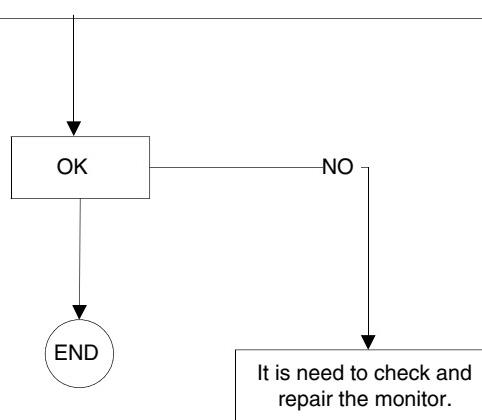
A nearby magnetic field may magnetize the CRT.

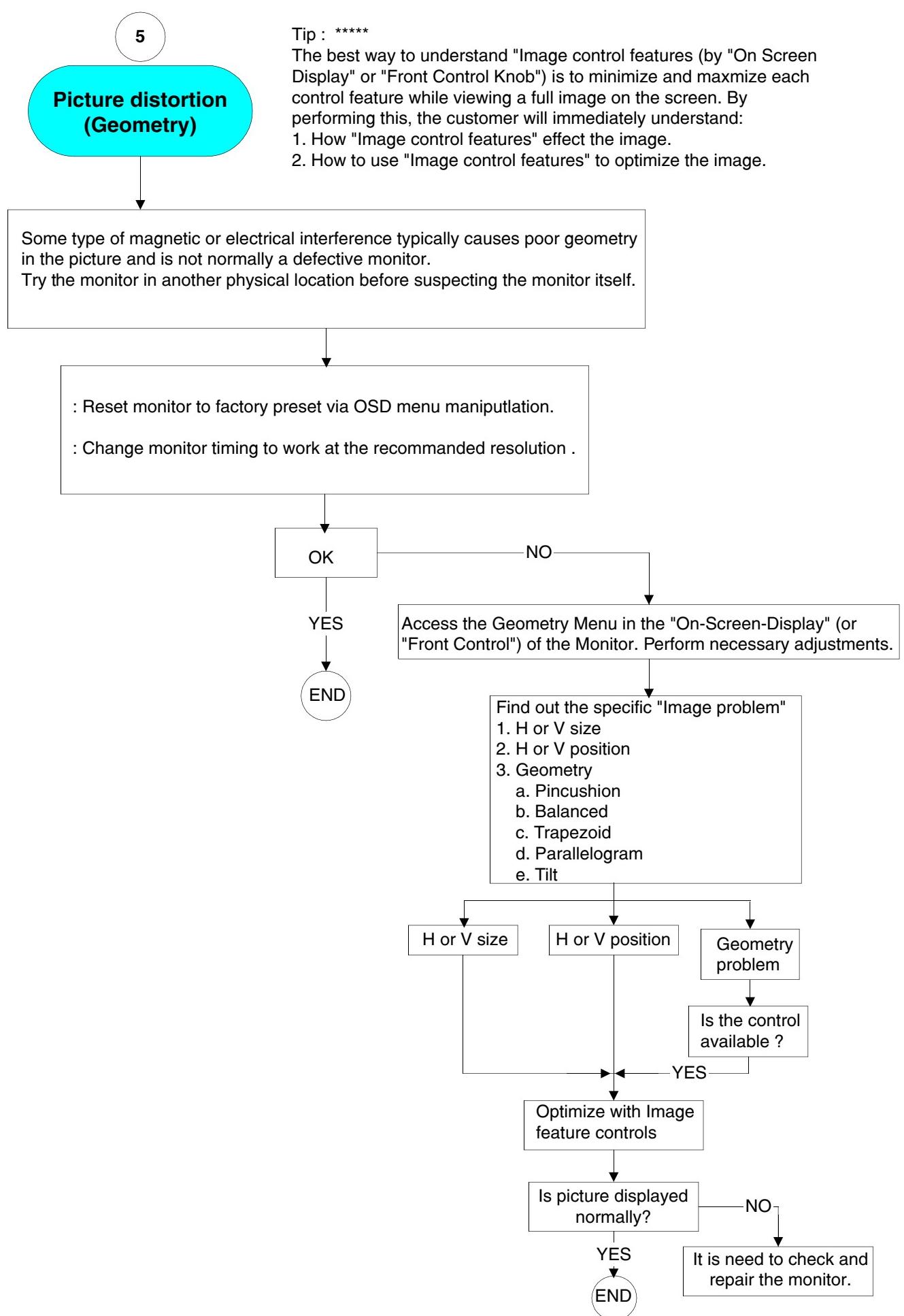
Move the unit to another location and perform degaussing as mentioned above.

If the unit has been recently moved , the earth 's magnetic field may have magnetized the CRT.

Perform degaussing as mentioned above.

If the unit has been dropped ,the CRT shadow mask may be loose.





General Troubleshooting Guide

6

Unstable Picture/ Picture Flickers

A low refresh rate or electrical interference typically causes flickering in the picture and is not normally a defective monitor:

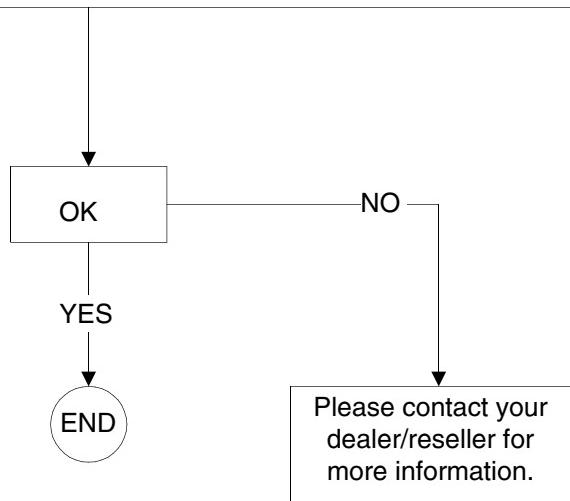
=> Try the monitor in another physical location before suspecting the monitor itself and adjust the refresh rate to 75hz or higher.

The "refresh rate" is the term that describes the number of times the entire screen is vertically scanned within one second, which means that if the refresh rate is 85 Hz, then the screen will be refreshed 85 times per second.

The higher the refresh rate, the better the image stability (less flicker).

The user who works long hours in front of the monitor will need this benefit to avoid eye fatigue and stress.

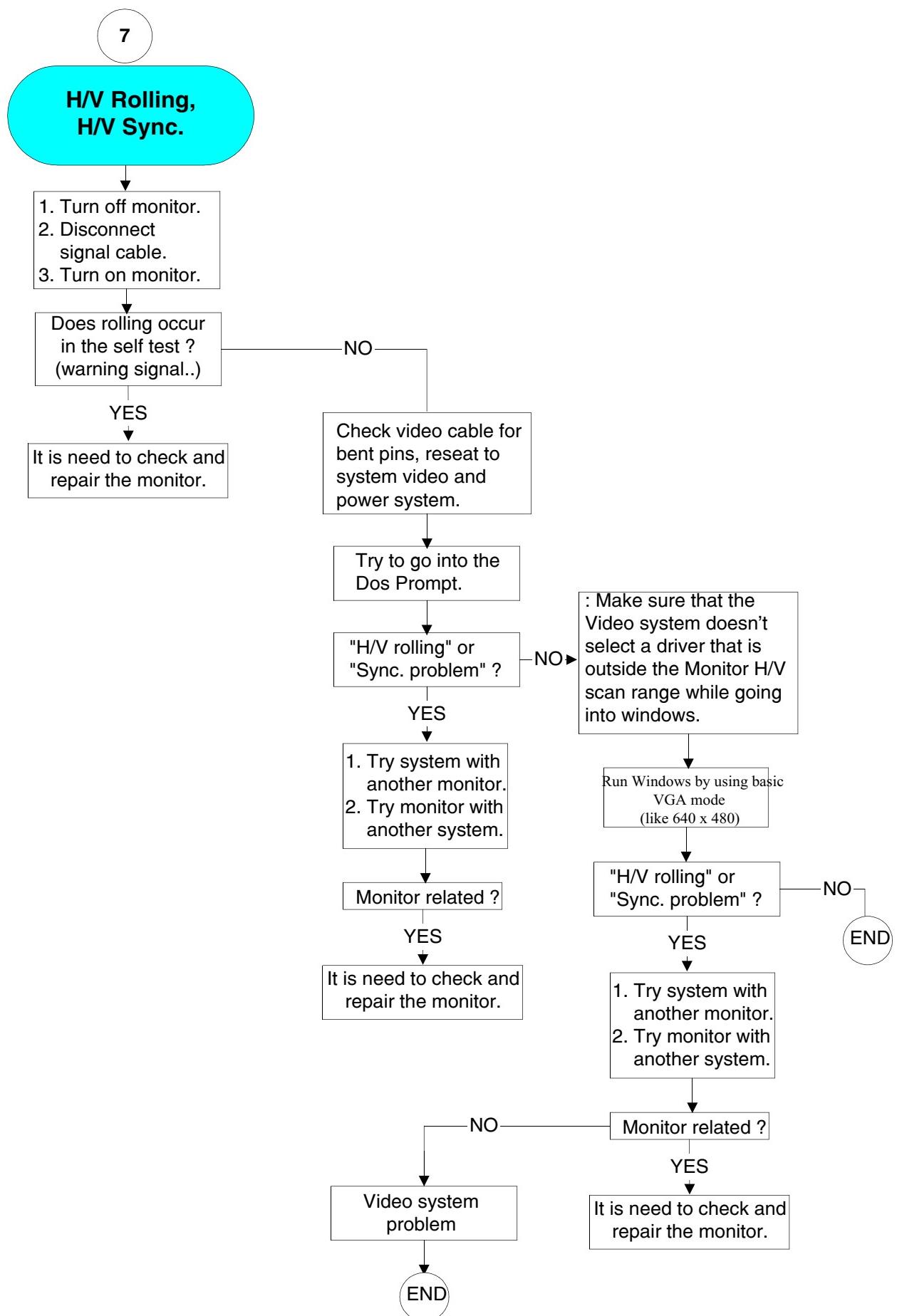
=> To change the refresh rate, go into "Start/Settings / Control Panel / Display / properties / Setting/Advance/Adaptor" Windows settings of the computer, the monitor will automatically adjust itself to the video card.



General Troubleshooting Guide

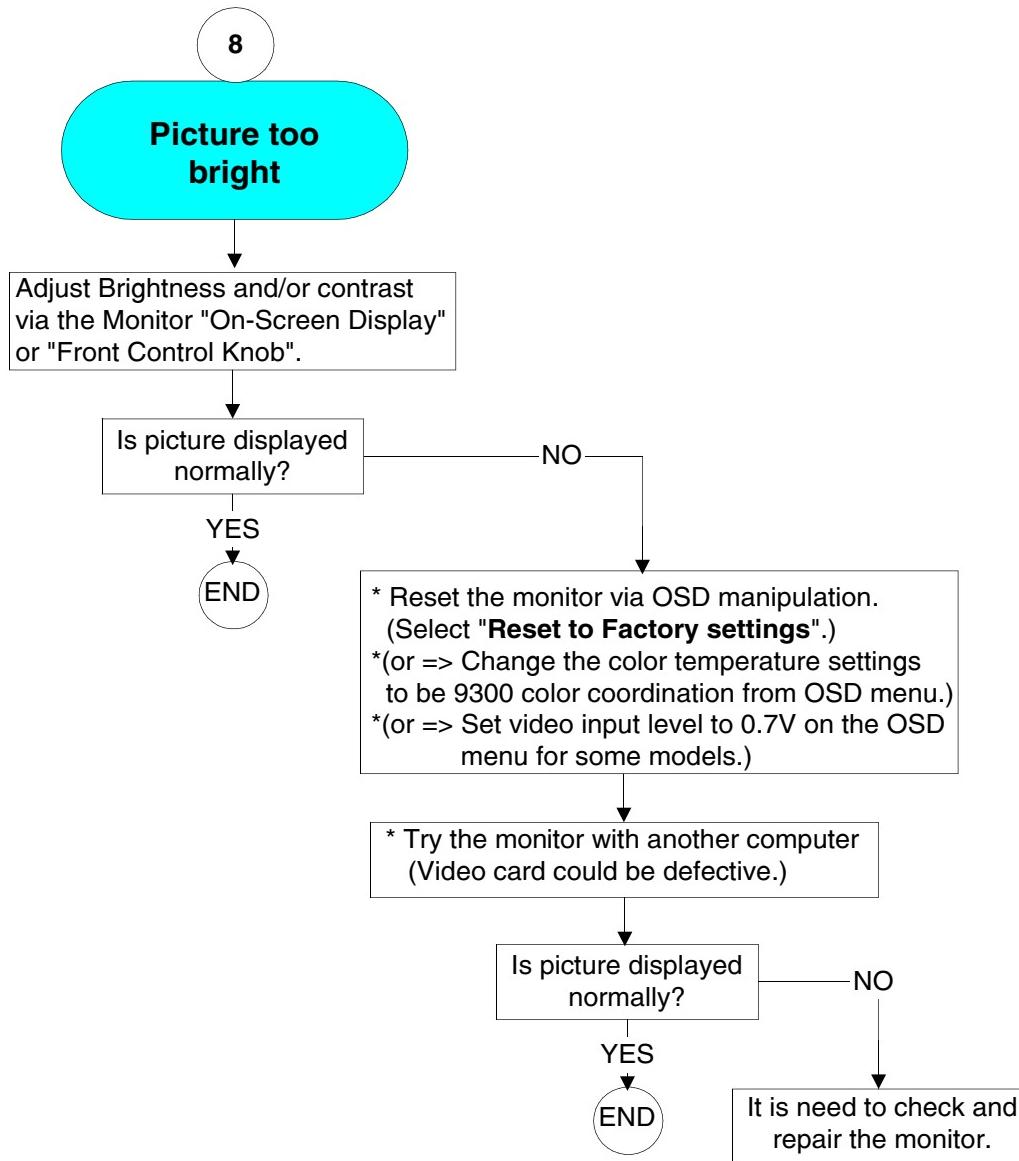
201B4 M25P 89

[Go to cover page](#)



General Troubleshooting Guide

[Go to cover page](#)

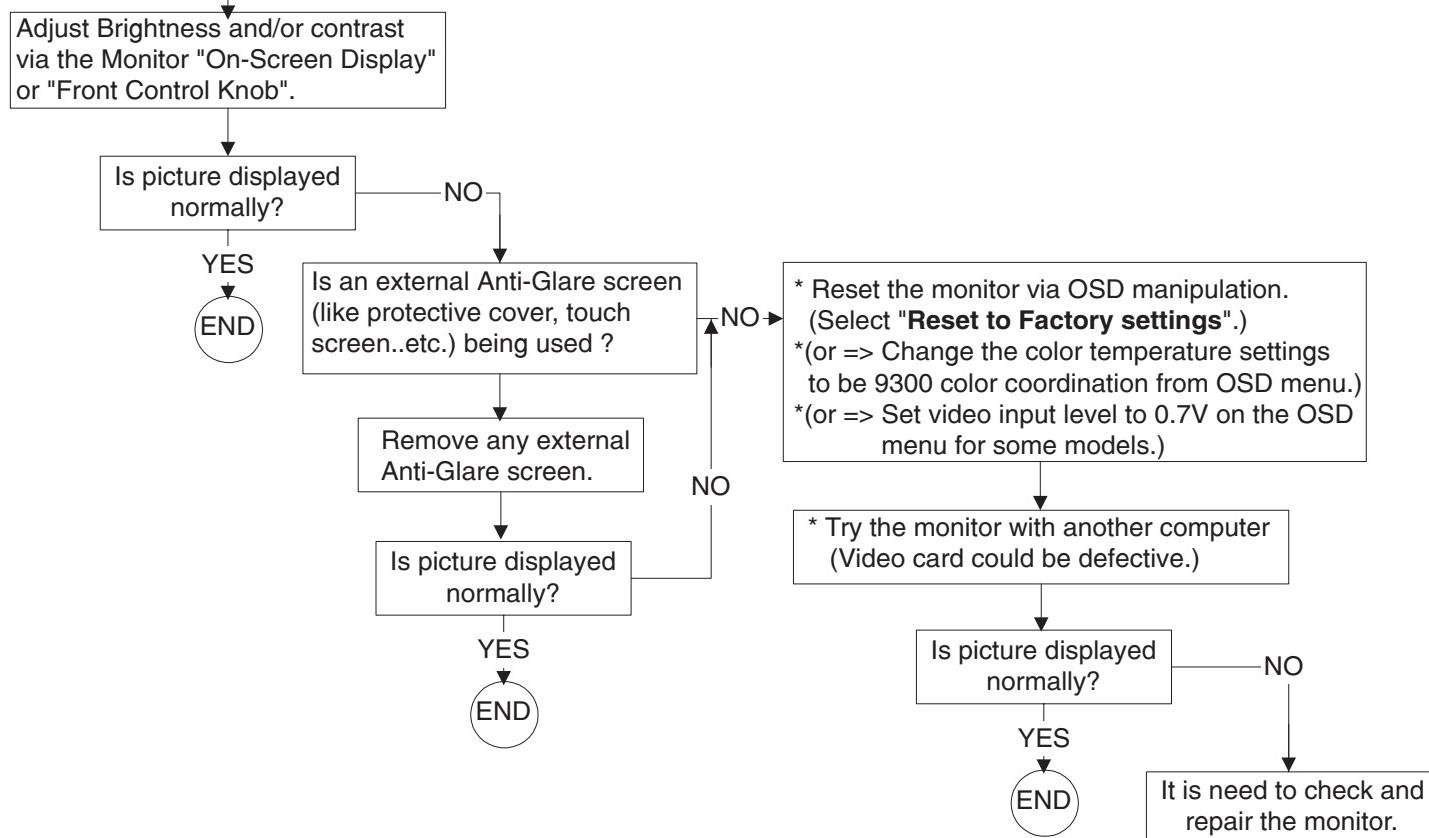


9

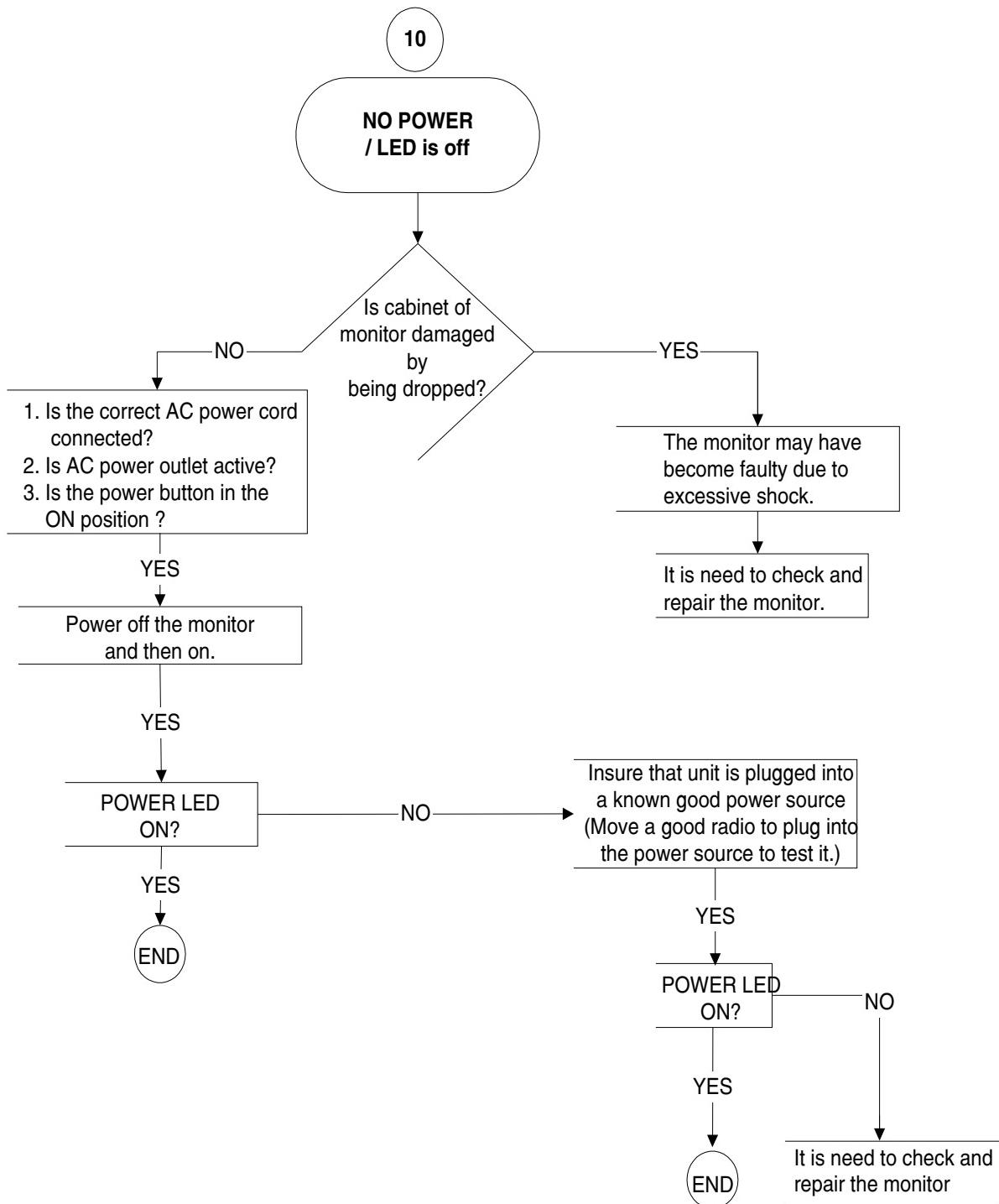
Picture too dim

Note :

1. Sun light passing through a window is much brighter than monitor luminance (Luminance is the measurable quantity which most closely corresponds to brightness), therefore the two worst places for a monitor is directly facing the window or directly behind the window.
Position the monitor away from these two areas.
2. External Anti-Glare screens or Mask
These external screens reduce overall monitor brightness and contrast forcing the viewer to maximize too much front screen brightness. Too much front screen brightness degrades focus and continuous use in this manner will shorten CRT life by overdriving the CRT guns and phosphors.
3. Some models have a Video Input Select under Advanced Controls in the Monitor's On-Screen Display. Most computers require it to be set at 0.7V.



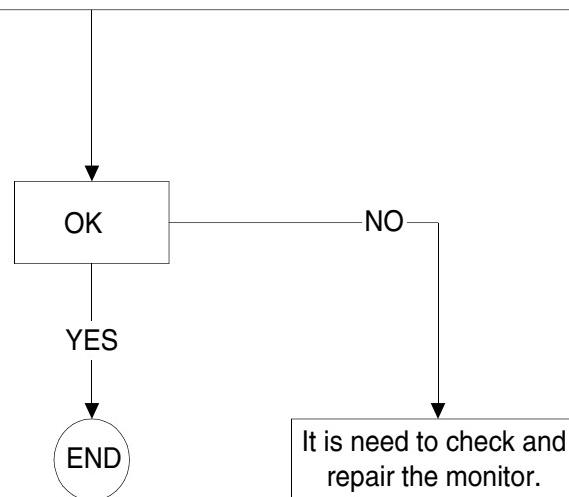
General Troubleshooting Guide



11

MOIRE

- : Moiré is a natural effect or phenomenon of CRT that has the appearance of a wavy pattern which is repetitive and superimposed on the screen as ripple images. , not just Philips monitor had. These are a few suggestions to help for reducing or minimizing the effect.
- Some monitors have a Moiré cancellation feature, activate it to the on position or adjust the Moire cancellation function via the OSD manipulation on the monitor.
 - Change resolution to the recommended standard for the specific monitor size.
 - Change Window viewing pattern/scheme to a pattern where the moiré is less visible.
 - Change horizontal and vertical size to optimize the reduction of the moiré effect.



MOIRÉ

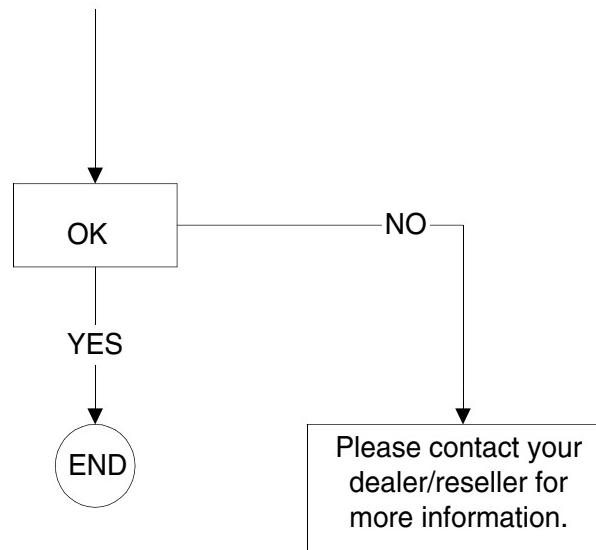
A fringe pattern arising from the interference between two superimposed line patterns. In a monitor it comes from the interference between the shadow mask pattern and the video information (video moiré), and between the shadow mask and the horizontal line pattern (scan moiré). It shows itself as wavy patterns on the screen and becomes more noticeable as monitor resolution increases. Since the video signals varies continuously, little can be done about video moiré. Scan moiré depends on the horizontal scanning frequency and can be alleviated by appropriate choice of this frequency. Autoscan (MultiSync) monitors, however, which operate over a range of scanning frequencies, may sometimes exhibit moiré in certain video modes.

Several sources can act as a catalyst to produce Moire. They are : The CRT, shadow mask, the electron beam spot size, the resolution, video patterns, and the horizontal and vertical size.

General Troubleshooting Guide

**OSD MAIN MENU
LOCKED**

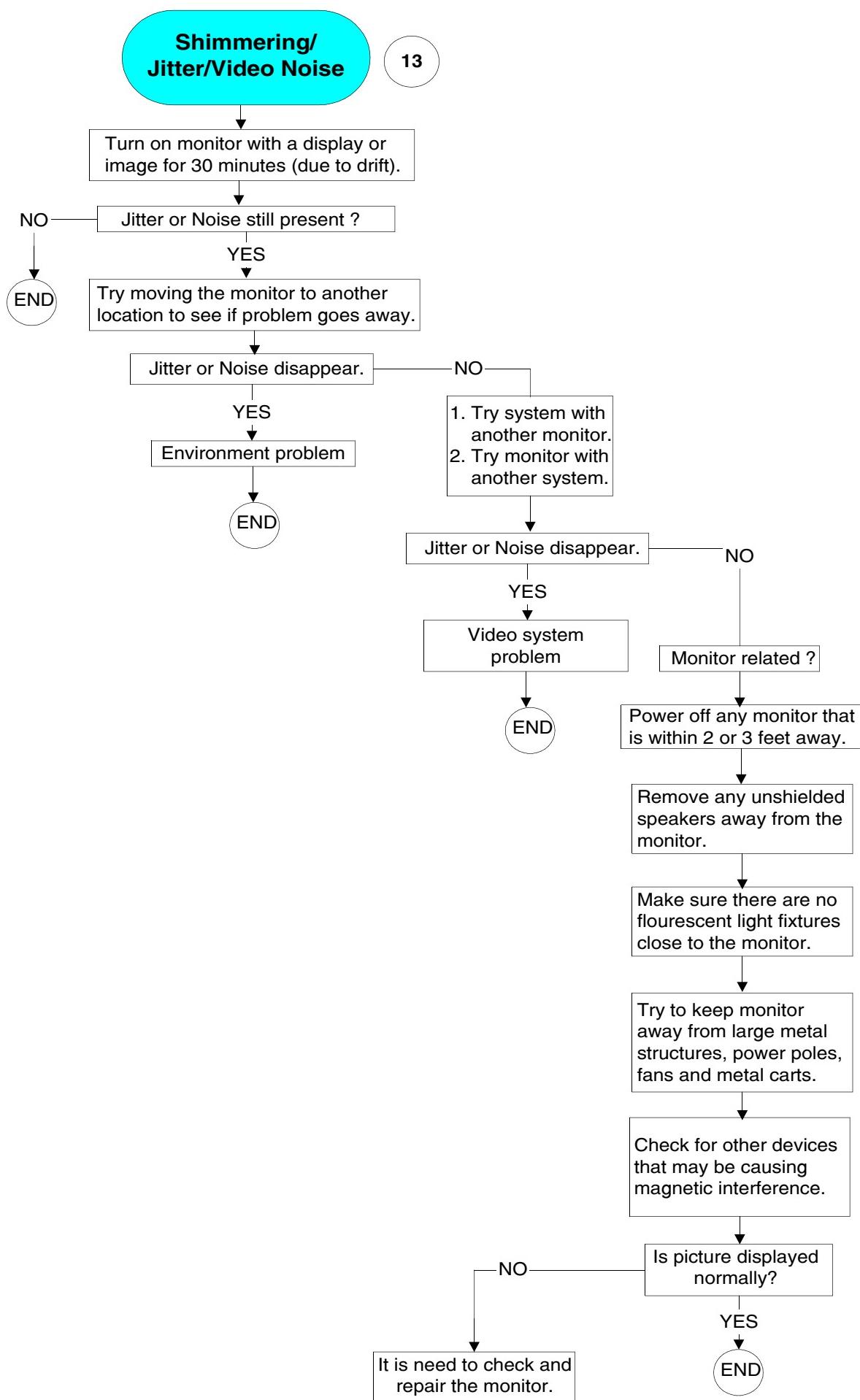
Press and hold the OSD menu key for about 10 seconds ,
until picture displays "OSD MAIN MENU UNLOCKED"



General Troubleshooting Guide

201B4 M25P 95

[Go to cover page](#)



General Troubleshooting Guide

14

Missing Color

1. Turn off monitor.
2. Disconnect video cable.
3. Turn on monitor.

Colors on warning signal OK ?

YES

Check video cable for bent pins, reseat it.

Signal cable pins OK ?

YES

1. Try system with another monitor.
2. Try monitor with another system.
3. Try changing in the application.

Is picture displayed normally?

NO

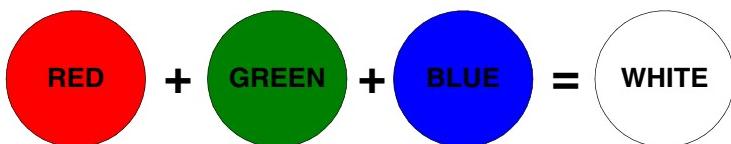
It is need to check and repair the monitor.

YES

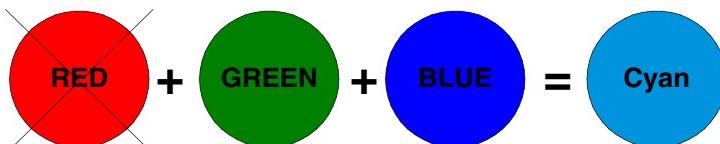
END

There are 2 easy ways to determine the Missing color problem.

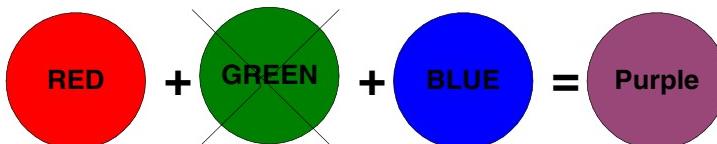
1. View an image that is supposed to be "White".
If one of the colors (RGB) is not functioning.
White can not be produced.
2. View an image that supposed to contain Red, Green and Blue.
Color problems will be apparent when one or more of these colors can not be displayed.



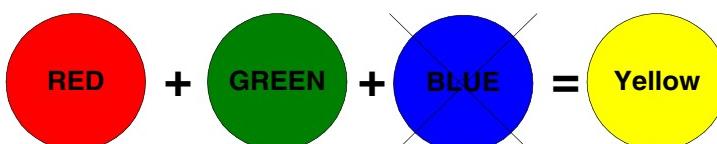
Cyan Color means that the red gun is missing.



Magenta or Purple Color means that the green gun is missing.



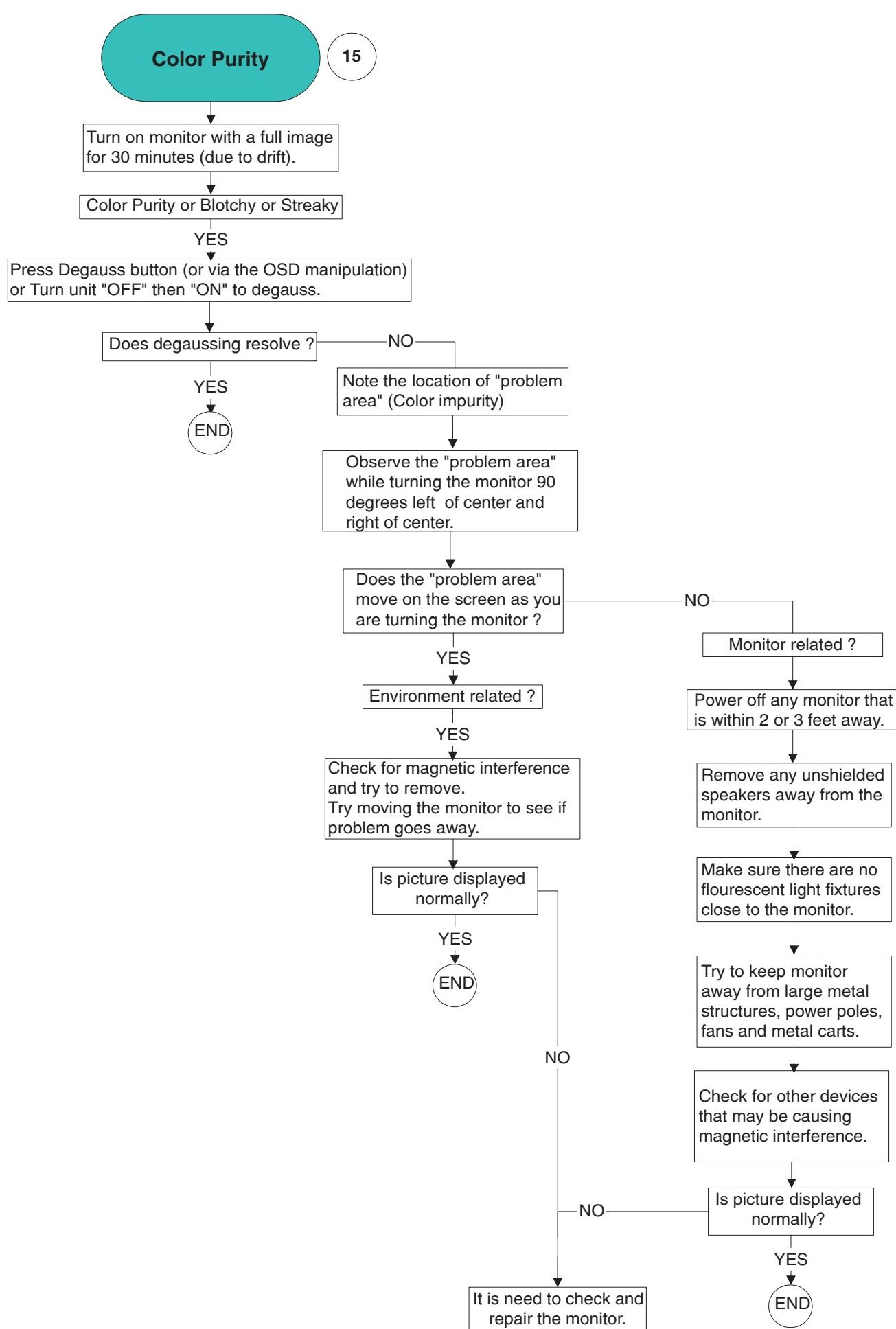
Yellow Color means that the blue gun is missing.



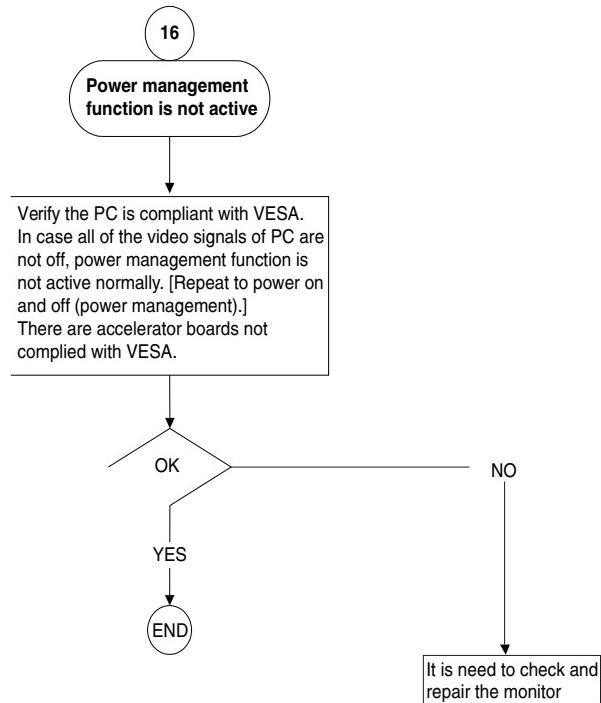
General Troubleshooting Guide

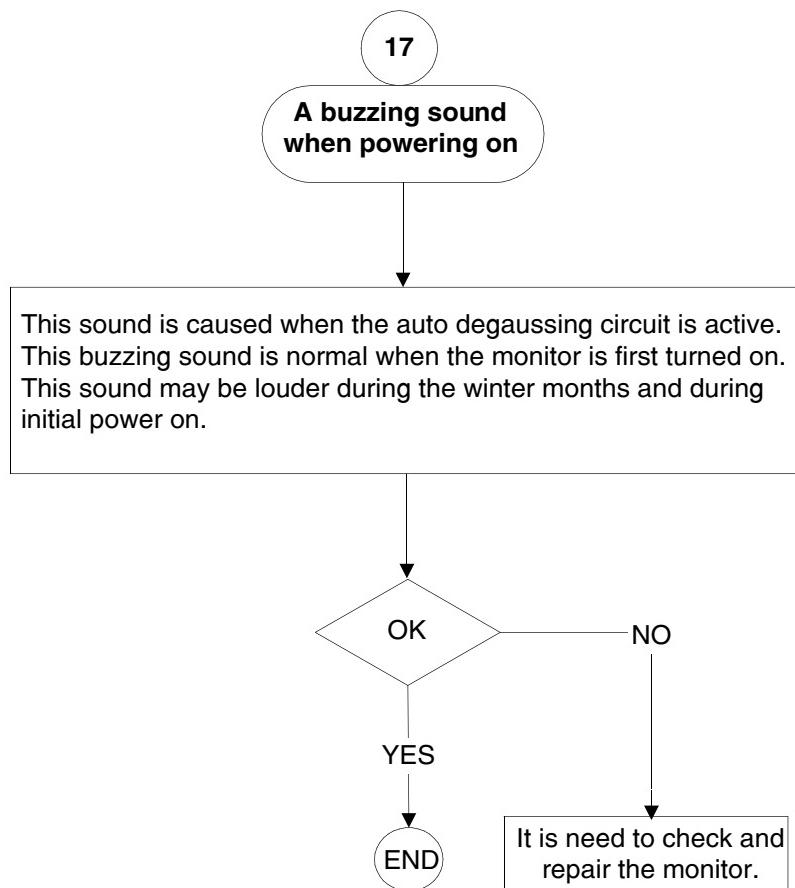
201B4 M25P 97

◀ Go to cover page



General Troubleshooting Guide





General Troubleshooting Guide

18

CustoMax

CustoMax is proprietary Philips software that allows user to control parameter (e.g. Size , Color , Geometry) in place of the buttons on the front of the monitor.
To install and run the CustoMax., you must have a USB compatible system and have a USB connection on the rear of your monitor.

- Check Monitor Type
- Check PC & Video card
- Check USB port
- Check USB hub
- Check USB cable
- Check USB device
- Check Customax version
(Brilliance - 105,
Brilliance - 107,
CustoMax 2.01)

OK

YES

END

NO

Please contact your dealer/reseller for more information.

Features:

CustoMax for monitors is a software program for adjusting the screen geometry, color quality, image quality and hardware and software settings of your display.

19

Colorific

Colorific is a color matching software that helps user match the monitor and printer to fulfill the requirement of WYSIWYG (what you see is what you get) .
The Colorific software is the property of Sonnetech ,Ltd.
Only certain Philips monitor Models are equipped with the software.
If you have special interesting , please hit the web site "<http://www.colorific.com>".

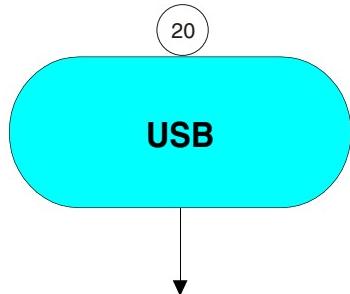
The compatibility problem with Windows :

Colorific 4.2 or below issued before Sept 98 cannot run in Win98.

Colorific 4.24 (CM5800) manufactured before May 1998 and issued by Feb 98 can support Win 98.

Colorific4.3 can fully support in Win 98

General Troubleshooting Guide



USB = Universal Serial Bus

USB automatically determines resources (like driver software and bus bandwidth) required by peripherals.

USB makes necessary resources available without user intervention.

It is designed to meet Microsoft Plug and Play (PnP) specification, meaning users can install, and hot-swap devices without long installation procedures and reboots.

It allows 127 devices to run at the same time on the bus.

USB bus provides two types of data transfer speed -- 1.5Mbps and 12Mbps and it can provide a maximum of 500mA of current to devices attached on the bus.

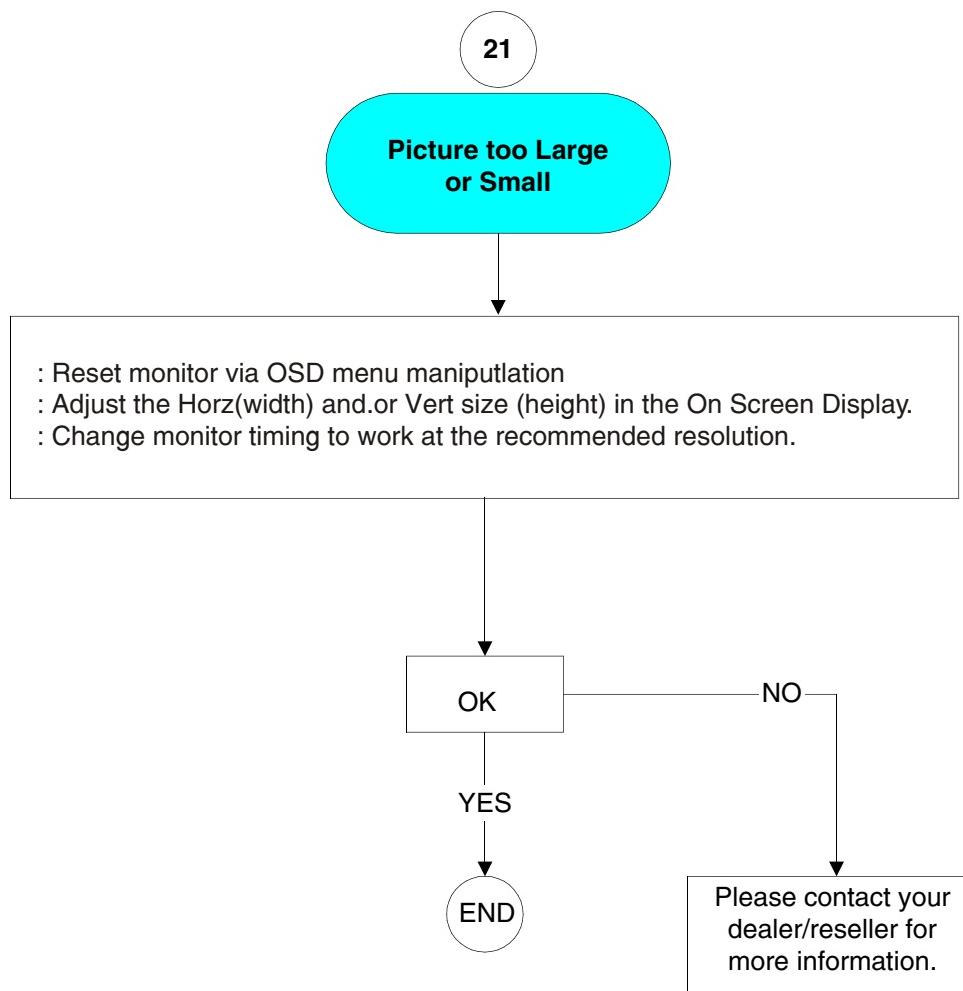
Universal means all peripherals share the same connector.

Serial simply defines devices can daisy chain together.

Universal Serial Bus 1.1, the de facto external connectivity standard for Mac and PC, has picked up the speed after its slow adoption by peripheral manufacturers, users and PC OEMs.

USB 2.0 :

Drafted by Compaq, Hewlett Packard, Intel, Lucent, Microsoft, NEC and Philips, USB Specification version 2.0 will increase device data throughout up to 480Mbps, 40 times faster than USB 1.1 devices.



Go to cover page

TELEVISION/MONITOR SAFETY GUIDELINES FOR THE PROFESSIONAL SERVICE TECHNICIAN

Safety Checks

After the original service problem has been corrected, a complete safety check should be made. Be sure to check over the entire set, not just the areas where you have worked. Some previous service may have left an unsafe condition, which could be unknowingly passed onto your customer. Be sure to check all of the following:

Fire and Shock Hazard

1. Be sure all components are positioned in such a way as to avoid the possibility of adjacent component shorts. This is especially important on those chassis which are transported to and from the service shop.
2. Never release a repaired unit unless all protective devices such as insulators, barriers, covers, strain reliefs, and other hardware have been installed in accordance with the original design.
3. Soldering and wiring must be inspected to locate possible cold solder joints, solder splashes, sharp solder points, frayed leads, pinched leads, or damaged insulation (including the ac cord). Be certain to remove loose solder balls and all other loose foreign particles.
4. Check across-the-line components and other components for physical evidence of damage or deterioration and replace if necessary. Follow original layout, lead length, and dress.
5. No lead or component should touch a receiving tube or a resistor rated at 1 watt or more. Lead tension around protruding metal surfaces or edges must be avoided.
6. Critical components having special safety characteristics are identified with an asterisk by the Ref. No. in the parts list and enclosed within a broken line * (where several critical components are grouped in one area) along with the safety symbols on the schematic diagrams and/or exploded views.
7. When servicing any unit, always use a separate isolation transformer for the chassis. Failure to use a separate isolation transformer may expose you to possible shock hazard, and may cause damage to servicing instruments.
8. Many electronic products use a polarized ac line cord (one wide pin on the plug.) Defeating this safety feature may create a potential hazard to the service and the user. Extension cords which do not incorporate the polarizing feature should never be used.
9. After reassembly of the unit, always perform a leakage test or resistance test from the line cord to all exposed metal parts of the cabinet. Also check all metal control shafts (with knobs removed), antenna terminals, handles, screws, etc. to be sure the unit may be safely operated without danger of electrical shock.

* Broken line

Implosion

1. All picture tubes used in current model receivers are equipped with an integral implosion system. Care should always be used, and safety glasses worn, whenever handling any picture tube. Avoid scratching or otherwise damaging the picture tube during installation.
2. Use only replacement tubes specified by the manufacturer.

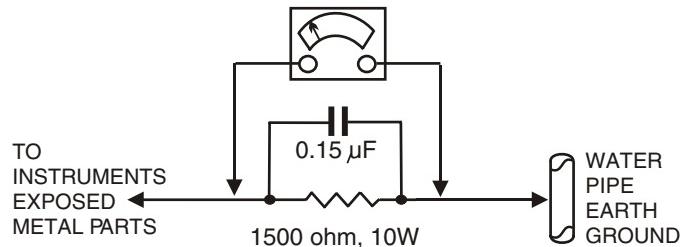
X-radiation

1. Be sure procedures and instructions to all your service personnel cover the subject of X-radiation. Potential sources of X-rays in TV receivers are the picture tube and the high voltage circuits. The basic precaution which must be exercised is to keep the high voltage at the factory recommended level.
2. To avoid possible exposure to X-radiation and electrical shock, only the manufacturer's specified anode connectors must be used.
3. It is essential that the service technician has an accurate HV meter available at all times. The calibration of this meter should be checked periodically against a reference standard.
4. When the HV circuitry is operating properly there is no possibility of an X-radiation problem. High voltage should always be kept at the manufacturer's rated value - no higher - for optimum performance. Every time a color set is serviced, the brightness should be run up and down while monitoring the HV with a meter to be certain that the HV is regulated correctly and does not exceed the specified value. We suggest that you and your technicians review test procedures so that HV and HV regulation are always checked as a standard servicing procedure, and the reason for this prudent routine is clearly understood by everyone. It is important to use an accurate and reliable HV meter. It is recommended that the HV recorded on each customer's invoice, which will demonstrate a proper concern for the customer's safety.
5. When troubleshooting and making test measurements in a receiver with a problem of excessive high voltage, reduce the line voltage by means of a Variac to bring the HV into acceptable limits while troubleshooting. Do not operate the chassis longer than necessary to locate the cause of the excessive HV.

6. New picture tubes are specifically designed to withstand higher operating voltages without creating undesirable X-radiation. It is strongly recommended that any shop test fixture which is to be used with the new higher voltage chassis be equipped with one of the new type tubes designed for this service. Addition of a permanently connected HV meter to the shop test fixture is advisable. The CRT types used in these new sets should never be replaced with any other types, as this may result in excessive X-radiation.
7. It is essential to use the specified picture tube to avoid a possible X-radiation problem.
8. Most TV receivers contain some type of emergency "Hold Down" circuit to prevent HV from rising to excessive levels in the presence of a failure mode. These various circuits should be understood by all technicians servicing them, especially since many hold down circuits are inoperative as long as the receiver performs normally.

Leakage Current Cold Check

1. Unplug the ac line cord and connect a jumper between the two prongs of the plug.
2. Turn on the power switch.
3. Measure the resistance value between the jumpered ac plug and all exposed cabinet parts of the receiver, such as screw heads, antennas, and control shafts. When the exposed metallic part has a return path to the chassis, the reading should be between 1 megohm and 5.2 megohms. When the exposed metal does not have a return path to the chassis, the reading must be infinity. Remove the jumper from the ac line cord.



Leakage Current Hot Check

1. Do not use an isolation transformer for this test. Plug the completely reassembled receiver directly into the ac outlet.
2. Connect a 1.5k, 10w resistor paralleled by a 0.15uf. capacitor between each exposed metallic cabinet part and a good earth ground such as a water pipe, as shown above.
3. Use an ac voltmeter with at least 5000 ohms volt sensitivity to measure the potential across the resistor.
4. The potential at any point should not exceed 0.75 volts. A leakage current tester may be used to make this test; leakage current must not exceed 0.5 millamps. If a measurement is outside of the specified limits, there is a possibility of shock hazard. The receiver should be repaired and rechecked before returning it to the customer.
5. Repeat the above procedure with the ac plug reversed. (Note: An ac adapter is necessary when a polarized plug is used. Do not defeat the polarizing feature of the plug.)

Picture Tube Replacement

The primary source of X-radiation in this television receiver is the picture tube. The picture tube utilized in this chassis is specially constructed to limit X-radiation emissions. For continued X-radiation protection, the replacement tube must be the same type as the original, including suffix letter, or a Philips approved type.

Parts Replacement

Many electrical and mechanical parts in Philips television sets have special safety related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. The use of a substitute part which does not have the same safety characteristics as the Philips recommended replacement part shown in this service manual may create shock, fire, or other hazards.

WARNING: Before removing the CRT anode cap, turn the unit **OFF** and short the HIGH VOLTAGE to the CRT DAG ground.
SERVICE NOTE: The CRT DAG is not at chassis ground.